#### Bonneville

The first model in this new parallel twinrange, the Bonneville, was learnched in November 2000 for the 2001 model year, it combined the styling and character derived from the most popular of the original Meriden models with the technology of modern design and technology.

The Bonneville used a 790 oc parallel twin air- and oil-cooled unit engine. Its 380° crank, meant the pistons rose and fet simultaneously, but were set to fire on alternate attokes. Tein betancer shafts ran off a gear on the right-hand end of the crankshaft to eliminate most of the vibration, leaving enough to provide some essential character. A central cam chain drave the double overhead camphafts actuating the four valves per cylinder.

The ceble-operated clutch was a wet, multi-plate unit with conventional springs. The two-speed constant mesh transmission drove the rear wheel via chain and sprockets that run unconventionally down the right-hand side of the bike, allowing the looks of the original design engine covers to be estained.

The engine had a wet-sump lubrication system incorporating two pumps. The rear pump drew oil from the sump via a strainer and distributed it, via the filter, to the cronic shaft's main and big-end bearings, the consistents, and to the transmission output shaft. The front pump drew oil in the same way and circulated it around the cytinder block and head to cool them before sending it to the oil cooler at the front. The cooled oil then returned to the sump. The front pump also fed a subrication circuit for the transmission input shaft and the clutch.

Fuel was fed by gravity to the two 36 mm CV corbunations. The carbunations were electrically heated to prevent long and incomponated a throttle position sensor that transmitted information on throttle angle and rate of change to the ignition control unit (CLU).

The ignificon system was fully digital electronic. A pick-up coil innounted on the right-hand side: of the origino received signals from projections on the attention rotor and sent information on convential position and speed to the ICU. This, together with information from the theottle position sensor, with used to determine and the ideal firing point. A primary voltage was sent to the single lightion coil which provided the HT voltage to each sperk plug simultaneously on a "wasted spark" system.

The engine sat in a tubular steel, twin-cradle frame with removable sections. Front suspension was by 41 mm oil-damped telescopic forks. Bear suspension was by tubular steel swingarm pivoting through the crankcase and acting on hein shock absorbers that were adjustable for spring one-load.

The front brake had an hydraulic, twin-piston sliding caliper acting on a single 310 mm disc, and the rear brake had an hydraulic, twin-piston sliding caliper acting on a 285 mm disc. The whoels were steel-spoked and ran fubric types.

In 2007 the Bonneville was given the new, larger capacity 865 oc ongine originally fitted to the Thruxton. The engine was all-black with polished covers.

A major mechanical change took place in 2008 with the introduction of electronic fuel injection, ensuring the Million twin kept within Bure 3 legislation. The throttle bodies were clererly designed to give the appearance of carburettors and thus retain the bike's tractional look.

The year 2009 was significant because it marked the 50th seniversary of the Bonneville name. There were no mochanical changes for 2009, but the bike's styling reflected many features of the 1970s T1400. Cast wheels replaced the wire-spoked items of the 2008 models, the mudguards were smaller and neater, the shorter silancers were bossowed from the Thruston, the front brake moster cylinder had a semote reservoir and discalar replaced the chromed fuel tank badges of the earlier model.

For 2010, new electronic instruments were fitted and the speedometer was activated by a pick-up off the gearbox rather than via a cable off the front wheel.

#### Bonneville SE

A slightly higher spec Special Edition illowner/like was infroduced for 2009, it was an the regular model (including its 2009 improvements), but with a tachometer included in the instruments, brushed alloy engine covers and a chrome tank badge. The SE model received uprated electronic instruments in 2010.

#### T100

Launched initially as a centermial edition of the Bonneville for the 2002 model year, the T100 was then incorporated into the Trumph range in its own right the tollowing year.

From 2002 to 2004 it used the same engine, frame and suspension as the Bonneville, but with added styling cues reminiscent of the sixtles machine. Differences included the addition of a techemeter, rubbler knee pads mounted on the fuel tank, alternative colour schemes and polished engine covers.

In November 2004, for the 2005 model year, to T100 was given a slightly de-tuned vention of the new 965 or engine test used in the Thruston.

Apart from receiving electronic fuel injection. in 2008, charges to the T100 have amounted to the addition of fork galters in 2009 and electronic instruments in 2010, in celebration of the Borneville's 50th, an anniversary model was produced for 2000 only with a special logoon the side panels, two-tony paintwork and chromed valve cover. A Steve McQueen edition. T100 was released in 2012 in the style of the TR6 Teophy he rode in the film The Great Excape: it differed from the standard model in having a single seat, banh plate, khakipaintwork and special graphics. Also in 2012, a special edition T100 was tounched to colubrate 110 years of Triumph motorcycles and is recognisable by its two-tone silver and Brooklands. green paintwork, black mudguards, chromed valve cover, chainquard and grabrail and its task-mounted jubilee crest.

#### America

The Biotineville America was faunched in 2002 and was designed to compete directly with the cruitors and low-riders so popular in America.

It used the 790 oc engine of the Bonneville but with a different crankshaft throw, giving it is firing interval between the cylinders of 270°, and a resultant of beat field and sound. Combined with slightly toller georing achieved by changing the final drive ratio. It mirrided the traditional V-hein cruiser characteristics of the bikes against which it was designed to compete.

While the core of the bike remained the same as the Bonneville, with shared frame, suspension and braking components, a number of design features such as the forward-mounted foot-controls, low-slung seat, raked-back handlebars and naked-out forks, and instruments mounted on the fuel tank, gover it an entirely different churacter and establish it as a significantly different reschine.

In 2007 the America was given the next targer capacity 805 oc engine originally fitted to the Thruxton. The engine was all-black with polished covers. Additional changes included nearly styled cast alloy wheels, and re-designed pillion footnest brackets, fork shrouds drive agrocket cover and front fork shrouds.

In 2008 the America received electronic fuel injection and a new fuel tank with increased capacity. Electronic restruments were fitted in 2010, then for the following year the America received a make-over with changes to riding position and steering geometry. The front wheel diameter was reduced by two inches to 16", the front turn signaits were repositioned from the handlebars to the bottom yoke and the separate rider and passenger scats were replaced by the dualitiest sintedly fitted to Speedaraster models.

#### Speedmaster

The Speedmaster was launched in 2003 and was designed to be a Bonneville America with settude.

For 2002 and 2004 it used the 790 coengine of the America but with shorter geating, achieved by aftering the final drive ratio, to give it more accoleration. For 2005 the Speedmaster was given the new, larger capacity 565 cc engine, further detuned than the 2005 T100, giving it more torque at lower engine speeds, and again utilising the 270° cranichest of the original America to retain the off-beet firing pattern.

The Speedmaster had twin front brake calipers and discs, different handlebars, controls and seet, and cest alloy wheels which ran tuboless tyres.

In 2007 the Speedmaster was equipped with newly styled cast alloy wheels, and re-designed pillion footnest brackets, fork shrouts and drive sprocket cover.

# Triumph Bonneville Thruxton Scrambler Workshop Manual 2006 Onwards

**Floyd Clymer** 

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