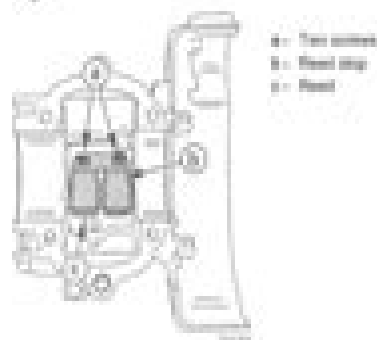
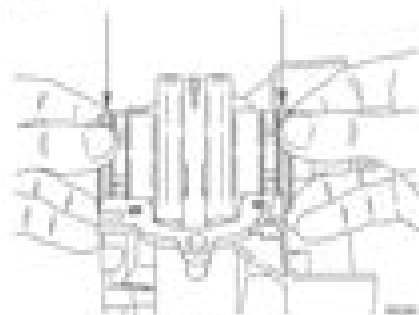


WARNING: If the original reed will be installed during the assembly of the engine, the reed must be installed in the same orientation as when it was removed. Failure to adhere to this recommendation may cause the reed to fail, damaging the engine.

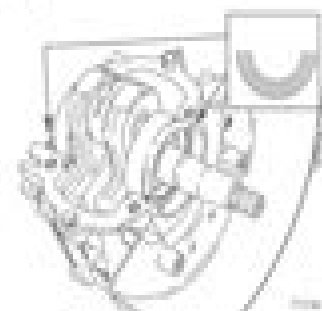


- a. Clean the reed valve, reed stop, and reed valve area of the crankcase cover.
 - b. Check the crankcase cover reed area for folding or grooves. If folding or grooves are found, the cylinder block/crankcase cover must be replaced.
 - c. Check the reed for damage or wear. Replace as necessary.
 - d. Check the reed stop for folding, cracks, or wear. Replace as necessary.
5. Remove the crankshaft of seals.



Crankshaft seal

10. Remove the crankshaft thrust washers.



Crankshaft thrust washers

11. Remove the crankshaft and piston assembly from the cylinder block.
12. Remove the piston pin lock rings from both ends of the piston. Discard the lock rings.



13. Remove the piston pin from the piston. Do not lose the piston pin bearing.



- a. Tap to assist pushing piston pin out.
- b. Bearing.

Volvo Penta5hp 2 Stroke Workshop Manual

Joan Coles, Clarence W. Coles



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