

HOW TO USE THIS MANUAL

- ① The main points regarding removing/installing and disassembling/assembling procedures are shown in the exploded views.
- ② The numbers in the exploded views indicate the required sequence of the procedure and should be observed accordingly.
- ③ Symbols are used in the exploded views to indicate important aspects of the procedure. A list of meanings for these symbols is provided on the following page.
- ④ It is important to refer to the job instruction charts at the same time as the exploded views. These charts list the sequence that the procedures should be carried out in, as well as providing explanations on part names, quantities, dimensions and important points relating to each relevant task.

Example:

O-ring size $39.5 \times 2.5 \text{ mm}$: inside diameter (D) $\times$ ring diameter (d)



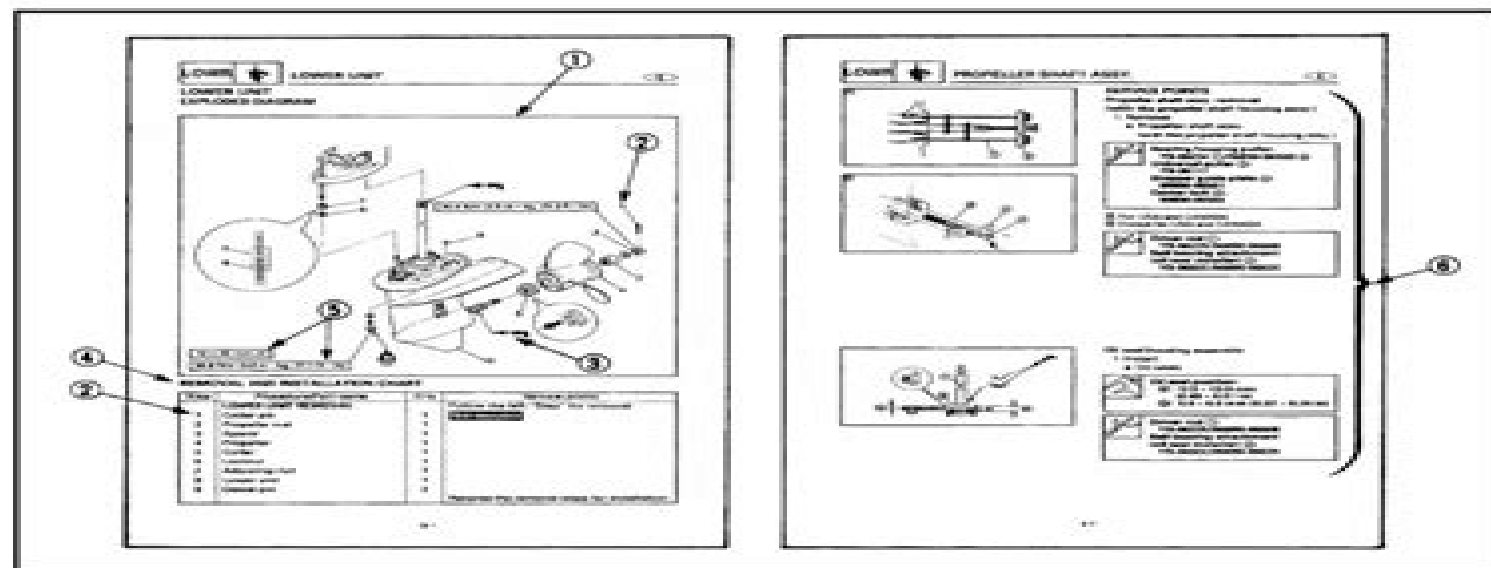
- ⑤ In addition to tightening torques, the dimensions of the bolts and screws are also mentioned.

Example:

Bolt and screw size $10 \times 25 \text{ mm}$: bolt and screw diameter (D) $\times$ length (L)



- ⑥ In addition to the exploded views and job instruction charts, this manual provides individual illustrations when further explanations are required to explain the relevant procedure.



Yamaha 30hp Workshop Manual

Marco Cascella



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