

INTRODUCTION

This instruction book provides helpful information for running and maintaining your Volvo Penta products.

The content apply to particular engines specifications. Each engine is supplied from Volvo Penta in accordance with the published specifications. Examine your engine and other components to be able to find them in this book. Read this book carefully before operating the engine. Do not wait until a problem occurs.

WARRANTY

A service and warranty book which states the Volvo Penta International Limited Warranty (all markets except USA) should have been provided by the selling dealer. If you have not received this publication contact the nearest Volvo Penta Dealer Importer for a copy.

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VOLVO PENTA SERVICE

Volvo Penta has built up an extensive dealer network to support you with service and parts. These dealers have the necessary training, special tools, test equipment and stocks of parts to provide quality service. When requesting service or parts always quote the complete product model and serial number taken from the product serial number plate.

AB VOLVO PENTA Technical Publications Dept.

INFORMATION NOTICE: All information, illustration and specifications contained in this manual are based on the latest production information available at the time of publication. Volvo Penta reserves the right, without prior notice, to revise prices, materials, standard equipment, specifications, models and to discontinue models. Not all models, standard equipment and accessories are available in all countries. Volvo and Volvo Penta are registered trade marks of AB Volvo.

SAFETY NOTICE

The following warning notes will alert you to possible bodily injury dangers and to important information on safe operation of equipment. Observe them carefully. "Warning" notes alone do not eliminate the dangers that they signal. Personal close attention to detail plus common sense operation of equipment are major accident prevention measures.



WARNING: You are warned that personal injuries, damage to property or malfunction of the engine can result from your not following these instructions.

GENERAL INFORMATION

Important information concerning the function to your engine:

FUEL

Use diesel fuel oil of quality "Autodiesel" (No 2 Diesel). Lower fuel quality can cause interruptions in operation.

LUBRICATING OIL

Use only oil with quality CD (DS) according to the API system. Volvo Penta oil for diesel engines meets these requirements.

RUNNING IN

A new engine must be run in with due care during the first 20 hours of operation. Avoid operating the engine under full load during this period. Higher oil consumption during this running in period is normal. Check the oil-level in the engine more frequently than normal during this period.

FULL THROTTLE OPERATING RANGE

When fitting a propeller to a specific boat-engine combination it is sometimes hard to select the proper sized propeller for varying load and weather conditions. Therefore Volvo Penta offers a wide range of propeller sizes and types. In some boats there are advantages to selecting a propeller that limits engine rpm including lower fuel consumption, lower noise, lower vibration and better propeller efficiency.

Full throttle operating range 2800–3200 rpm.

Recommended engine revolutions when charging the battery: 1200–1500 rpm

Volvo Penta 2002 Owners Manual

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Volvo Penta 2002 Owners Manual:

Boating ,2003-03 *Service Manual, 2001, 2002, 2003* Volvo Penta (Firm),1984 *Mergent International Manual* ,2009 **Yachting** ,2003-05 **Volvo Penta** (Seloc) Seloc,2008 This manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner s manual designed more by lawyers than boat owners these days covers It will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart Page 1 2 Boating ,2003-02 Books in Print Supplement ,2002 **Yachting** ,1984-01 *High-speed Surface Craft* ,1984 **Yachting** ,1985-10 *Moody's Industrial Manual* ,1997 Covering New York American regional stock exchanges international companies Yachting ,1985-02 *Yachting* ,1984-11 Lakeland Boating ,2003 Motorboating - ND ,1985-07 *Motorboating - ND* ,1984-01 *Subject Guide to Books in Print* ,2001 Commerce Business Daily ,1998-07 **Jane's Armour and Artillery** ,2002 **Pacific Fishing** ,2002

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