

Vehicle Inspection Study Guide

COMBINATION VEHICLES

During the actual tests, you will be expected to point to or touch each of the parts of your vehicle listed below. Name the part and explain what damage or problems you might find. The types of damages or problems are listed below and in the vehicle inspection section in the CDL Manual.

Notes: All axles touching the ground on one side of the vehicle must be inspected.

This study guide cannot be used during the actual pre-trip inspection portion of the skills test.

Front of Vehicle

Lights	Check for proper color/clean lenses, cracks, missing screws and condensations. Also check for function: left/right turn signals, headlights, high/low beam and four-way flashers.
Steering Box	Check for missing/loose bolts, cracks and nonfactory welds. Check for steering fluid leaks and torn or frayed hoses.
Steering Linkage	Check the steering columns, pitman arm and drag link for cracks, bends, nonfactory welds, missing castle nuts/cotter pins and proper lubrication.

Engine Compartment

Oil Level	Check by pulling out the dipstick, wiping it and reinserting it, then pull out to look at the low and full marks to determine the level.
Coolant Level	Observe the sight glass or line markings for proper level. If not equipped, explain removing radiator cap for level. (Do not remove cap.)
Power Steering Fluid	Observe the sight glass or line markings for proper level. If not equipped, open the cap and check for proper level.
Water Pump	Check for missing/loose bolts, cracks, proper belt tension, cracked or frayed belts and coolant leaks.
Alternator	Check for missing/loose bolts, cracks, proper belt tension, cracked or frayed belts, and cracked, burnt or loose wires.
Air Compressor	Check for missing/loose bolts. Check belts for tension, cracked or frayed lines and leaks.
Leaks	Look under the engine compartment for coolant, power steering, transmission and oil leaks.
Wiring/Insulation	Check for cracked, worn electrical wiring insulation.
Hydraulic Brakes (if equipped)	Check the sight glass or line on container for proper brake fluid. Check the master cylinder for cracks, leaks, check the brake lines for cracks, leaks and brake fluid leaks.

Inside the Vehicle (Start engine)

Clutch/Grashift

If standard, check for excessive play in clutch—no more than two inches. Check the gear ranges to ensure they engage. Check the boot for holes and dry rot. If automatic, check grashift for rangles.

Air Pressure Gauge	Check for cracks and cleanliness. Air pressure should build to a minimum of 100 PSI in both the primary and secondary system.
Oil Pressure Gauge	Check the gauge for cracks and cleanliness. Oil pressure should come up to normal within seconds after the engine is started. If no gauge, identify the location of the warning light that indicates a system failure.
Ammeter/Voltmeter	Check the gauge for cracks and cleanliness. Amps/Volts should come up to normal within seconds after the engine is started. If no gauge, identify the location of the warning light that indicates a system failure.
Air Brake	Build air pressure up to 100-120 PSI, cut engine off and release all brakes, press hard on the foot brake and hold down for one minute, air pressure should not drop over four PSI. Turn ignition key on and continue with foot brake pumping air pressure down. At around 60 PSI the "Low Air" buzzer should sound and/or a warning light should appear. Keep pumping air down with foot brake, and at about 40 PSI, the release valves should pop out for the trailer and the tractor.
Hydraulic Brake (if equipped)	Pump the brake pedal three times, apply firm pressure to the pedal and hold for five seconds. The pedal should not move. If it does, there may be a leak.
Steering Play	Check steering wheel play of no more than ten degrees (approximately two inches of movement at the rim of a 20-inch steering wheel).
Parking Brake	Set the parking brake, put the vehicle in low gear and gently release your foot from the brake pedal (and clutch if equipped), until you feel the vehicle pulling against the brake. The vehicle should not move.
Mirrors/Windshield	Check mirrors for proper adjustment. Check the windshield for cracks, cleanliness and illegal stickers.
Wipers	Check the wipers for looseness, dry rot and function.
Lighting Indicators	Check the following for function: panel light, high/low beam indicator, left and right turn signal indicators and four-way flasher indicator.
Horns	Check both the highway and city horns for proper function.
Heater/Defroster	Check both the defroster and heater fans for proper function.

Vehicle Inspection Study Guide

**Ronald D. Daugherty, W. Kent
Brooks, Carroll R. Hyder**



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