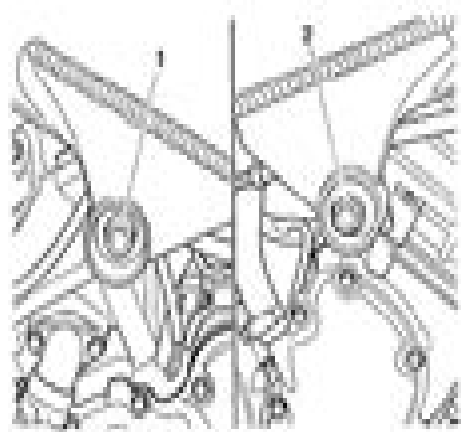




21. Release and remove the frame to cylinder head mounting bolts on both sides.



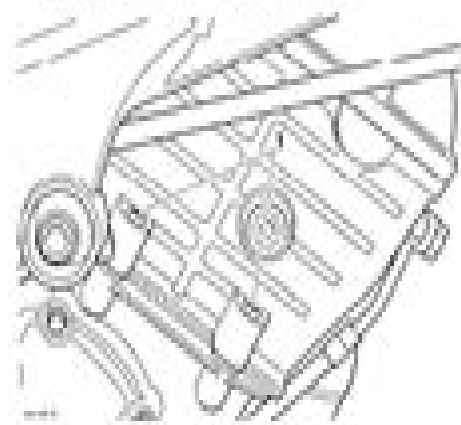
1. Left hand mounting bolt

2. Right hand mounting bolt

22. Release the frame to cylinder head adjuster (working on the right hand side of the engine, using service tool T3880080).

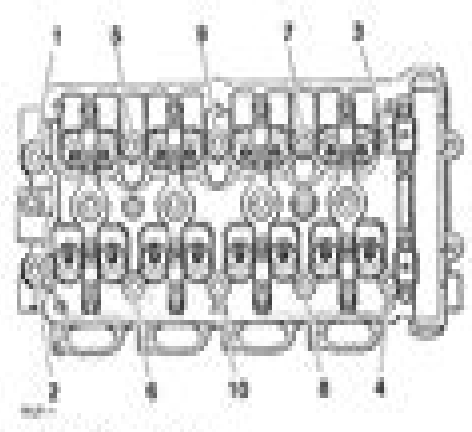
23. Release the frame to cylinder head adjuster.

24. Release the bolts securing the outside of the cylinder head to the upper crankcase.



1. Cylinder head to crankcase bolts

25. Progressively release the cylinder head bolts in the order shown below:



1. Bolt release sequence

26. Remove the cylinder head bolts and lightly strike the cylinder head with a rubber mallet to break the seal of the gasket.

27. Remove the cylinder head.

28. Remove the cylinder head gasket. Discard the gasket.

29. Remove the cylinder liners as described in the crankshaft, rods and pistons section.

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Scott C. Dulebohn



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