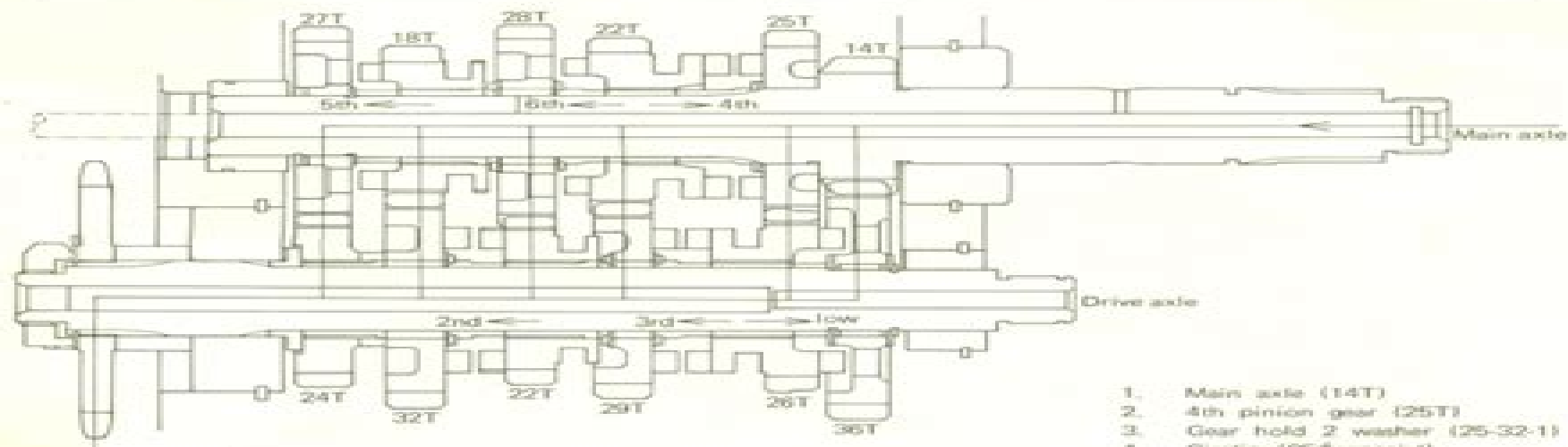
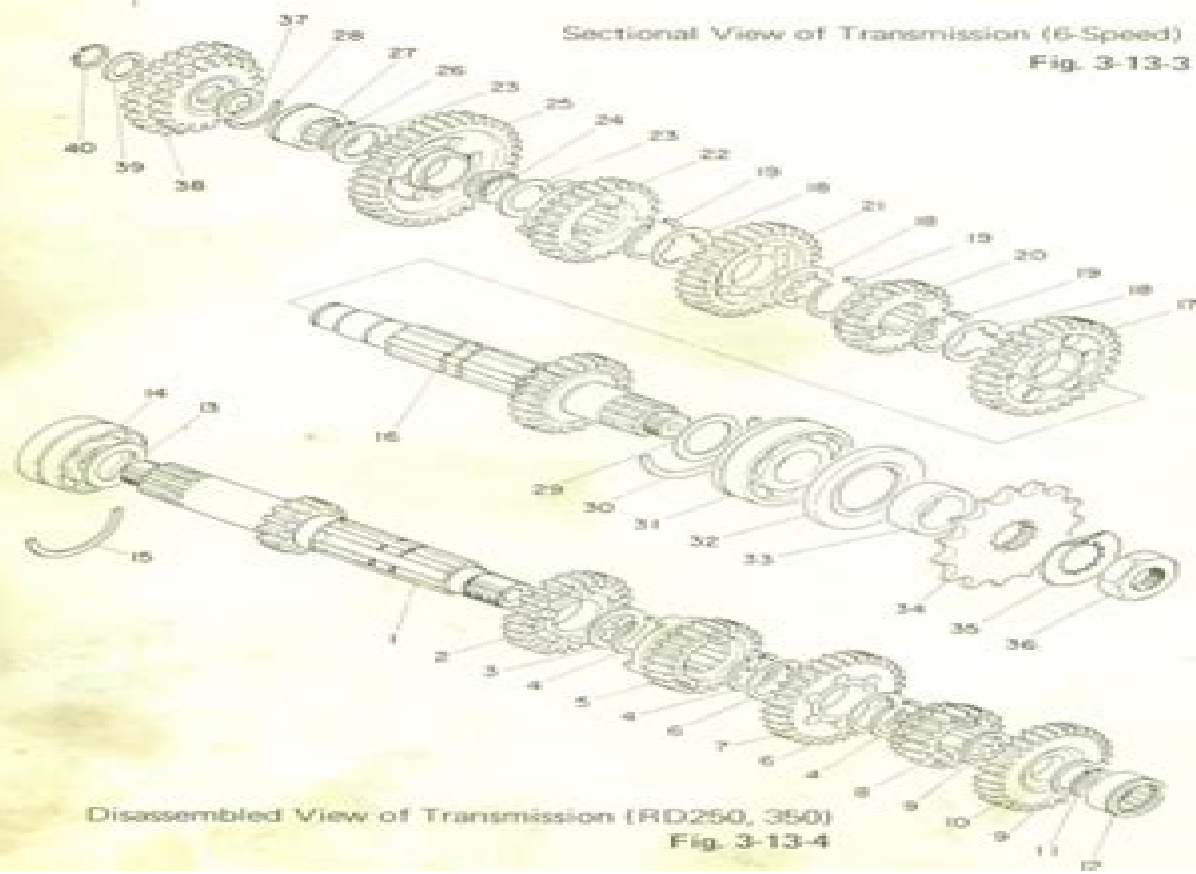




Sectional View of Transmission (6-Speed)
Fig. 3-13-3



Disassembled View of Transmission (RD250, 350)
Fig. 3-13-4

1. Main axle (14T)
2. 4th pinion gear (25T)
3. Gear hold 2 washer (25-32-1)
4. Circlip (25φ special)
5. 3rd pinion gear (22T)
6. Gear hold 1 washer
7. 6th pinion gear (28T)
8. 2nd pinion gear (18T)
9. Gear hold washer (22-15-1)
10. 5th pinion gear (27T)
11. Circlip (S-20)
12. Bearing (20-30-15)
13. Drive axle shim (25-34-0.3)
14. Drive axle shim (25-34-0.5)
15. Bearing (25-52-20.6)
16. Circlip
17. Drive axle comp. (24T)
18. 2nd wheel gear (32T)
19. Gear hold 1 washer
20. Circlip (25φ special)
21. 6th wheel gear (22T)
22. 3rd wheel gear (29T)
23. 4th wheel gear (26T)
24. Gear hold washer (202-30-1.0)
25. Bearing (20-24-10)
26. 1st wheel gear (36T)
27. Circlip (S-20)
28. Bearing (20-33-15)
29. Circlip
30. Drive axle shim (25-34-0.5)
31. Circlip
32. Bearing (6305N special)
33. Oil seal (SD-35-62-6)
34. Distance collar (25-35-17.5)
35. Sprocket (14T)
36. Sprocket (15T)
37. Sprocket (16T)
38. Lock washer
39. Lock nut
40. Wave washer
41. Idler gear ass'y (22T & 27T)
42. Main axle shim (15.2-20-1)
43. Circlip (S-15)

Ypvs 350 Parts Manual

Caterpillar Inc. Peoria, Ill..



Ypvs 350 Parts Manual:

Motor Cycling and Motoring ,1984 *Yamaha RD 350 YPVS Twins Owners Workshop Manual* Pete Shoemark,1986
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