

5. REMOVE 4TH DRIVEN GEAR

(a) Using SST and a press, remove the output shaft rear bearing with 4th driven gear from the output shaft. SST 09950-00020



6. REMOVE OUTPUT GEAR SPACER

(a) Remove the output gear spacer from the output shaft.



REMOVE 2ND GEAR

(a) Using SST and a press, remove the 3rd driven gear with 2nd gear from the output shaft. SST 09950–00020



8. REMOVE 2ND GEAR NEEDLE ROLLER BEARING

(a) Remove the 2nd gear needle roller bearing from the output shaft.

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