

3. Engine installation

1. Inspection after unpacking

During unpacking be careful not to break the engine base. Check the following points:

- 1) Have any nuts or bolts become loose or fallen off?
- 2) Have any parts become rusty?
Is there any water inside the engine?
- 3) Has any part of the engine been broken, chipped, or crushed?
- 4) Are any of the accessory parts/items broken or defective?

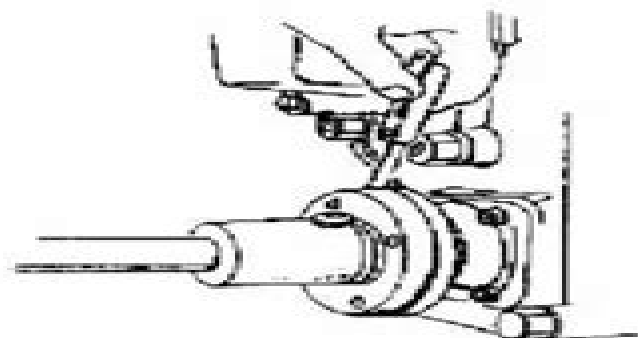
2. Preparation of the engine foundation plate

The installation angle will differ with the vessel configuration and installation location of the engine. The recommended installation angle is 8 degrees and the maximum installation angle is 13 degrees. If it is greater than this, horsepower loss will increase and vessel speed will drop. In addition, abnormal wear of parts will occur and engine performance will be adversely affected.



3. Engine installation

- 1) Tighten the installation bolts firmly and evenly. Do not force the bolts in if the propeller shaft does not line up.
- 2) Be sure the propeller shaft lines up with and matches both shaft joints. If necessary adjust the height of the engine with a jack nut to line up the propeller shaft and the engine. Fit the propeller shaft—and the intermediate shaft if there is one—to the engine.
With a gap gauge, measure the gap of the connection at the top, bottom, right, and left. The maximum difference should be less than 0.2mm.



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