

VOLVO BM 646

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Main bearing shells

General: bearing shell location in block

Thickness: standard	2.017-2.024 mm (0.1183-0.1187)
undersize 0.010"	0.004-0.011 mm (0.1594-0.1597)
0.020"	0.10-0.106 mm (0.1312-0.1327)
0.030"	0.006-0.016 mm (0.1300-0.1307)
0.040"	0.406-0.440 mm (0.1594-0.1597)
0.050"	0.045-0.049 mm (0.1402-0.1407)

Big-end bearings

Connecting rod pins

Big-end bearing, rod pin clearance	0.006-0.008 mm (0.0002-0.0003)
Bearing pin length	40.000-40.005 mm (1.5748-1.5737)
General: standard	1.000-1.011 mm (0.0394-0.0397)
undersize 0.010"	0.000-0.008 mm (0.0000-0.0003)
0.020"	0.106-0.108 mm (0.0042-0.0043)
0.030"	0.006-0.010 mm (0.0002-0.0004)
0.040"	0.410-0.418 mm (0.0161-0.0165)
0.050"	0.045-0.049 mm (0.0018-0.0019)

Connecting rod shells

Thickness: standard	40.007-40.009 mm (1.5743-1.5737)
undersize 0.010"	0.000-40.005 mm (0.1594-0.1597)
0.020"	0.006-40.010 mm (0.1594-0.1597)
0.030"	0.006-40.004 mm (0.1594-0.1597)
0.040"	0.047-40.004 mm (0.1594-0.1597)
0.050"	0.047-40.005 mm (0.1594-0.1597)

Connecting rods

Marked 1 to 6 "16047" marking on steel flange forward

Marked with replaceable bearing shells

General: connecting rod bearing bearing shell	40.007-40.009 mm (1.5743-1.5737)
bearing shell bearing shell	75.140-75.152 mm (2.9571-2.9577)
pin/bush pin/bush	See bearing "bushings" page
rod clearance: connecting rod - crankshaft	0.10-0.20 mm (0.004-0.008)

Plywheel, fitted

Max. permissible axial force measuring radius 100 mm ± 0"

Key gap on flywheel	0.15 mm (0.006")
	140 mm

Plywheel casing, fitted

Max. permissible axial force for contact surface against crank casing

Max. permissible axial force for steering bearing against crank casing	0.15 mm (0.006")
	Max. 4.25 mm (0.167")

Crankshaft

Size	Size
Number of bearings	7
First bearing pin, standard	40.000-40.015 mm (1.5748-1.5737)
2nd bearing pin, standard	40.021-40.040 mm (1.5729-1.5737)
3rd bearing pin, standard	40.025-40.030 mm (1.5736-1.5737)
4th bearing pin, standard	40.000-40.005 mm (1.5748-1.5737)

Volvo 945 Repair Manual

John S. Mead



Volvo 945 Repair Manual:

Motor Imported Car Repair Manual ,1983 *Volvo 940 Service and Repair Manual* John S. Mead,1996 **Chilton's Import Car Repair Manual, 1986** ,1985 Chilton's Import Car Repair Manual Chilton Automotive Editorial Staff,Chilton Book Company,1979 This book includes repair information on cars and light trucks Includes specifications tune ups troubleshooting and diagnosis engine rebuilding emissions controls brakes transmissions and more **Chilton's Import Car Repair Manual, 1985** ,1984 **Popular Mechanics** ,1981-09 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Volvo 940 (Swedish) Service and Repair Manual** John S. Mead,2014-07 The aim of this manual is to help readers get the best from their vehicle It provides information on routine maintenance and servicing and the tasks are described and photographed in a step by step sequence so that even a novice can do the work **American Book Publishing Record** ,1996-09 Cars & Parts ,1989 *Whitaker's Books in Print* ,1990 **Gale's Auto Sourcebook** ,1992 Guide to information on cars and light trucks Motor Cycling and Motoring ,1972 *Whitaker's Cumulative Book List* ,1982 **The Cumulative Book Index** ,1984 A world list of books in the English language **Gale's Auto Sourcebook 2** Karen Hill,1992-05 This book is designed to present in one convenient source comments published in periodicals about 325 automobile models manufactured since 1987 on a model by model basis These periodicals range from general interest to specialized sources as well as repair manuals and other publications related to the individual models Road and Track ,1996 Volvo 940 Service and Repair Manual Haynes Publishing,2013-04 The aim of this manual is to help readers get the best from their vehicle It provides information on routine maintenance and servicing and the tasks are described and photographed in a step by step sequence so that even a novice can do the work **The Bookseller** ,1973 Autocar ,1999 *Books Out-of-print* ,1981

This book delves into Volvo 945 Repair Manual. Volvo 945 Repair Manual is a crucial topic that must be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Volvo 945 Repair Manual, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:

- Chapter 1: Introduction to Volvo 945 Repair Manual
- Chapter 2: Essential Elements of Volvo 945 Repair Manual
- Chapter 3: Volvo 945 Repair Manual in Everyday Life
- Chapter 4: Volvo 945 Repair Manual in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, the author will provide an overview of Volvo 945 Repair Manual. This chapter will explore what Volvo 945 Repair Manual is, why Volvo 945 Repair Manual is vital, and how to effectively learn about Volvo 945 Repair Manual.
3. In chapter 2, this book will delve into the foundational concepts of Volvo 945 Repair Manual. This chapter will elucidate the essential principles that need to be understood to grasp Volvo 945 Repair Manual in its entirety.
4. In chapter 3, the author will examine the practical applications of Volvo 945 Repair Manual in daily life. This chapter will showcase real-world examples of how Volvo 945 Repair Manual can be effectively utilized in everyday scenarios.
5. In chapter 4, this book will scrutinize the relevance of Volvo 945 Repair Manual in specific contexts. The fourth chapter will explore how Volvo 945 Repair Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, the author will draw a conclusion about Volvo 945 Repair Manual. This chapter will summarize the key points that have been discussed throughout the book.

The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Volvo 945 Repair Manual.

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