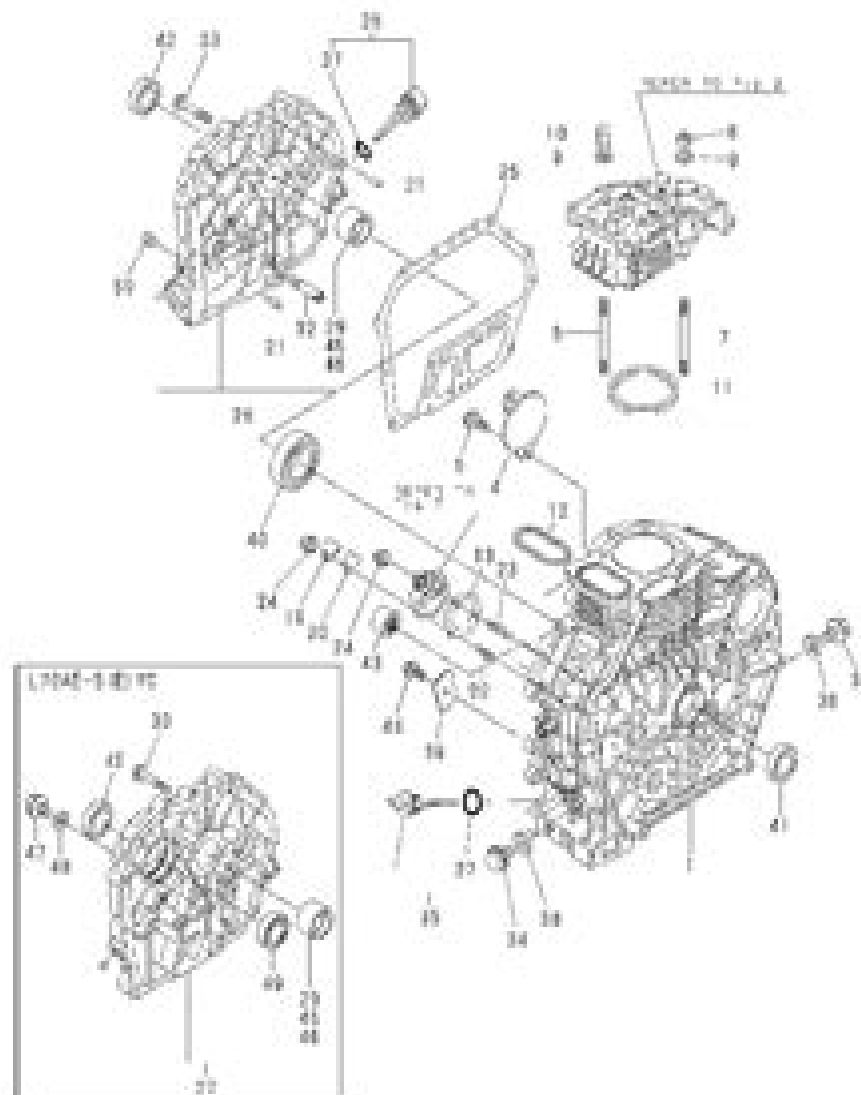


# **10910-0001, CYLINDER BLOCK**



Remarks:  
(1) PREPARE PART:  
CYLINDER SIZE 50 S-42 PART:  
CYLINDER SIZE 50 S-42 PART:  
NUT IS NOT USED FOR L704E-0010.

(SULFUR-0010)  
(SULFUR-0010)  
(SULFUR-0010)

(SULFUR-0010)  
(SULFUR-0010)  
(SULFUR-0010)

