

ASSEMBLY OF THE HYDRAULIC PUMP (VICKERS)

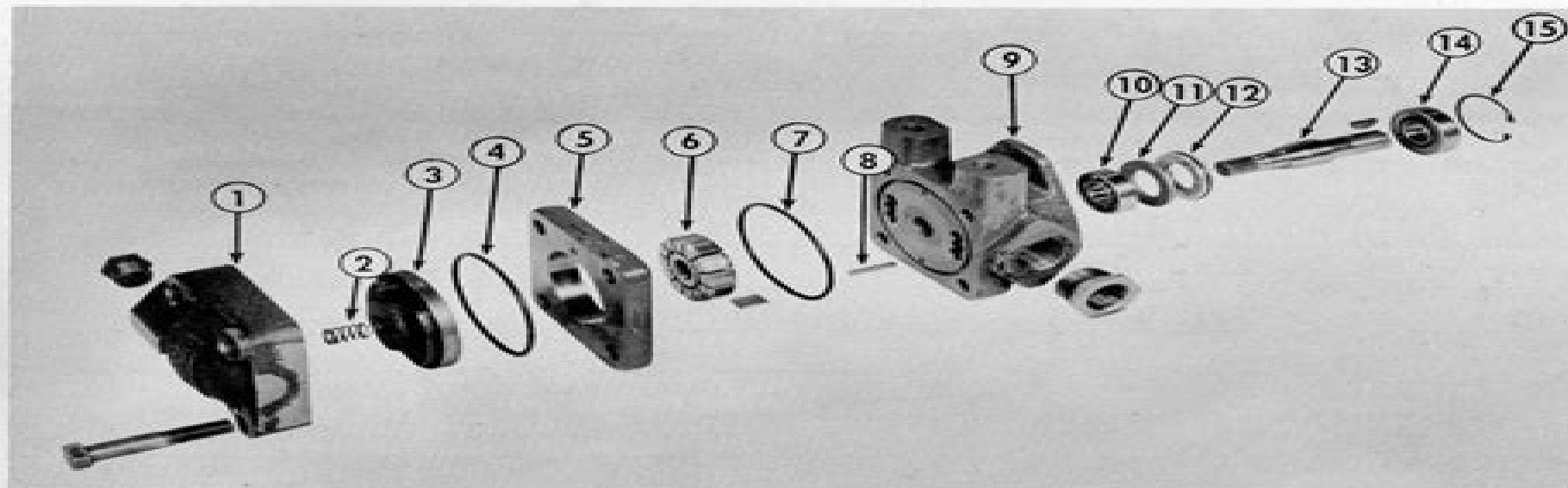


Fig. 37

Step 14—Reassembly of Low Pressure section of pump.

- Press bearing (10), into pump body (9).
- Install spacer (11), in pump body.
- Press oil seal (12), into pump body. Be sure sealing lip faces out.
- Using an arbor press, install bearing (14), on splined shaft (13).
- Install shaft and bearing assembly in pump body and tap in place with a soft hammer.
- Install snap ring (15), in place. See Step 9, Fig. 32.

Step 15—Assembly of high pressure section of the Hydraulic pump.

- Install "O" Ring seal (7), in pump body.

- Install pins (8), in pump body.
- Install rotor assembly (6), on splined end of shaft.
- Install ring (5), in place on locating pins.
Be sure arrows on ring point in direction of crankshaft travel.
- Install "O" ring (4).
- Install pressure plate (3), on pins.
- Install spring (2), and cap (1).
- Tighten the 4 cap screws securely. Torqued to 110 ft. lbs.

Step 16—Install pump.

Step 17—Refill the system with oil and operate a few times with air vent screw loose to work air out of system.

Vickers Hydraulic Pump Manual

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Technical Manual United States. War Department, 1944 *Technical Manual* United States Department of the Army, 1952 , Tribology of Hydraulic Pump Testing George E. Totten, Gary H. Kling, Donald J. Smolenski, 1997 Provides an overview of both established and emerging procedures for testing the lubrication properties of fluids used in hydraulic pumps and motors in 28 papers from a symposium held in Houston Texas in December 1995 They will be evaluated by a task force of the Association charged with develop **Hydraulic Pumps & Motors and their Applications** P.K. Guha, 2018-03-06 The global hydraulic Fluid Power product market is booming It is a multi billion dollar industry spanning all across the world There is hardly any industry where fluid power application does not exist Each and every application has a Pump involved and many cases a hydraulic motor too Therefore the global field population of Hydraulic Pumps and Motors is enormous There are numerous Hydraulic Pump and Motor manufacturers in the world in all the continents The significant of them has been mentioned in this book United States of America is the largest producer of hydraulic Pumps and Motors The Fluid power industry involves millions of Jobs across the Globe User base market for hydraulic pumps and motors are almost unlimited Vocational and engineering schools barely mention Fluid Power application and usage of hydraulic pumps and motors This book is designed to help the engineering schools to baptize their students with hydraulic Pumps and Motors and the industry as a whole The book will put in touch the students with the actual pump and motor and their many applications For those who are in Fluid Power industry the book will provide variety of applications where hydraulic pumps and motors are profusely used *Direct and General Support Maintenance Manual Crane (CAB) Components* ,1982 **Aviation Ordnancemen's Manual, AO.** United States. Office of the Chief of Naval Operations, United States. Department of the Navy. Bureau of Aeronautics, 1958 **Vickers Industrial Hydraulics Manual** Vickers, Incorporated, 1992 Organizational, Direct Support, and General Support Maintenance Manual ... for 85' Aerial Ladder Fire Fighting Truck, NSN 4210-00-965-1254 ,1991 **Operator's, Organizational, Direct Support and General Support Maintenance Manual Including (repair Parts and Special Tools List) for Mixer, Rotary Tiller, Soil Stabilization, Reworks Model HDS-E, Diesel Engine Driven (DED) NSN 3895-01-141-0882** ,1985 **Parts Manufacturer Approvals** ,1982 Motor's Auto Repair Manual ,1955 Air Corps News Letter ,1951 *Popular Mechanics* ,1948-12 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Technical Manual for Crane, Mobile, Container Handling, Truck-mounted, 140-ton Capacity DED, FMC Link Belt Model HC-238A, Army Model MHE 248, NSN 3950-01-110-9224** ,1985 **Organizational, direct support and general support maintenance manual (including repair parts list and special tools list) for crane, truck mounted hydraulic 25 ton (CCE) Grove model TM S-300-5 (NSN 3810-01-054-9779).** ,1984 **Manual**

United States. Navy Department. Bureau of Ships,1940 **DS, GS, and Depot Maintenance Manual** ,1989 *Appleton's Popular Science Monthly* ,1948 Grader, Road, Motorized, Diesel Driven, Tandem-drive 12-foot Moldboard Warco Model 4D-100 United States. Army,1952

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