# WAUKESHA

# Intermediate Gas Engine

## F1197 G 101 to 255 BHP

#### **DESIGN FEATURES**

#### ENGINE

Breather - Open system.

Crankcase - Integral with cylinder frame, Seven targe diameter main bearings.

Crankshaft - Forged steet, with hardened journals, dynamically balanced. Vibration damper.

Cylinder heads - Two, interchangeable, valve in head type, with stellite faced exhaust valves and exhaust valve seat inserts.

Connecting rods - Drop forged alloy steel, rifle drilled for piston pin lubrication.

Cylinders - Replaceable wet cylinder liners of centrifugally cast alloy iron.

Engine rotation - Counterclockwise when facing flywheel.

Pistons - Aluminum alloy, oil cooled, with full floating piston pin.

#### STANDARD EQUIPMENT

#### AIR INDUCTION SYSTEM

Air cleaner - Oil both air cleaner.

#### CONTROL SYSTEM

Governor - Waukesha centrifugal design.

Safety Shutdown - Low oil temperature and high water temperature outoff switches. Mechanical fuel shut off varve. Manual reset.

#### EXHAUST SYSTEM

Dry exhaust manifold with threaded flange connections for 4" (102mm) OD pipe.

#### FLYWHEEL

With ring gear (144 teeth), machined for Twin Disc, three plate, 14 inch clutch.

Flywheel housing - SAE No. 0, foot-type.

#### **FUEL SYSTEM**

Updraft, carburetor with 2.5" (64 mm) diameter (NPT) infort.

#### IGNITION SYSTEM

Low tension magneto and cables. One spark plug and one coil per cylinder.

#### INSTRUMENTATION

Engine-mounted ignition switch, safety switches, vacuum, water temperature, oil pressure and oil temperature gauges.

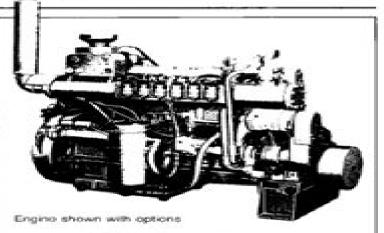
#### **LUBRICATION SYSTEM**

Full pressure system with high-capacity gear-type pump, shunt oil filter and roar sump.

#### Oil Cooler

#### WATER CIRCULATION SYSTEM

Gear-driven jacket water pump, with thermostatically controlled full flow bypass cooling circuit.



Model F1197G Naturally Aspirated, Six Cylinder, Four-Cycle Gas-Fueled Engine

#### **SPECIFICATIONS**

Cylinders Inline 6
Piston Displacement
Stroke Cycles 4
Bore & Stroke 6.25" X 6.5" (159 X 165 mm)
Compression RatioStandard 9.1
Jacket Water System Capacity 12 gal. (451)
Lube Oil Capacity
Crankshaft Pulicy
one, OD 9.13"
Starting System 125-150 psi air/gas; 24V electric
Governor Centrifugal
Dry Weight

#### OPTIONS

Air Cleaner - Dry element, oil bath with pre-cleaner.

Ignition - Solid state.

Fuel System - Optional carburators, regulators, and solenoid valves for multi-fuel systems.

Instruments - Ammeter, tachometer, hourmeter.

# Waukesha F1197 Gas Engine Maintenance Manual

J Rink

#### Waukesha F1197 Gas Engine Maintenance Manual:

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The Practical Gas and Oil Engine Hand-book Leonard Elliott Brookes, 1905 Operator, Organizational, Direct Support, and General Support Maintenance Manual for Engine, Gasoline, 14 Hp (military Standard Model A042), FSN 2805-017-8680)., 1990

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