| REF. | LEV. | PARTS NO.    | DESCRIPTION           | QTY |     |     |     |     |     |     | I | B |
|------|------|--------------|-----------------------|-----|-----|-----|-----|-----|-----|-----|---|---|
|      |      |              |                       | (A) | (B) | (C) | (D) | (E) | (F) | (G) |   |   |
| 1    | 1    | 114000-01000 | BLOCK ASSY, CYLINDER  | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   |   |
| 4    | 1    | 114000-01100 | COVER, SPARKER        | 1   |     |     |     | 1   | 1   | 1   |   | 4 |
| 5    | 1    | 20100-10010  | BOLT M8X12 PLATED     | 2   |     |     |     | 2   | 2   | 2   |   | 4 |
| 6    | 1    | 114000-01000 | STUD, CYL. HEAD       | 2   | 2   | 2   | 2   | 2   | 2   | 2   |   |   |
| 7    | 1    | 114000-01110 | STUD, CYL. HEAD       | 2   | 2   | 2   | 2   | 2   | 2   | 2   |   |   |
| 8    | 1    | 114000-01000 | NUT, CYLINDER HEAD    | 2   | 2   | 2   | 2   | 2   | 2   | 2   |   |   |
| 9    | 1    | 114000-01000 | WASHER                | 4   | 4   | 4   | 4   | 4   | 4   | 4   |   |   |
| 10   | 1    | 114000-01000 | HEAD NUT              | 2   | 2   | 2   | 2   | 2   | 2   | 2   |   |   |
| 11   | 1    | 114000-01000 | GASKET, CYL. HEAD     | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   |   |
| 12   | 1    | 114000-01000 | O-RING                | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   |   |
| 13   | 1    | 114000-01000 | SHIM SET              | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   |   |
| 14   | 1    | 114000-01000 | COVER/PO. PUMP        | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   |   |
| 15   | 1    | 114000-01000 | GASKET                | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   |   |
| 16   | 1    | 114000-01000 | PARALLEL PIN 6X12     | 2   | 2   | 2   | 2   | 2   | 2   | 2   |   |   |
| 17   | 1    | 20200-00010  | STUD M 6X16 PLATED    | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   |   |
| 18   | 1    | 20200-00010  | STUD M 6X22 PLATED    | 2   | 2   | 2   | 2   | 2   | 2   | 2   |   |   |
| 19   | 1    | 20200-00010  | NUT M 6               | 3   | 3   | 3   | 3   | 3   | 3   | 3   |   |   |
| 20   | 1    | 114000-01000 | GASKET, CRANK CASE    | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   |   |
| 21   | 1    | 114000-01000 | COVER, CRANK CASE S/D | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   |   |
| 22   | 1    | 114000-01000 | COVER (S) CRANK CASE  |     |     |     |     |     |     |     | 1 |   |
| 23   | 1    | 114000-01000 | BEARING, MAIN         | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   | 1 |
| 24   | 1    | 114000-01000 | PIPE, L.O. INLET      | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   |   |
| 25   | 1    | 20100-00010  | BOLT M8X20 PLATED     | 15  | 15  | 15  | 15  | 15  | 15  | 15  |   |   |
| 26   | 1    | 105000-01000 | PLUG M16              | 2   | 2   | 2   | 2   | 2   | 2   | 2   |   |   |
| 27   | 1    | 114000-01000 | CAP, WILCOX OIL GAUGE | 2   | 2   | 2   | 2   | 2   | 2   | 2   |   |   |
| 28   | 1    | 114000-01000 | O-RING                | 2   | 2   | 2   | 2   | 2   | 2   | 2   |   |   |
| 29   | 1    | 20100-10000  | SEAL WASHER 105       | 2   | 2   | 2   | 2   | 2   | 2   | 2   |   |   |
| 30   | 1    | 114000-01000 | RETAINER              | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   |   |
| 31   | 1    | 114000-01110 | BALL BEARING          | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   |   |
| 32   | 1    | 114000-01000 | SEAL, OIL             | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   |   |
| 33   | 1    | 114000-01000 | SEAL, OIL             | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   |   |
| 34   | 1    | 24100-10010  | NEEDLE BEARING        | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   |   |
| 35   | 1    | 20100-00010  | BOLT M8X12 PLATED     | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   |   |
| 36   | 1    | 114000-01000 | MAIN BEARING 105-0.25 | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   | 2 |
| 37   | 1    | 114000-01000 | MAIN BEARING 105-0.50 | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   | 2 |
| 38   | 1    | 105000-01000 | PLUG M16              |     |     |     |     |     |     |     | 1 |   |
| 39   | 1    | 20100-10000  | SEAL WASHER 105       |     |     |     |     |     |     |     | 1 |   |
| 40   | 1    | 24100-00010  | BALL BEARING          |     |     |     |     |     |     |     | 1 |   |
| 41   | 1    | 20100-01000  | PLUG PT 1.5 SCREW     | 1   | 1   | 1   | 1   | 1   | 1   | 1   |   |   |

# Yanmar L70ae Devmks Diesel Parts Manual

**Yanmar**



**Yanmar L70ae Devmks Diesel Parts Manual:**

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