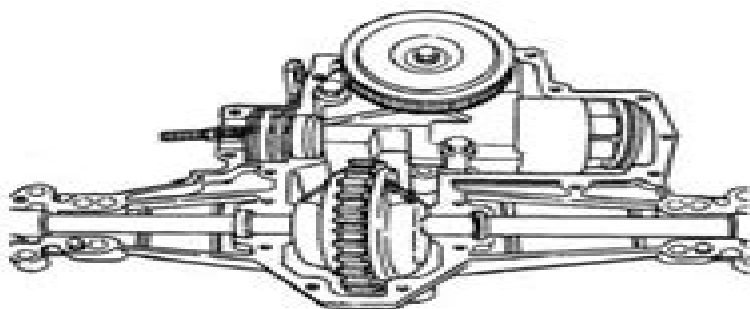




310-0750 Components in Upper Housing

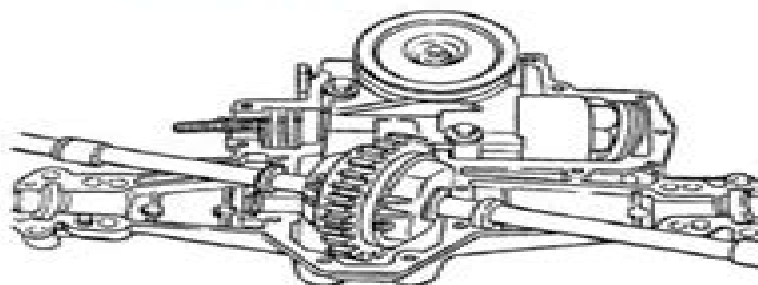
Figure 6-90

8. Lift the axle/differential assembly out of the upper housing. See Figure 6-91.



NOTE

It will be necessary to remove any burns or rust from the axle ends prior to the removal of the two bronze bearings or damage to the bearings will occur. Remove the two bronze journal bearings, four lip seals and two flat washers from the axle ends.



Remove Axle/Differential Assembly

Figure 6-91



NOTE

The lip seals must not be reused during reassembly.

9. Inspect the bronze bearings for excessive wear. The bearings should be .7535 to .7561 inch ID.

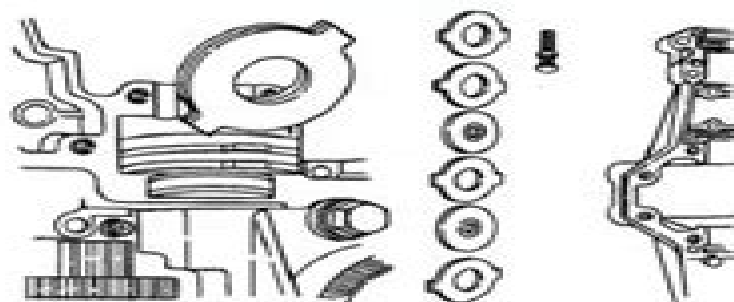
10. Inspect the axle ends for damage or excessive wear. The axle ends should be .7486 to 0.7496 inch.
11. Inspect the differential bevel gears by rotating the axle ends.
12. Inspect the final drive gear teeth for excessive wear or damage.
13. Check the differential assembly screws for proper torque. For the 310-0500 they should be torqued to 16-18 ft-lbs while the 310-0750 should be torqued to 12-14 ft-lbs.
14. Inspect the journal bearings inside the differential housing for excessive wear by feeling the shafts for an unreasonable amount of play.
15. If excessive wear or damage has been found, the complete assembly must be replaced. See Figure 6-92.



310-0750 Axle/Differential Components

Figure 6-92

16. Remove the brake rotors and stators by sliding one at a time off the end of the splined motor shaft. See Figure 6-93.



Removal and Inspection of Brake Rotors

Figure 6-93

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M Mosston



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