

MAINTENANCE

NOTE: Common maintenance procedures are explained in detail in "General Information."

LUBRICATION

Engine

NOTE: Always change oil when the engine is at operating temperature.

TR25W

1. Remove the right side-panel.
2. Using a suitable container and funnel to catch the oil, remove the oil tank filter located in the lower right corner of the tank. Clean the filter in solvent.
3. Allow the tank to drain for about five minutes, then lean the machine toward the right side to make sure that all the oil has been removed.
4. Remove the four attaching nuts and the oil sump filter located at the bottom of the crankcase. Also, disconnect the supply and scavenge lines at the crankcase union nut.
5. Wash the sump filter in solvent, then allow it to air dry or blow it dry with compressed air.
6. Reinstall the sump filter and gasket, connect the supply and scavenge lines, and reinstall the oil tank filter.
7. Add the recommended oil to the tank until it reaches the correct level mark on the dipstick. Do not overfill it, as excessive venting will result.
8. Let the engine run for several minutes, then recheck the oil level and top up if necessary.



250 oil tank

500 AND 650

1. Remove the sump drain plug and filter.
2. Thoroughly clean the filter in solvent.
3. Allow the oil to drain for approximately five minutes, then reinstall the filter (with gasket) and the sump drain plug.
4. Remove the oil tank filler cap.
5. Position a container under the oil tank, then remove the tank drain plug or disconnect the oil feed line.
6. Remove the oil tank filter and clean it thoroughly in solvent.
7. If possible, clean the oil tank with

General Specifications

	TR25W	TR250	TR300	TR650 *	TR650 *
DIMENSIONS					
Net weight (lbs.)	320.0	337.0	341.0	365.0	365.0
Overall Height (in.)	43.25	38.0	38.0	38.0	38.0
Overall Width (in.)	28.0	26.5	26.5	27.5	27.5
Overall Length (in.)	83.0	83.25	83.25	84.0	84.0
Wheelbase (in.)	53.0	53.5	53.5	55.0	55.0
Seat Height (in.)	32.0				
Ground Clearance (in.)	8.5	7.5	7.5	6.0	6.0
ENGINE					
Displacement (cc)	250	499	499	649	649
Bore x Stroke (mm)	87 x 70	89 x 65.5 (2)	89 x 65.5 (2)	71 x 82 (2)	71 x 82 (2)
Compression Ratio	10 : 1	9.0 : 1	9.1 : 1	9.0 : 1	9.0 : 1
Carburetor Type and Model	Amal 928/1	Amal ②	Amal ②	Amal R930/23	Amal R930/23
TRANSMISSION					
Clutch Type	wet, multi-plate	wet, multi-plate	wet, multi-plate	wet, multi-plate	wet, multi-plate
Internal Gear Ratios					
1st	2.65	2.47	2.47	2.44	2.44
2nd	1.65	1.91	1.91	1.69	1.69
3rd	1.34	1.32	1.32	1.34	1.34
4th	1.00	1.00	1.00	1.00	1.00
5th					
Sprockets (no. of teeth)					
Engine	23	26	26	29	29
Clutch	52	58	58	58	58
Gearbox	15	18	18	18	18
Rear Wheel	③	48	48	48	48
CHASSIS					
Front Suspension	rod damper or shuttle valve-type telescopic			shuttle valve-type telescopic	
Rear Suspension	swing arm with hydraulically damped shocks			swing arm with hydraulically damped shocks	
Tire Size: front	3.25 x 18	3.25 x 19	3.25 x 19	3.25 x 19	3.25 x 19
Tire Size: rear	4.00 x 18	4.00 x 18	4.00 x 18	4.00 x 18	4.00 x 18
ELECTRICAL					
System Voltage	12	12	12	12	12
Generator Type		alternator			

