

Installation

- 01 Heat the output bearing's inner race to max. 110 °C. Place protection ring **1X56 138 187 (1)** onto the output bearing to do this.

NOTE

The shafts must be assembled correctly ready for installation.

**DANGER**

Only touch heated protective tool when wearing protective gloves.

- 02 Remove protection ring **1X56 138 187** and carefully insert the shafts fully into the transmission housing.
- 03 Pull the shafts into the correct axial position from the output end using a bushing (against the bearing inner race or speedometer worm) and a hex bolt (M12x1.5). Tightening torque = 120 Nm.

NOTE**Separate clutch housing version**

Check the installation is correct by measuring distance "B", see section 10.1. Remove the bushing and hex bolt.

- 04 Remove fixtures and auxiliary strip
- 05 Coat thread of articulated bolts with sealing compound. First screw in articulated bolts of 1st/2nd gear with spring washer.

NOTE

Articulated bolts for 1st/2nd gear (2) = approx 48.5 mm

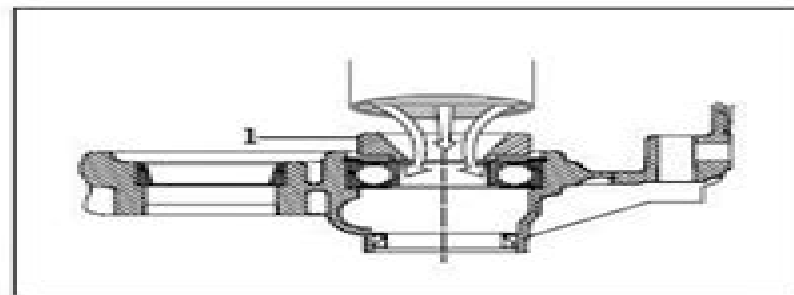
Articulated bolts for 3rd/4th gear (3) = approx 55.0 mm

Articulated bolts for 5th/6th gear (4) = approx 55.0 mm

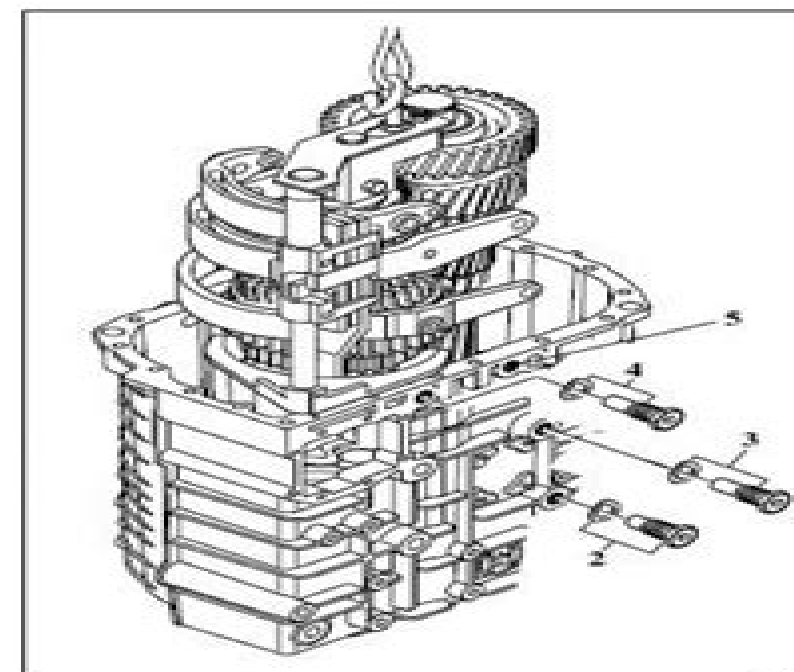
NOTE

Overdrive version (4),
direct drive version (5).

- 06 Screw in and tighten the remaining articulated bolts and spring washers as previously described. Tightening torque = 160 Nm.



001 33196



001 33197

Zf 8s Transmission Repair Manual

Motor



Zf 8s Transmission Repair Manual:

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transaxles differentials suspension steering brakes and fuel injection **Chilton Auto Repair Manual** ,1984-12

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Key Laboratory of Automotive Simulation and Control and the Department of Control Science and Engineering at Jilin University Bingzhao Gao is an associate professor at the State Key Laboratory of Automotive Simulation and Control at Jilin University

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Table of Contents Zf 8s Transmission Repair Manual

1. Understanding the eBook Zf 8s Transmission Repair Manual
 - The Rise of Digital Reading Zf 8s Transmission Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Zf 8s Transmission Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Zf 8s Transmission Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Zf 8s Transmission Repair Manual
 - Personalized Recommendations
 - Zf 8s Transmission Repair Manual User Reviews and Ratings
 - Zf 8s Transmission Repair Manual and Bestseller Lists
5. Accessing Zf 8s Transmission Repair Manual Free and Paid eBooks
 - Zf 8s Transmission Repair Manual Public Domain eBooks
 - Zf 8s Transmission Repair Manual eBook Subscription Services
 - Zf 8s Transmission Repair Manual Budget-Friendly Options
6. Navigating Zf 8s Transmission Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Zf 8s Transmission Repair Manual Compatibility with Devices
 - Zf 8s Transmission Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Zf 8s Transmission Repair Manual
 - Highlighting and Note-Taking Zf 8s Transmission Repair Manual
 - Interactive Elements Zf 8s Transmission Repair Manual
8. Staying Engaged with Zf 8s Transmission Repair Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Zf 8s Transmission Repair Manual
- 9. Balancing eBooks and Physical Books Zf 8s Transmission Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Zf 8s Transmission Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Zf 8s Transmission Repair Manual
 - Setting Reading Goals Zf 8s Transmission Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Zf 8s Transmission Repair Manual
 - Fact-Checking eBook Content of Zf 8s Transmission Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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