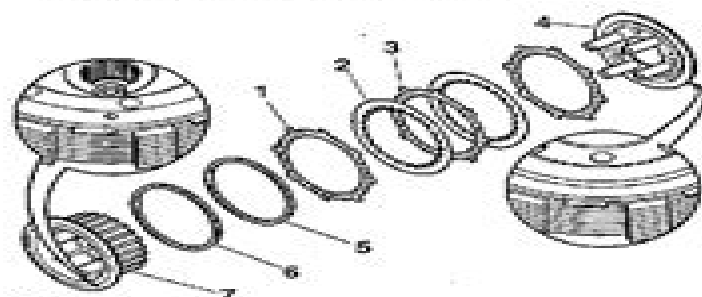


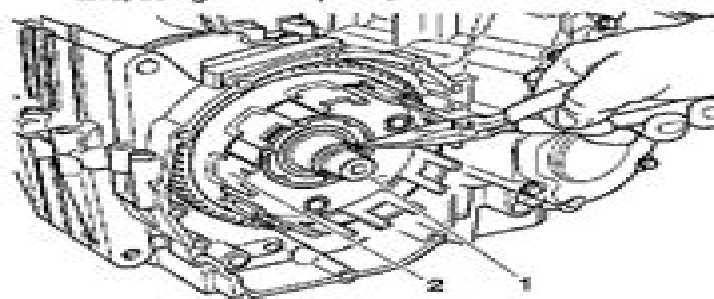
13. Remove the service tool from the inner drum and inner plate assembly, invert the assembly and withdraw the inner plate from the inner drum.
14. Noting their orientation remove the judder spring seat, judder spring, the outermost friction disc, steel plates and all other friction discs.



1. Outer friction disc
2. Steel plate
3. Friction disc
4. Inner plate
5. Anti-judder spring
6. Anti-judder spring seat
7. Inner drum

Inset - Alignment markings, drum to plate

15. Remove the washer from the gearbox input shaft and, using suitable pliers, withdraw the clutch bush.



1. Input shaft
2. Outer drum

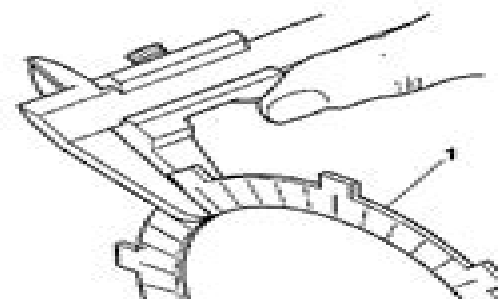
16. Withdraw the outer drum, tilting slightly towards the crankshaft drive gear to aid removal.

Inspection

Inspect all friction discs and clutch plates for signs of wear, damage or distortion before re-use.

If any friction disc or clutch plate has signs of wear, damage or distortion, replace the friction discs or clutch plates as a set.

1. Check the thickness of all clutch friction discs.



1. Clutch friction disc

NOTE:

- Friction disc thickness

Standard	2.92 - 3.08 mm
Service limit	2.72 mm

Check all friction plates and clutch plates for bend and warp as follows:

1. Place the disc/plate being checked on a clean surface plate and try to pass a feeler gauge of the maximum thickness between the disc and surface plate, at several points around the clutch plate. If a feeler gauge greater than 0.15mm can be passed beneath the disc at any point, renew the clutch disc as a set.

Triumph Daytona 600 2002 2004 Factory Service Manual

Floyd Clymer



Triumph Daytona 600 2002 2004 Factory Service Manual:

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TRIUMPH 750cc TWINS 1979-1983 WORKSHOP MANUAL Floyd Clymer, 2024-03-04 206 pages and more than 210 illustrations and charts size 8 25 x 10 75 inches This publication is a reproduction of the March 1984 second publication of the May 1982 Triumph factory workshop manual part number 99 7059 It also includes the May 1983 supplement 99 7089 for the 8 valve T140W TSS This manual is applicable to all 1979 to 1983 750cc UK General Export and USA models including the T140E Bonneville T140E 2 Bonneville T140E S Electro Bonneville TR7 Tiger TR7T Tiger Trail and the 650cc TR65 Thunderbird 650 The supplement extends the coverage to include the 8 valve 1982 to 1983 750cc TSS and TSX models Obviously this manual will also be of use to owners of the 1985 1988 T140 Devon Bonneville Unfortunately Triumph was in deep financial trouble by mid 1982 and it is obvious that they were doing everything they could to cut costs Consequently the print quality of these later Triumph factory manuals was somewhat compromised by the re use of images and text from earlier manuals This re use is apparent in this manual as the quality of the images and the density of the text varies within the page and or from one page to another While we have done our best to normalize the print density there will still be variations that were just too difficult to correct Yet another issue associated with the mounting financial problems was the apparent scramble to introduce new models or variants of existing models in order to encourage buyers This resulted in a proliferation of model numbers a list of some but likely not all of those variants is included below 1979 T140E TR7V T140D 1980 T140ES 1981 T140PE TR7T TR65 650cc TS8 1 Royal Bonneville 1982 TSS TSX TR65T 1983 TSX8 TSX4 Thunderbird 600 Daytona 600 Consequently owners of the 1979 to 1983 models are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various manuals that have recently flooded the marketplace We encourage you to exercise caution when purchasing a manual for your motorcycle or automobile as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years Owners of the 1973 to 1978 750cc machines are directed to workshop manual ISBN 9781588502919 Triumph Service Manual , 1999 **Triumph T595 Daytona [and] T509 Speed Triple Motorcycle Service Manual** , 1996 **Triumph Motorcycles Illustrated Workshop Manual 1945-1955** Floyd Clymer, 2007-02-01 1945 to 1955 and later Models An illustrated workshop manual covering Triumph twin cylinder motorcycles from 1945 to 1955 This is a faithful reproduction of the Factory Workshop Manual No 11 originally published in the US by Floyd Clymer The major revision in the later pre unit factory manuals was the addition of technical

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