	TR300 *	TR50	TR75	TR100	TR100
DIMENSIONS					
Net Weight (lbs.)	365.0	470.0	402	408	480
Overall Height (in.)	38.0	43.5	38.0	38.0	43.5
Overall Width (in.)	27.5	32.5	33.0	33.0	32.5
Overall Length (in.)	84.0	86.0	87.5	87.5	88.0
Wheelbase (in.)	55.0	56.25	55.0	55.0	56.3
Seat Height (in.)		32.0	31.5	31.5	32.0
Ground Clearance (in.)	5.0	6.5	6.0	6.0	6.5
ENGINE					
Displacement (cc)	649	741	747	747	741
Bore x Stroke (mm)	71 x 82 (2)	67 x 70 (3)	76 x 82 (2)	76 x 82 (2)	67 x 70 (3)
Compression Ratio	9.0 : 1	9.0 : 1	8.6 : 1	8.6 : 1	9.5 : 1
Carburetor Type and Model	Amal R930/9 & L930/10	Amal 626	Amal R930/90	Amal L930/92 & R930/90	Amal 626
TRANSMISSION					
Clutch Type	wet, multi-plate	wet, single-plate	wet, multi-plate	wet, multi-plate	wet, single-plate
Internal Gear Ratios					
1st	2.44	2.44	2.59	2.59	2.59
2nd	1.69	1.69	1.84	1.84	1.84
3rd	1.34	1.29	1.40	1.40	1.40
4th	1.00	1.00	1.10	1.10	1.10
5th			1.00	1.00	1.00
Sprockets (no. of teeth)					
Engine	29	28	29	29	28
Clutch	58	50	58	58	50
Gearbox	18	18	20	20	18
Rear Wheel	48	52	47	47	53
CHASSIS					
Front Suspension	telescopic, hydraulically damped				
Rear Suspension	swing arm with hydraulically damped shocks				
Tire Size: front	3.25 x 19	3.50 x 19	3.25 x 19	3.25 x 19	4.10 x 19
Tire Size: rear	4.00 x 18	4.10 x 18	4.00 x 18	4.00 x 18	4.10 x 19
ELECTRICAL					
System Voltage	12	12	12	12	12
Generator Type			alternator		

* Optional 5-speed gearbox available. Ratios: 1st—2.555; 2nd—1.837; 3rd—1.400; 4th—1.102; 5th—1.000.

② 52 tooth standard, 49 tooth optional.

③ Amal 376/273 prior to serial no. 11.57080; Amal 626/8 after serial no. 11.57080.

④ Amal 376/324 and 325 before serial no. 11.57088; Amal 626/9 and 10 after serial no. 11.57088.

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Table of Contents Triumph T140v Bonneville 750 1973 1988 Service Repair Manual

1. Understanding the eBook Triumph T140v Bonneville 750 1973 1988 Service Repair Manual
 - The Rise of Digital Reading Triumph T140v Bonneville 750 1973 1988 Service Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Triumph T140v Bonneville 750 1973 1988 Service Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Triumph T140v Bonneville 750 1973 1988 Service Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Triumph T140v Bonneville 750 1973 1988 Service Repair Manual
 - Personalized Recommendations
 - Triumph T140v Bonneville 750 1973 1988 Service Repair Manual User Reviews and Ratings
 - Triumph T140v Bonneville 750 1973 1988 Service Repair Manual and Bestseller Lists
5. Accessing Triumph T140v Bonneville 750 1973 1988 Service Repair Manual Free and Paid eBooks
 - Triumph T140v Bonneville 750 1973 1988 Service Repair Manual Public Domain eBooks
 - Triumph T140v Bonneville 750 1973 1988 Service Repair Manual eBook Subscription Services
 - Triumph T140v Bonneville 750 1973 1988 Service Repair Manual Budget-Friendly Options

6. Navigating Triumph T140v Bonneville 750 1973 1988 Service Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Triumph T140v Bonneville 750 1973 1988 Service Repair Manual Compatibility with Devices
 - Triumph T140v Bonneville 750 1973 1988 Service Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Triumph T140v Bonneville 750 1973 1988 Service Repair Manual
 - Highlighting and Note-Taking Triumph T140v Bonneville 750 1973 1988 Service Repair Manual
 - Interactive Elements Triumph T140v Bonneville 750 1973 1988 Service Repair Manual
8. Staying Engaged with Triumph T140v Bonneville 750 1973 1988 Service Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Triumph T140v Bonneville 750 1973 1988 Service Repair Manual
9. Balancing eBooks and Physical Books Triumph T140v Bonneville 750 1973 1988 Service Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Triumph T140v Bonneville 750 1973 1988 Service Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Triumph T140v Bonneville 750 1973 1988 Service Repair Manual
 - Setting Reading Goals Triumph T140v Bonneville 750 1973 1988 Service Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Triumph T140v Bonneville 750 1973 1988 Service Repair Manual
 - Fact-Checking eBook Content of Triumph T140v Bonneville 750 1973 1988 Service Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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