YANMAR



DIESEL INBOARD SHOP MANUAL

ONE, TWO & THREE CYLINDER ENGINES

1GM 2GM20 3GMD 3HMF 1GM10 2GM20F 3GM30 3HM35 2GM 3GM 3GM30F 3HM35F 2GMF 3GMF 3HM

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This easy-to-use manual can save you money in maintenance and repair bills. Step-by-step procedures and detailed illustrations guide you through every job. Inside you'll find:

Quick Reference Data

Frequently used specifications on specially marked pages.

General Information—in FULL COLOR

Tools, techniques and shop safety.

Troubleshooting

Easy-to-follow text and diagrams guide you from symptoms to solutions.

Operation, Lubrication, Maintenance and

Turne-up

Operational instructions and checks; maintenance and time-up procedures to ensure safe operation and engine longereity.

Lay-up and Fitting Out

Service procedures to prepare the engine for storage and return to service, including seawater and freshwater (closed) cooling system service.

Single-Cylinder Engines

Diesel engine fundamentals and complete engine removal and overhaul instructions.

Multicylinder Engines

Complete engine removal and overhaul instructions.

Fuel Injection and Governor Systems

Complete service procedures for the injection system, including pumps, filters, injectors and injection timing and governor service.

Cooling System

Service procedures for seawater and freshwater (closed) cooling systems, including the drive belts, thermostat, water pump(s) and heat exchanger.

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Complete overhaul instructions for KM (Kanzaki) and KBW (Kanzaki-Hurth) transmissions.

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Arturo Cuomo

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