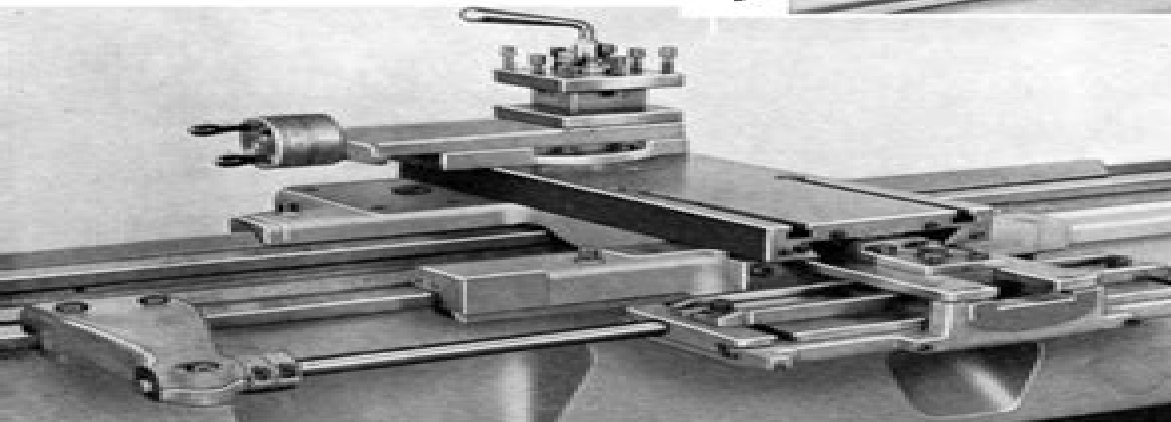


DRILLING TABLE

The machine is equipped with this attachment allowing the boring of accurate holes and in many cases substituting a horizontal boring and milling machine. The table is mounted on the cross guide-ways of the saddle after having removed the cross slide. The boring is done either by a tool chucked in the spindle taper (short and blind holes), or by using a boring bar supported on the tailstock centre (through holes).

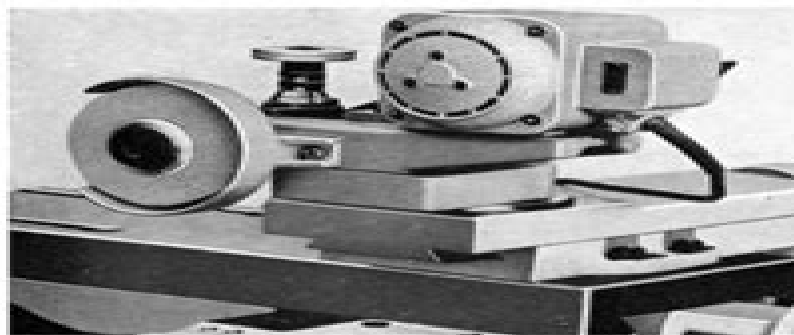
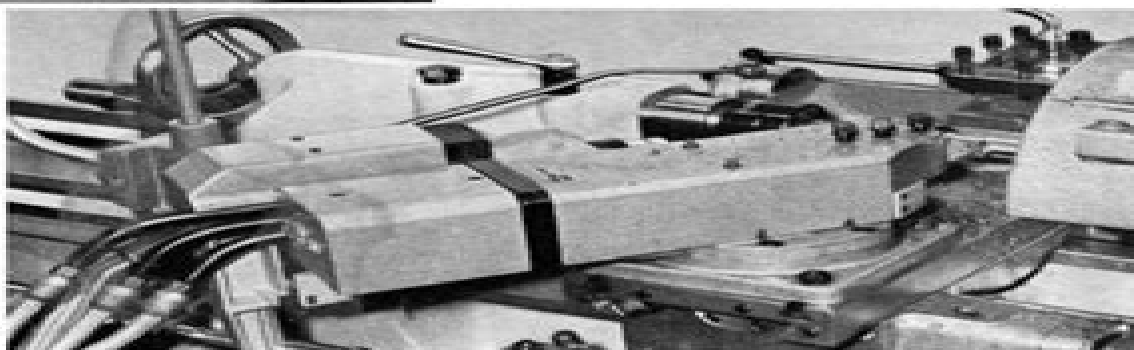


THE TAPER TURNING ATTACHMENT

is an important accessory to the universal lathe and is intended for precision taper turning. It is mounted on the rear of the machine. The taper turning bar is provided with a scale allowing rough setting of taper, while the fine setting is done by means of a gauge.

HYDRAULIC COPYING ATTACHMENT IKS 1

This auxiliary equipment allows lathe-turning operations to be carried out by precision duplication according to a template or a work specimen. The most various shapes and stepped surfaces can be copied. The attachment is employed for longitudinal as well as for facing operations by the copying method.



Toolpost Grinding Machine



Tos Lathe Manual

New York (N.Y.). Board of Education



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