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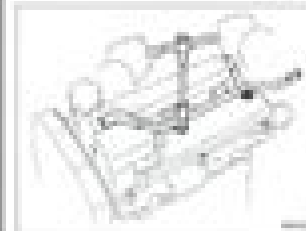
11. INSTALL POWER STEERING OIL RESERVOIR TANK

ENGINE MECHANICAL - Cylinder head

ENR-37

12. INSTALL PCV PIPE

- (a) Connect the hose to the cylinder head cover.
- (b) Install the PCV pipe with the two bolts.



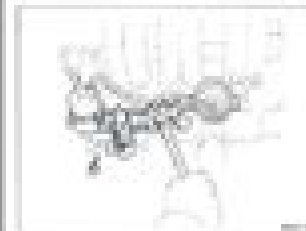
13. INSTALL AIR CONTROL VALVE AND INTAKE MANIFOLD

- Install a new gasket, the air control valve, a new gasket and the intake manifold with the four bolts and three nuts.
Torque: 140 kg-cm (14 N-m), 15 N-m



14. INSTALL T-VIS VSV, VACUUM PANK AND TURBOCHARGING PRESSURE VSV

- (a) Install the T-VIS, vacuum tank and turbocharging pressure VSV assembly with the two bolts.
- (b) Connect the hoses:
 - (1) Intake manifold vacuum hose
 - (2) T-VIS actuator vacuum hose



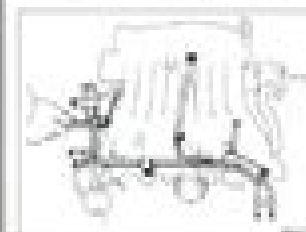
15. INSTALL FUEL PRESSURE VSV

- (a) Install the VSV with the two bolts.
- (b) Connect the vacuum hose to the intake manifold.



16. INSTALL NO. 1 AIR PIPE

- (a) Install the air pipe with the two bolts.
- (b) Connect the hose:
 - (1) Intake manifold vacuum hose
 - (2) Turbocharging pressure VSV vacuum hose
 - (3) Two PS pump vacuum hoses



Toyota Alltrac Workshop Manual

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