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MAINTENANCE

SPARK PLUG AND IGNITION. Recommended spark plug for normal operation is NGK type C7HS or ND type U22FS. Electrode gap should be 0.6-0.7 MM (0.024-0.028 inch).

Ignition is provided by an energy transfer type flywheel magneto mounted at left end of crankshaft. The high tension (secondary) coil is frame mounted beneath the fael tank. A kill switch is connected to the primary lead from the magneto. Kill switch will ground primary current and prevent secondary current from developing when in "OFF" position.

Breaker point gap should be 0.3-0.4 MM (0.012-0.016 inch). Gap is adjusted through holes in flywheel after magneto cover is removed from left side of engine. Ignition should occur, breaker points just open, as "F" mark on flywheel aligns with cast timing pointer on engine side cover (TP-Fig. HN13-1). Timing is adjusted by varying breaker point gap within recommended range. Benew breaker points if timing is not possible within recommended point gap range of 0.3-0.4 MM. Flywheel must be removed to renew breaker points, condenser or primary coil. Tighten flywheel retaining nut to 21.7-27.5 Ft.-Lbs. torque.

Operation of advance mechanism in flywheel may be checked using a power timing light. Timing pointer (TP) should be between two advance marks (AM) at full advance.

CARBURETOR. A Keihin slide valve type, 20 MM carbureter is used. Initial setting of pilot air screw (PA— Fig. HN13-2) is 1% turns open from a lightly scatted position. Idle speed screw (IS) should be adjusted after engine has reached normal operating temperature to obtain an idle speed of 1400 RPM. Standard slow jet (14—Fig. HN13-3) is #38 and standard main jet (17) is #100. Initial position of jet needle (ilp (7) is second groove from top of needle (8).

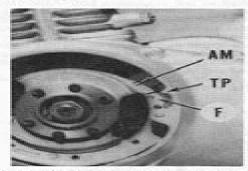


Fig. RW13-1-Wew of flywheel timing marks and timing pointer (TP) on crankcase cover.



Fig. HNT3-2-Motoh (N) on throttle slide must be foward right side. Refer to test for idle speed (15) and pilot sir screw (PA) adjustments.

Float height (A—Fig. HN13-4) should be 21 MM (0.8268 inch) measured from gasket surface of carburetor body to lowest edge of float. Measurement should be taken with float arm just touching inlet valve needle (13— Fig. HN13-3). Adjust float height by bending tang on float arm.

Foam air filter element should be periodically cleaned with solvent, dried, soaked in clean oil and then wrung as dry as possible.

VALVE ADJUSTMENT. Valves are actuated by an overhead camshaft which is driven by a chain from the crankshaft.

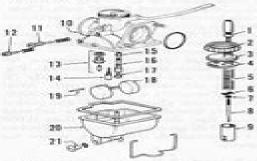


Fig. HW 13-3-Exploded view of carburetor used on XR75.

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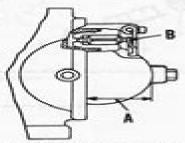


Fig. 16912-4-Float height (A) should be 21 MM with lang (B) just fourthing inlet needle.

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Puja Mehta

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