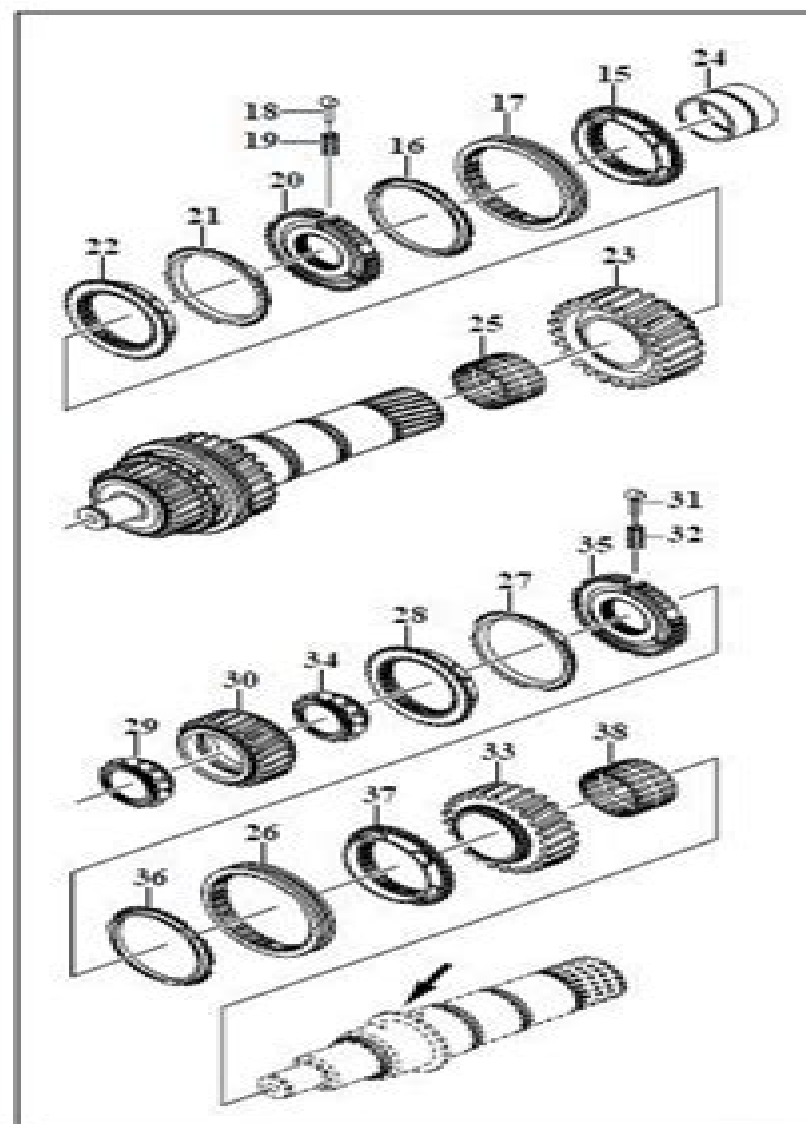


- 12 Remove clutch body (15) and synchronizer ring (16).
 - 13 Remove sliding sleeve (17).
- NOTE**
Use cloth to catch released pressure pieces (18) and compression springs (19) when pulling off sliding sleeve.
- 14 Place two-leg or three-leg puller on 2nd speed helical gear (23). Pull off helical gear together with bush (24), clutch body (22), synchronizer ring (21) and synchronizer hub (20). Use adapter.
 - 15 Remove needle cage (25).
 - 16 Clamp output end of mainshaft.
 - 17 Attach 2- or 3-leg puller underneath sliding sleeve (26) and pull off synchronizer ring (27, clutch body (28), roller bearing (29) and helical gear (30). Use adapter.
- NOTE**
Use cloth to catch released pressure pieces (31) and compression springs (32) when pulling off sliding sleeve.
- 18 Remove pressure pieces and springs. Attach 2- or 3-leg puller underneath 3rd-speed helical gear (33) and pull off together with roller bearing (34), synchronizer hub (35), synchronizer ring (36) and clutch body (37). Use adapter.

CAUTION

Do not attach puller to mainshaft collar (see arrow).

- 19 Remove needle cage (38).



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Zf Gearbox Service Manual

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Table of Contents Zf Gearbox Service Manual

1. Understanding the eBook Zf Gearbox Service Manual
 - The Rise of Digital Reading Zf Gearbox Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Zf Gearbox Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Zf Gearbox Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Zf Gearbox Service Manual
 - Personalized Recommendations
 - Zf Gearbox Service Manual User Reviews and Ratings
 - Zf Gearbox Service Manual and Bestseller Lists
5. Accessing Zf Gearbox Service Manual Free and Paid eBooks

- Zf Gearbox Service Manual Public Domain eBooks
- Zf Gearbox Service Manual eBook Subscription Services
- Zf Gearbox Service Manual Budget-Friendly Options
- 6. Navigating Zf Gearbox Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Zf Gearbox Service Manual Compatibility with Devices
 - Zf Gearbox Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Zf Gearbox Service Manual
 - Highlighting and Note-Taking Zf Gearbox Service Manual
 - Interactive Elements Zf Gearbox Service Manual
- 8. Staying Engaged with Zf Gearbox Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Zf Gearbox Service Manual
- 9. Balancing eBooks and Physical Books Zf Gearbox Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Zf Gearbox Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Zf Gearbox Service Manual
 - Setting Reading Goals Zf Gearbox Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Zf Gearbox Service Manual
 - Fact-Checking eBook Content of Zf Gearbox Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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