

Installation

1. Check that number 1 cylinder is at top dead centre (TDC).
2. Ensure that the wedge steel water is still holding the tensioner blade in contact with the cam chain. Check that the camshaft timing marks point inwards and are level with the part face of the head.
3. Set the tensioner plunger into the first tooth of the camshaft (i.e. minimum extension) by manually lifting the tensioner post.



Tensioner Plunger Set-up

4. Fit the tensioner, complete with a new gasket, to the upper crankcase and tighten the retaining bolts to 8 Nm.

NOTE:

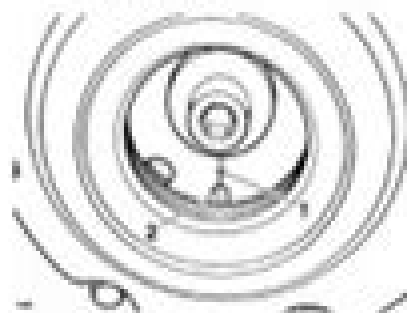
- When fitting a new tensioner, observe the following:
 1. Remove the new tensioner assembly from the packaging. On examination, it can be seen that the tensioner nut will not be tightened fully into the tensioner body and that the tensioner 'nose' (i.e. the part which actually contacts the chain rubbing strip) is fully retracted into the housing.
 2. Prior to assembly into the engine it is necessary to disassemble the tensioner nut, washer and spring. To do this without damaging the internal components, turn the tensioner nut at least a half turn clockwise (i.e. tighten it further into the housing) until the plunger springs outwards. The tensioner nut can then be withdrawn safely without causing internal damage to tensioner components.

5. Refit the tensioner blade wedge, taking care not to force or damage the tensioner blade.

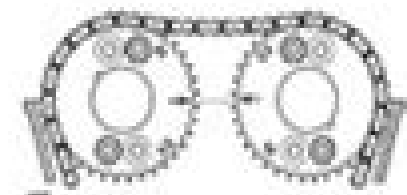
6. Fit a new sealing washer to the centre nut, using finger pressure only, push the oil-fillet section of the tensioner into firm contact with the tensioner blade. Pull the spring and centre nut to the tensioner. Tighten the centre nut to 22 Nm.

7. Check that the tensioner plunger is correctly located in the middle of tensioner blade when viewed from above.

8. Rotate the engine through a full revolution, and coast number 1 cylinder to TDC. Ensure that the T1 mark on the spring clutch aligns with the line at the bottom of the cover.



1. T1 Mark
2. Marked line
3. Check that the camshaft timing marks align as illustrated below.



Camshaft to Cylinder Head Alignment Marks

10. Re-check tensioner plunger location against the tensioner blade.

11. Refit the cam cover as described earlier in this section.

12. Check the G-ring in the crank cover inspection plate. Remove as necessary.

13. Refit the crank cover inspection plate, tightening it to 18 Nm.

14. Refit all items removed for access as described in the relevant sections of the service manual.

NOTE:

- Refit and reconnect the battery (positive (red) lead first).

CAM CHAIN

Removal

NOTE: For access to the cam chain:

- Disconnect the battery, negative (black) lead first.
- Remove the fuel tank (see section 6).
- Remove the airbox (see section 6).
- Remove the cam cover (see this section).
- Remove the cam chain tensioner (see this section).
- Remove the camshafts (see this section).
- Remove the starter gear cover (see section 7).
- Remove the right hand crank cover (see 'starter gear' in section 7).
- Remove the spring clutch and drive gear (see 'starter gear' in section 7).

1. Remove the bolt from the centre of the cam chain housing in the cylinder head.



1. Centre Bolt

2. The cam chain is removed from inside the head space or through the crankcase, after first detaching the chain from the crankshaft gear.

Triumph Ideas Manual

**Jack Copeland, Jonathan Bowen, Mark
Sprevak, Robin Wilson**



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