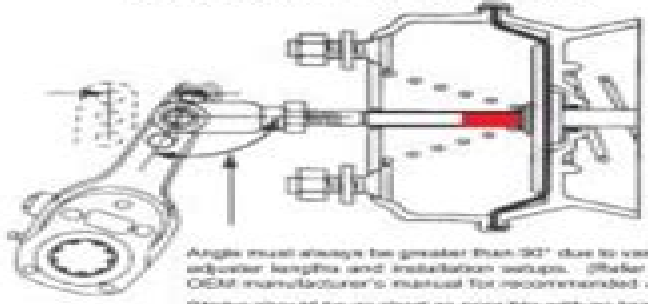


**IMPORTANT:** It may not be necessary to disconnect the air lines from the spring brake during this procedure as long as correct and straight parts alignment can be obtained during the re-assembly operations.

## SECTION (7): CAM BRAKE ADJUSTMENT - ALL MODELS SPRING BRAKE AND SERVICE BRAKE ACTUATORS

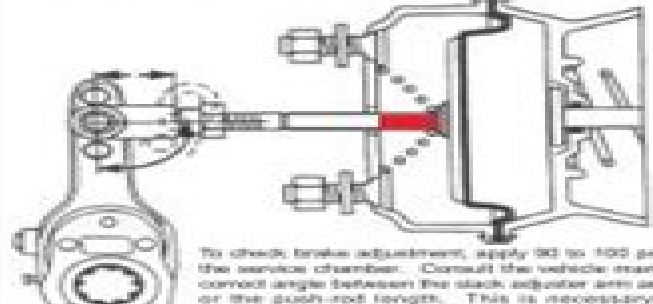
**NOTE:** The last half of an air chamber stroke is less efficient than the first half. Therefore, the following adjustments are recommended for maximum efficiency when using manually adjusted slack adjusters.

**BRAKES "OFF" - NOT APPLIED**



Angle must always be greater than 90° due to various slack adjuster lengths and installation setups. (Refer to axle or OEM manufacturer's manual for recommended angle).  
Stroke should be as short as possible without losing to-drum contact.

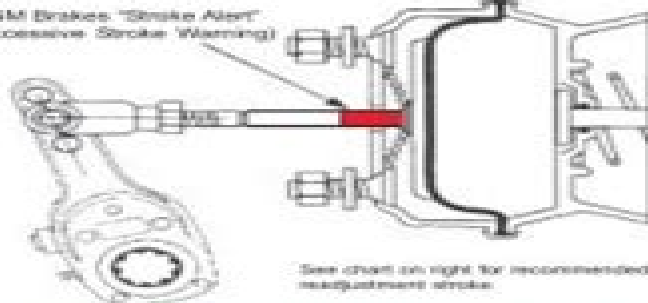
**PROPERLY - ADJUSTED BRAKES "ON" - APPLIED**



To check brake adjustment, apply 90 to 100 psi air pressure to the service chamber. Consult the vehicle manufacturer for the correct angle between the slack adjuster arm and push-rod and/or the push-rod length. This is necessary since different dimensions are required for automatic or manual slack, various slack lengths and different slack adjuster manufacturers.

**IMPROPERLY ADJUSTED BRAKES "ON" - APPLIED**  
(Maximum recommended readjustment stroke has been exceeded)

MGM Brakes "Stroke Alert"  
(Excessive Stroke Warning)



See chart on right for recommended readjustment stroke.

| Type  | Effective Area (Sq. In.) | Approx. Diaphragm O.D. | Rated Stroke of Chamber | Maximum Stroke with Brakes Adjusted                            | "B" MVMA Recommended Readjustment Stroke |
|-------|--------------------------|------------------------|-------------------------|----------------------------------------------------------------|------------------------------------------|
|       |                          | Inches MM              | Inches MM               |                                                                | Inches MM                                |
| 9     | 9                        | 5.00 125               | 1.75 45                 | SHOULD BE AS SHORT AS POSSIBLE WITHOUT LINKING TO DRUM CONTACT | 1.35 35                                  |
| 12    | 12                       | 5.50 140               | 1.75 45                 |                                                                | 1.35 35                                  |
| 15    | 15                       | 6.00 150               | 2.25 57                 |                                                                | 1.75 45                                  |
| 15L   | 15                       | 6.00 150               | 2.50 64                 |                                                                | 2.00 51                                  |
| 20    | 20                       | 6.50 165               | 2.25 57                 |                                                                | 1.75 45                                  |
| 20L   | 20                       | 6.50 165               | 2.50 64                 |                                                                | 2.00 51                                  |
| 24    | 24                       | 7.00 175               | 2.25 57                 |                                                                | 1.75 45                                  |
| 24L   | 24                       | 7.00 175               | 2.50 64                 |                                                                | 2.00 51                                  |
| 24LP3 | 24                       | 7.00 175               | 3.00 76                 |                                                                | 2.50 64                                  |
| 30    | 30                       | 8.00 200               | 2.50 64                 |                                                                | 2.00 51                                  |
| 30LP3 | 30                       | 8.00 200               | 3.00 76                 |                                                                | 2.50 64                                  |
| 35    | 35                       | 8.00 200               | 3.00 76                 |                                                                | 2.25 57                                  |

**SOURCE:** MVMA (Motor Vehicle Manufacturers Association)

**Note:** The push-rod must remain perpendicular to the bottom surface of the non-pressure chamber (NPC) within ±3° zero to full stroke.

