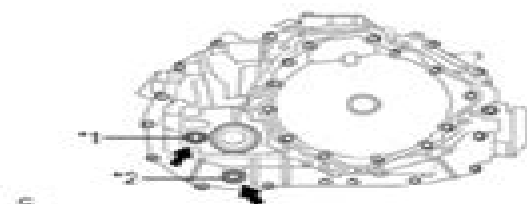


# REPLACEMENT

## 1. DRAIN HYBRID TRANSAXLE FLUID



(a) Using a 10 mm hexagon socket wrench, remove the filler plug and gasket.

### Text in Illustration

|    |             |
|----|-------------|
| *1 | Filler Plug |
| *2 | Drain Plug  |

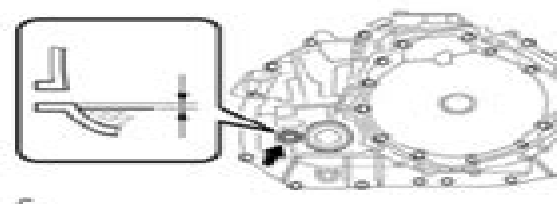
(b) Using a 10 mm hexagon socket wrench, remove the drain plug and gasket.

(c) Using a 10 mm hexagon socket wrench, install the drain plug, and a new gasket.

Torque: 39 N·m (398 kgf·cm, 29ft·lbf)

## 2. ADD HYBRID TRANSAXLE FLUID

(a) Add transaxle fluid until the fluid level is between 0 to 10 mm (0 to 0.394 in.) from the bottom lip of the filler plug opening.

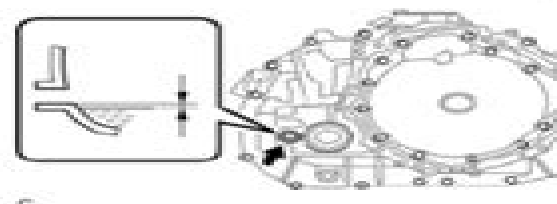


- Stop the vehicle on a flat road.
- Recheck the transaxle fluid level after driving when exchanging fluid.
- Insufficient or excessive amounts of transaxle fluid may be the cause of some trouble.

Reference:

3.3 liters (3.5 US qts, 2.9 Imp.qts)

## 3. INSPECT HYBRID TRANSAXLE FLUID



(a) Check that the fluid level is between 0 to 10 mm (0 to 0.394 in.) from the lowest position of the inner surface of the transaxle filler plug opening.

- Stop the vehicle on a flat road.
- Recheck the transaxle fluid level after driving when exchanging fluid.
- Insufficient or excessive amounts of transaxle fluid may be the cause of some trouble.

(b) Check for leaks if the quantity of transaxle fluid is low.

# Toyota Hybrid Transaxle Repair Manual

**Marcel A. Müller**

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the author's name.

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**Fundamentals of Automotive Maintenance and Light Repair** Kirk VanGelder, 2019-01-21 Designed to prepare new technicians for ASE G1 Certification Fundamentals of Automotive Maintenance and Light Repair Second Edition covers the foundational theory and skills necessary to prepare entry level technicians to maintain and repair today's light duty vehicles

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to the development of hybrid vehicles and the methods used to compare the performance of the various solutions The principles and the various types of internal combustion engine and electrical drives onboard energy storage systems principles architectures specific components and operation of hybrid drivetrains as well as the energy management in these vehicles are developed A global analysis of the various drivetrains life cycle assessment LCA total costs and availability of sensitive materials is also provided This book is intended for everyone involved in the design manufacture and implementation of hybrid drive vehicles and their components It will also be of interest to students teachers and researchers wishing to acquire or further their knowledge in all fields impacted by drivetrain electrification More globally after consulting this book readers will be in a position to evaluate the technologies related to the concept of drivetrain hybridization their implementation balances and generalization conditions This book is available in French Under the title *Véhicules hybrides* Contents 1 Vehicle use 2 Internal combustion engines 3 Electric drivetrain 4 On board energy storage systems 5 Hybridization 6 Control of hybrid vehicles 7 Comparative study of hybrid vehicles greenhouse gas emissions energy consumption and cost Appendixes *Toyota Prius* Bentley Publishers,2008 This Bentley Manual contains the essential information and know how you need to take the mystery out of servicing the Toyota Prius with Hybrid Synergy Driver You ll find everything from full color technical training step by step directions on safely disabling the high voltage system to dozens of real world practical repair and maintenance procedures Features Written for both experienced professionals and do it yourself owners this book removes the mystery and explains the technology behind the Toyota Prius in an easy and understandable style Advanced technological features described High voltage power inverter hybrid motor generators electric air conditioning compressor electric power steering continuously variable transmission regenerative brakes and more Maintenance procedures from changing the oil to replacing the cabin air filter This manual tells you what to do and how and when to do it Cylinder head cover gasket replacement Cooling system and radiator service Detailed instructions for checking filling and bleeding engine and transaxle inverter coolant Fuel injection and ignition system diagnostics Suspension repair procedures including strut replacement Brakes and steering troubleshooting and repair Door window bumper and seat service and repairs Electrical system service with an illustrated component locator section Comprehensive wiring schematics including power distribution and grounds Toyota OBD II diagnostic trouble codes SAE defined OBD II P codes as well as scan tool operation Toyota Emergency Responder Guide **Fundamentals of Automotive Technology** Kirk VanGelder,2017-02-23 Automotive technicians must learn how to safely and effectively maintain diagnose and repair every system on the automobile Fundamentals of Automotive Technology provides students with the critical knowledge and essential skills to master these tasks successfully With a focus on clarity and accuracy the Second Edition offers students and instructors a single source of unparalleled coverage for every task from MLR through MAST Fully updated and reorganized the revised format enhances student comprehension and encourages critical thinking

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