

Installation of Drive Unit

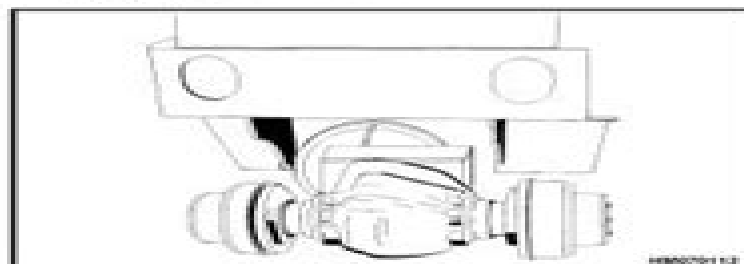
NOTE: The drive unit can be installed with the traction motor installed on the assembly. Use the reverse of the procedure **Remove Complete Drive Unit Assembly** as a Unit of this section. The motor can also be installed with the drive axle and speed reducer in the lift truck as described in **Traction Motor, Install** in this section.

DRIVE UNIT, INSTALL

WARNING

The drive axle, speed reducer, and traction motor are heavy. Make sure that any lifting device has enough capacity to lift the weight. The complete drive unit assembly can weigh approximately 300 kg (660 lb).

1. Use a lift truck or crane to move the drive unit assembly to the floor in front of the lift truck. Slide the drive unit assembly into position under the lift truck. See Figure 19. The lower edge of the speed reducer housing **MUST** be under the frame cross-member so that the drive unit assembly can be aligned with the frame.

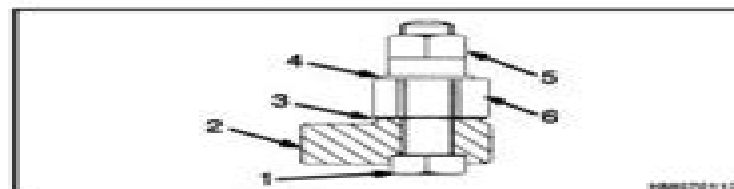


NOTE: DRIVE UNIT IS DIFFERENT. PROCEDURE IS THE SAME.

Figure 19. Prepare to Install Drive Unit

2. Use a crane or another lift truck to raise the drive unit from the floor so that the drive wheels can be installed. Install the drive wheels. Tighten the wheel bolts to 330 N·m (244 lbf ft).
3. Lubricate the trunnions with multipurpose grease. Align the axle with the trunnions and the frame. Do NOT damage the brake lines, parking brake cables, electrical wires, or cables or any hydraulic lines or hoses. Install the trunnion caps and tighten the cap-screws to 71 to 83 N·m (52 to 61 lbf ft). Install the

left frame mount capscrew, washer, and lock nut to fasten the speed reducer to the frame. Tighten the capscrew and lock nut to 216 N·m (159 lbf ft). Install shims for zero clearance between the right-hand mount of the speed reducer and the frame. Install the mount capscrew, washer, and lock nut to fasten the speed reducer to the frame. See Figure 20. Tighten the capscrew and lock nut to 216 N·m (159 lbf ft).



1. CAPSCREW
2. LIFT TRUCK FRAME
3. SHIMS
4. WASHER
5. LOCK NUT
6. SPEED REDUCER HOUSING

Figure 20. Shim Placement

4. Put the drive wheels of the lift truck on blocks. Connect the parking brake cables as described in the section **Brake System** 1800 YRM 620. Fasten the assembly to the frame.
5. Connect the brake lines to the wheel cylinders. Make sure there is brake fluid in the reservoir. Remove the air from the brake lines. See the **NOTE** below.

NOTE: Make sure that a small hose is installed from the special fitting to a container for brake fluid when air is removed from the brake lines. If brake fluid is permitted to flow freely over the parts of the drive axle in this area, it can cause problems in the lubrication in the mast pivots and cause early failure of some grease seals.

6. Adjust the clearance of the brake shoes as described in the section **Brake System** 1800 YRM 620.
7. On lift truck models ERC/P16-20AAF (ERC030-040AF, AG/BG) (A814), if there is a seat brake, install the seat brake spring and pivot in the reverse order of removal.

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