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Wheel Horse

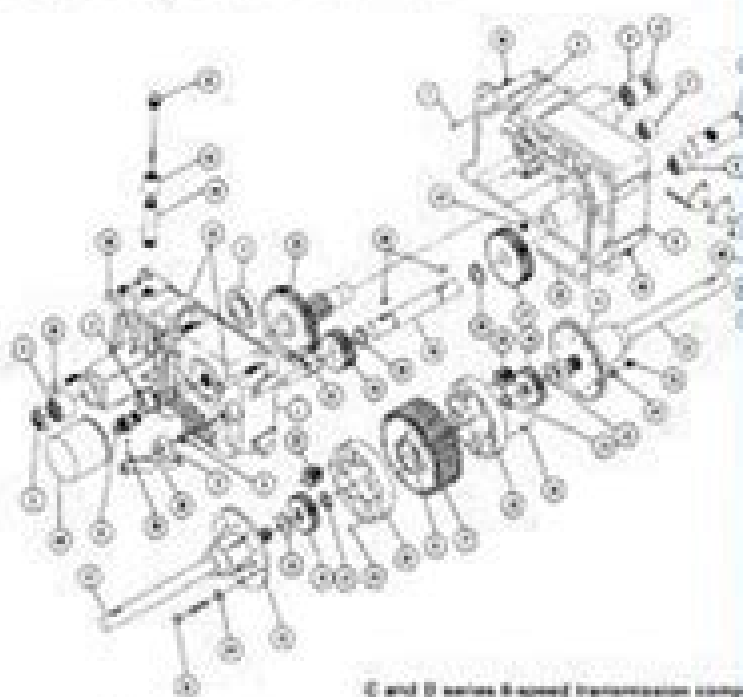
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7. Remove the charge pump assembly from the pump and cap, being careful to keep the gasket set together. Carefully note the pressure control pin down of the charge pump assembly in relation to the end cap.

8. Remove the 1/4 in. hex plug from the top left corner of the pump end cap. (Top left means viewed from the motor side of the end cap). If the unit is equipped for hydraulic lift operation, remove the charge ball valve and spring from the pump end cap (top view). If the unit is not equipped for hydraulic lift operation, there will be no

spring and ball valve in this area (top view).

9. Remove the 1/4 in. hex plug from the top right corner of the pump end cap (viewed from the motor side of the pump end cap). If the unit is equipped for hydraulic lift operation, there will be also located in the spring cavity of the plug. Do not lose these items as they determine the amount of implement pressure. Remove the spring and cone valve. Do not lose this implement valve spring with the charge valve spring removed from the top left corner.



C and D series 8-speed transmission comp.

- | | | |
|----------------------------------|----------------------------------|--|
| 1. Right-hand case | 31. Woodruff key #8 | 60. Round head screw #8-32 x 1 1/2 in. |
| 2. Needle bearing 1 1/2 in. I.D. | 32. Park brake assembly | 61. Cap |
| 3. Ball bearing 1 1/2 in. I.D. | 33. Case gasket | 62. Washer |
| 4. Needle bearing 1 1/2 in. I.D. | 34. Hex bolt 1/4 in. x 1 1/2 in. | 63. Lockwasher #8 |
| 5. Gear 1 1/2 in. I.D. | 35. Hex bolt 1/4 in. x 2 in. | 64. Pinion 1 1/2 x 2 in. |

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Service Manual

Specs

Kohler K series Engines

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B, C, D Service

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