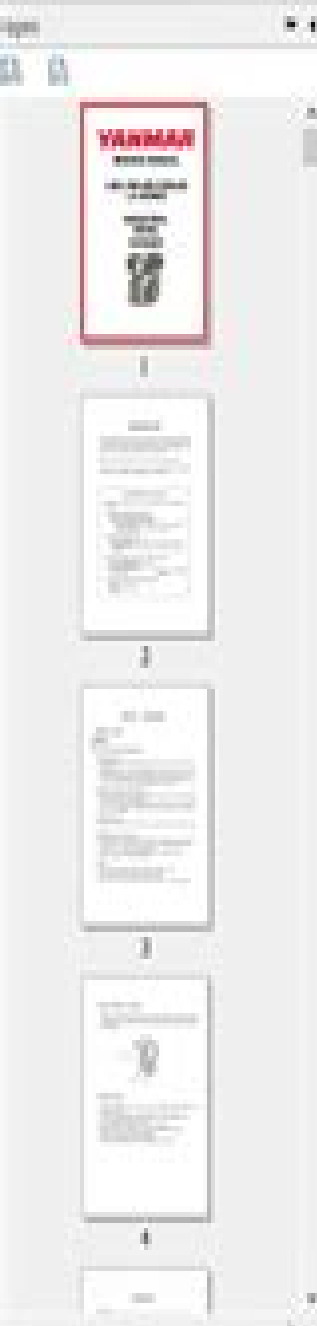




YANMAR

SERVICE MANUAL

L40-L100 AIR COOLED LA SERIES

INDUSTRIAL DIESEL ENGINES



INTRODUCTION

This Service Manual shows instructions on standard service procedures (disassembly and reassembly) for Yanmar Diesel Engines models (L40AL, L40AL, L60AL, L70AL, L70AL, L80AL and L100AL). More detailed information is given particularly in the sections of the construction and location of each engine part.

Before servicing these engines, make sure you read this manual carefully.

The information contained in this manual will be updated periodically to incorporate improvements in the quality and performance of the engines.

Before beginning your service work

To insure efficient service and repairs, the following pre-service steps should be taken:

1. Check your customer's control book
 - (1) When was the engine last serviced?
 - (2) What is the engine's service history?
 - a. How often was the engine serviced (after how many months or hours of operation)?
 - b. What problems has the engine had in the past?
2. Check control (adjust) points
 - (1) Keep a good stock of engine parts and other items necessary for efficient servicing.
 - (2) Keep a record of the check/service parts list and grade of parts used on hand.
3. Keep an accurate service record (dates, notes, etc.)
 - (1) Make emergency calls
 - (2) Check list including service parts list
 - (3) Parts measurement data
 - (4) Operation data
4. Tools and equipment required for service
 - (1) Tools
 - (2) Motors and instruments
 - (3) Others

Measurement of performance and quality

Yanmar L100 Manual

Motor Boat Manual



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Emergency Items Catalogue, 3rd edition, Volume 1 , **Yachting** ,2000-12 **Yanmar: I&t Shop Manual - Models Ym135, Ym135D, Ym155, Ym155D, Ym195, Ym195D, Ym240, Ym240D, Ym 330, Ym330D** Penton Staff,2000-05-24 Diesel Models YM135 YM135D YM155 YM155D YM195 YM195D YM240 YM240D YM330 YM330D **Yanmar Diesel Inboard Engines 1980-2009** Penton Staff,2000-05-24 1GM 1980 1983 1GM10 1983 2009 2GM 1980 1983 2GMF 1980 1983 2GM20 1983 2005 2GM20F 1983 2005 3GM 1980 1983 3GMF 1980 1983 3GMD 1980 1983 3GM30 1983 2005 3GM30F 1983 2005 3HM 1980 1983 *Inboard Engines & Drives Service Manual: Oldsmobile, OMC, Peugeot, Universal, Volvo, Westerbeke and Yanmar gas and diesel engines ... with section on popular inboard drives* ,1984 Seloc Yanmar Inboard Diesel ,1999 **Truck Repair Manual** John H. Weise,John Milton,John Kelly,Jeffrey Hallinger,1971 Chilton Maintenance Manual, In-line Diesel Engine Series 71 ,1965 **Engine Workshop Manual B5-SOHC.** ,1996 1 498 litre engine for Mazda 121 and Mazda 121 Metro 1994 onwards **Mazda Rotary Engine Manual** William Carroll,1972 *Engine Service Manual* ,1986 Workshop Manual for the Isuzu Diesel Engine Isuzu Motors,1971 For 6 cylinder trucks produced in 1973 Service Manual, Model L13, L16 & L20 Engines ,1970 *Service Manual* Motor Co. Ltd Nissan,1979 *Isuzu Workshop Manual* ,1982 Part no C223 WE 141 This manual applies to the 1982 year and later models Motor Truck & Diesel Repair Manual Louis C. Forier,1974 **The Motor Boat Manual ...** Motor Boat Manual,1914 **Workshop Manual** ,1984 *Mitsubishi Lancer Automotive Repair Manual* Larry Warren,Tim Imhoff,John Harold Haynes,1998 Series CB CC 1 3L 1 5L 1 6L 1 8L engines **Isuzu Workshop Manual** ,1981

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