## SECTION (8): RECOMMENDED SPRING BRAKE ACTUATOR DISARMING PROCEDURE



**WARNING: THIS PROCEDURE MUST BE STRICTLY ADHERED TO. NEVER ATTEMPT TO REMOVE THE SPRING CHAMBER CLAMP RING FROM A DOUBLE DIAPHRAGM ACTUATOR OR THE SPRING CHAMBER RETAINING RING FROM A PISTON ACTUATOR. BOTH ACTUATORS EMPLOY A HIGH ENERGY POWER SPRING THAT COULD CAUSE SERIOUS BODILY INJURY IF THE SPRING WERE SUDDENLY RELEASED DUE TO IMPROPER DISASSEMBLY.**

All retired spring brake actuators must be safely disarmed before they are disposed of to prevent serious personal injury from accidental sudden release of the high energy spring (as much as 2700 Lbs. of force) in the parking chamber. To disarm the unit, remove it from the vehicle following the instructions in Section (3) for combination chambers, or Section (5) for single/piggyback chambers. Be sure to release the brake per Section (2) of this manual. Never attempt to remove the head which contains the power spring. Observe all safety precautions. Place the unit in a steel "container" and use an acetylene torch to cut a hole through the head housing the power spring. Cut completely through at least two spring coils. The steel container must have openings to expose the head where it is to be cut with the acetylene torch and it must be strong enough to prevent parts from hurtling out should the unit suddenly separate before it is safely disarmed. It is the users responsibility to ensure the steel container is safe.

\*Information concerning a suitable container is available through your MGM Brakes Representative.



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# W4 Brake Repair Manual

**D Siedentop**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

#### W4 Brake Repair Manual:

Motor Auto Repair Manual, 1982-1988 Motor, 1987 This latest edition of the bestselling Auto Repair Manual covers more than 1 900 models of domestic cars from 1982 1988 and includes more than 55 000 essential service specifications and repair facts as well as 2 500 diagrams cutaways and quick check spec charts Illustrated Motor Auto Repair Manual, 1984 Spine title Motor auto repair Provides specific instructions for the repair of cars built from 1979 to 1985 **Motor's Truck Repair Manual**, 1953 *Organizational Maintenance Manual for Truck, Chassis, 5-ton, 6x6, M39, M39A2, M40, M40A1, M40A2, M40A1C, M40A2C, M61, M61A1, M61A2, M63, M63A1 ... Truck, Cargo ... Truck, Dump ... Truck, Tractor ... Truck, Tractor, Wrecker ... Truck, Van, Expansible ... Truck, Wrecker, Medium ... Truck, Bridging ... Truck, Logging ....*, 1973

**Motor Imported Car Repair Manual**, 1987 **Chilton's Import Car Repair Manual, 1986**, 1985 **Chilton Auto Repair Manual**, 1984-12 *United States Army Occupational Handbook* United States. Adjutant-General's Office, 1952

Chilton's Auto Repair Manual, 1991 Chilton Book Company, 1990 **Chilton's Motor Age Flat Rate and Service Manual**, 1957 *Popular Mechanics*, 1980-06 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Hyundai Excel Automotive Repair Manual** Mike Stubblefield, John Harold Haynes, 1995 Hyundai Excel 1986 94 Shop Manual Haynes 247 pgs 592 b w ill *Popular Science*, 1980-08 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better *Popular Mechanics*, 1980-08 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Chilton Ford Service Manual, 2004 **Mazda 626 and MX-6 Automotive Repair Manual** Larry Warren, John Harold Haynes, 1997-12 Mazda 626 FWD 1983 91 Shop Manual Haynes 253 pgs 607 ill

Popular Science, 1980-05 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better Automotive Maintenance and Repair, 1980 **Chilton's Motor/age Professional Automotive Service Manual**, 1978 *Subject Catalog, 1976* Library of Congress, 1976

This book delves into W4 Brake Repair Manual. W4 Brake Repair Manual is an essential topic that must be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into W4 Brake Repair Manual, encompassing both the fundamentals and more intricate discussions.

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  - Chapter 2: Essential Elements of W4 Brake Repair Manual
  - Chapter 3: W4 Brake Repair Manual in Everyday Life
  - Chapter 4: W4 Brake Repair Manual in Specific Contexts
  - Chapter 5: Conclusion
2. In chapter 1, the author will provide an overview of W4 Brake Repair Manual. The first chapter will explore what W4 Brake Repair Manual is, why W4 Brake Repair Manual is vital, and how to effectively learn about W4 Brake Repair Manual.
3. In chapter 2, the author will delve into the foundational concepts of W4 Brake Repair Manual. This chapter will elucidate the essential principles that must be understood to grasp W4 Brake Repair Manual in its entirety.
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5. In chapter 4, this book will scrutinize the relevance of W4 Brake Repair Manual in specific contexts. The fourth chapter will explore how W4 Brake Repair Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, this book will draw a conclusion about W4 Brake Repair Manual. The final chapter will summarize the key points that have been discussed throughout the book.

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