

Service procedures

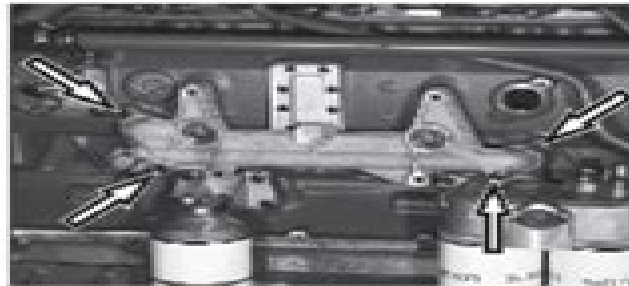
The engine must always be washed before repairs are started

Engine fixture, attaching

Special tools: 998-6485, 999-6962

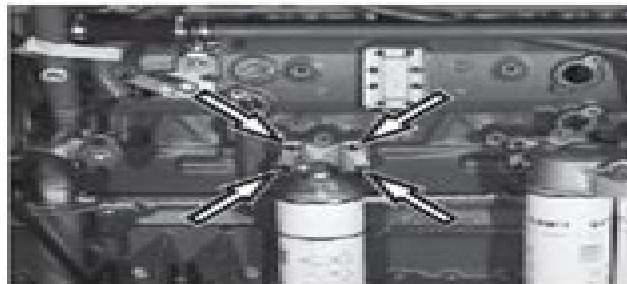
1 Remove the oil cooler as shown in "oil cooler, replacing".

2



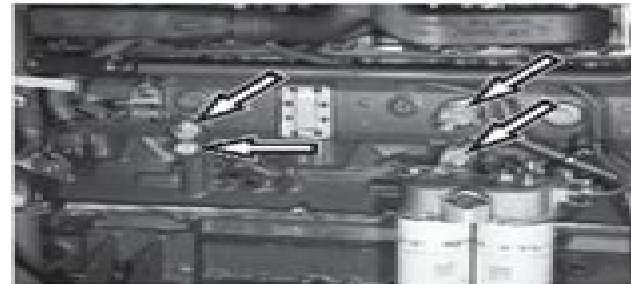
Remove the spacer plate (four screws).

3



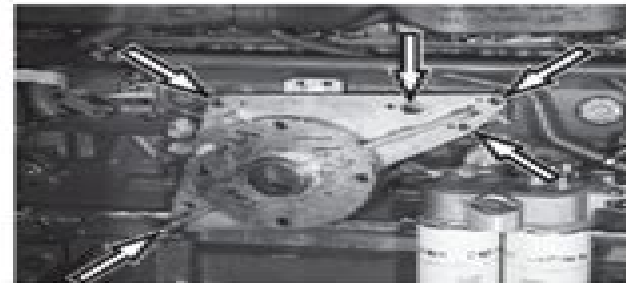
Remove the bypass filter and bracket (four screws).

4



Cover the holes with rags or equivalent to prevent dirt or foreign matter from entering the engine.

5



Mount the engine fixture on the engine.

6



Lift the engine in place and secure it with screws and nuts in the holes on the assembly stand (four).

Volvo 1630 Engine Workshop Manuals

N Noddings



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Whitaker's Cumulative Book List ,1970 *Catalogue* Montgomery Ward,1966 Publishers Directory ,1993

Volvo Penta (Seloc) Seloc,2008 This manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner s manual designed more by lawyers than boat owners these days covers It will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart Page 1 2 *British Books in Print* ,1978 **Motor Cycling and Motoring** ,1986 **The Autocar** ,1987 *Boating* ,1983-01 **Moody's International Manual** ,1997 **MotorBoating** ,1973-09

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