

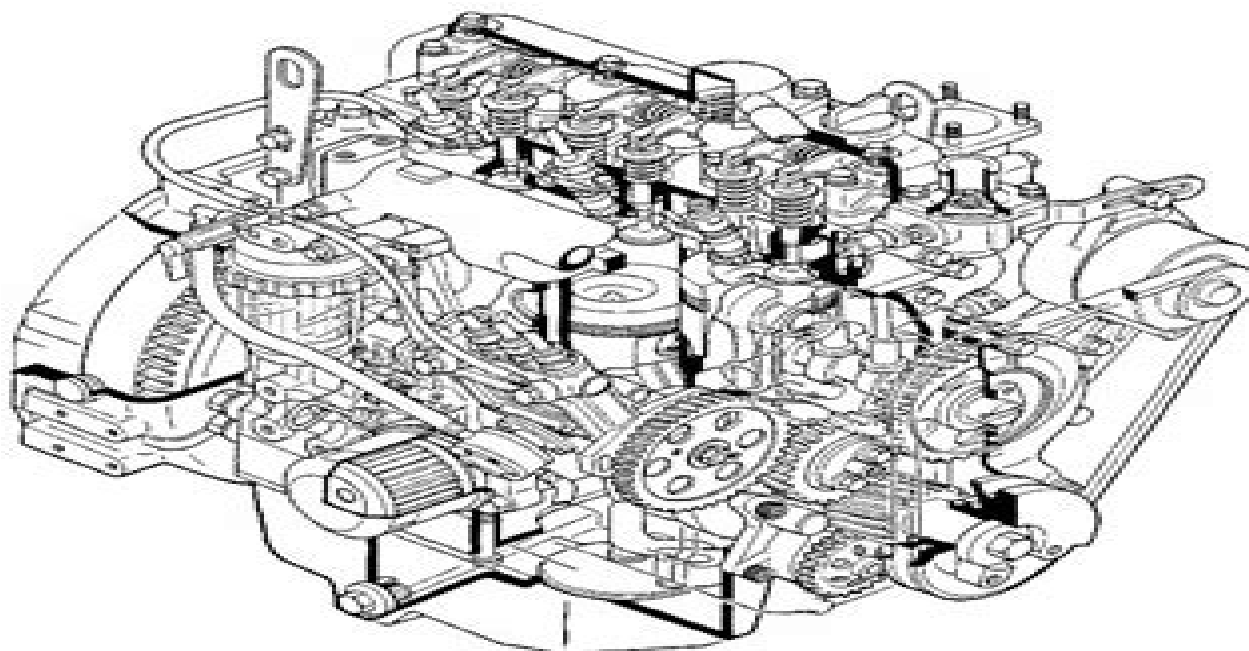
## PREFACE

*This service manual covers the construction, function and servicing procedures of the YANMAR Diesel Engine 2TN66E, 3TN66E, 3TNA72E, 3TN75E, 3TNC78E, 3TN82E, 3TN82TE, 4TN82E, 4TN82TE, 3TN84E, 3TN84TE, 4TN84E and 4TN84TE. You are encouraged to read this manual to make the most of the outstanding performance and durability features of these engines and to perform proper servicing to maintain them in tip-top running condition.*

*This service manual contains the latest information available as of April, 1989. For any changes thereafter, you are requested to consult the YANMAR Service Bulletin.*

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YANMAR DIESEL ENGINE CO., LTD.



# Yanmar 2tne68 3tne68 3tne74 Engine Full Service Repair Manual

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