

- Desmontar y separar la unidad de precalentamiento.
- Separar:
 - las tuberías de sobrante combustible (3) (Fig. 543).
 - los tubos de la electroválvula EGR marcando su situación.
 - el tubo de depresión del amplificador de frenado.
 - los manguitos del radiador de calefacción.
 - los cables de mando de las velocidades en la caja over (operación de desmontaje del mando de caja de velocidades en el capítulo "Caja de velocidades").
 - el tubo de escape delantero del catalizador o del filtro de partículas.
- Desconectar:
 - el cable de masa en la carrocería.
 - el cable positivo.
 - los conectores del cableado motor en la caja de fusibles del compartimento motor.
- Según equipo, separar y sujetar el condensador de climatización en la carrocería.
- Sacar los conectores eléctricos del compresor de climatización tal va montados.
- Desmontar:
 - la correa de accesorios.
 - los tornillos de fijación del compresor de climatización, separarlo y sujetarlo en la carrocería sin desconectar las tuberías de alimentación (según equipo).
 - las transmisiones (ver operación correspondiente en el capítulo "Transmisión").
- Realizar un montaje de apoyo para el grupo motopropulsor.
- Desmontar:
 - los tornillos de fijación (6) y (7) de los soportes motor derecho (Fig. 571).
 - desmontar el conjunto de los soportes motor derecho (8).
 - la tuerca (9) de soporte de caja de velocidades.

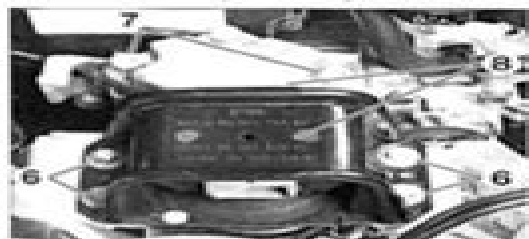


FIG. 571

Fig. 581. Desmontar el grupo motopropulsor por debajo del vehículo procurando no golpear contra la carrocería.

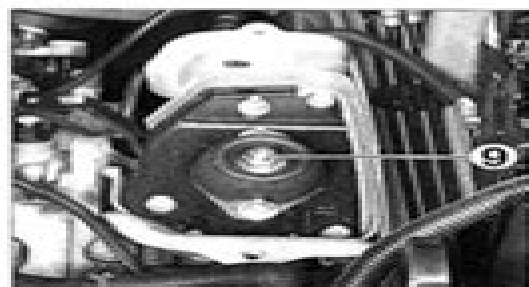


FIG. 581

Montaje

Proceder en orden inverso al desmontaje, respetando los puntos siguientes:

- sustituir sistemáticamente las tuercas autotensionantes y las juntas.
- respetar los pares de apriete prescritos.
- sustituir los retenes de salida de caja de velocidades y ventilar los labios con grasa.
- efectuar el llenado y el nivel de aceite de la caja de velocidades (ver en el capítulo "Caja de velocidades").
- si no se ha hecho, sustituir el filtro de aceite y proceder al llenado y al nivel de aceite del motor según las recomendaciones y las cantidades prescritas.
- realizar la purga del aire del circuito de alimentación de combustible.
- proceder al llenado y a la purga del circuito de refrigeración.
- comprobar la ausencia de pérdidas, la regularidad del funcionamiento y el apagado de los testigos de anomalías, motor en marcha.

Reacondicionamiento del motor

Precaución



Antes de intervenir en el circuito de combustible (alimentación, sobrante o alta presión), respetar obligatoriamente las recomendaciones prescritas en "Precauciones a tomar" del capítulo "Alimentación de combustible-gestión motor".

- Durante el desmontaje, marcar el conjunto de las piezas, su sentido de montaje y su emparejamiento eventual con vistas al ensamblado.
- Respetar el orden de aflojado:
 - de los tornillos del Carter superior de apoyos de eje de levas (Fig. 493).
 - de los tornillos de culata (Fig. 565).
- Limpiar y desengrasar los planos de juntas con un producto químico de decapado.
- Desmontar los vástagos portantes para limpiar los planos de junta so pena de dañar las superficies.
- Examinar las piezas. Comprobar las cotes y juegos de funcionamiento según las características técnicas. Si una pieza presenta un desgaste anormal o un juego excesivo, sustituirla en función de su disponibilidad como pieza de recambio.
- No utilizar una válvula de agua para identificar las bielas y las tapas; evitamos producir cualquier rotura. Utilizar un rotulador indeleble.
- Evitar la entrada de cuerpos extraños en las tuberías de los circuitos de lubricación y de refrigeración del bloque motor.

Condiciones para una intervención

- Durante el reacondicionamiento del motor, sustituir sistemáticamente:
 - los tornillos de las tapas de bielas.
 - los tornillos de culata si no respetan las cotes (ver "Características técnicas").
 - los tornillos del volante motor.
 - las juntas del bloque, de las diferentes tapas, de la bomba de agua, de culata, de la alberca de alta presión, del eje de levas, de la tapa de culata, del intercambiador de calor de aceite, del turbocompresor.
 - las tuberías de alta presión de inyección.
 - el filtro de aceite.
 - el termostato.
 - el líquido de refrigeración.
 - los manguitos de líquido de refrigeración si están deteriorados.

- Durante el ensamblado, lubricar el conjunto de las piezas en contacto con el aceite motor preconizado por el fabricante.
- Montar los sustitutos del fondo de los pistones (1) (Fig. 591).
- Montar en el bloque motor los cojinetes (3) ranurados, acotados, según la clase determinada para cada apoyo.
- Colocar a ambos lados del apoyo n°2 (lado volante motor), los separadores de resaca (2) del juego axial con la cara ranurada lado cigüeñal.
- Colocar el cigüeñal.



FIG. 591

- Comprobar el juego axial del cigüeñal (Fig. 601). Si está fuera de las tolerancias (ver "Características"), medir el espesor de los separadores del juego axial y cambiarlos en caso necesario. Si los separadores son correctos, examinar el cigüeñal y el bloque motor.

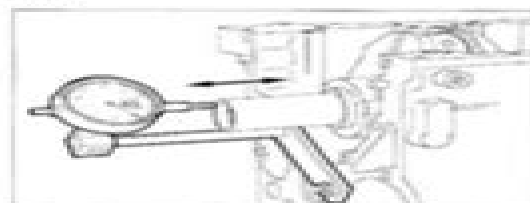


FIG. 601

- Desmontar el cigüeñal.
- Efectuar el montaje de cada conjunto biela y pistón, acotando los ejes (1) y los semicojinetes (2) en la cabeza de biela (3). Utilizar anillos de freno nuevos (4) (Fig. 611).



FIG. 611

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Systems product line engineering handbook AFIS,2016-01-21 A Product Line is a set of products with common elements and variable features Including Product Lines in an overall development strategy tailored to the commercial and or industrial context delivers significant benefits products that are more suitable reduction in cost shorter development timescales quality improvement etc This work Systems Product Line Engineering brings together a summary of the state of the art with lessons learnt from industrial experience in implementing Product Lines of various kinds in terms of marketplace number of applications degree of variability etc It is resolutely practical and is intended to complement existing Systems Engineering manuals indeed it adopts the same process structures It includes Definitions and examples Product Line Product Lines organizations Product Line Engineering Processes from needs analysis through to disposal Systems Engineering methods particularly Model Based Product Line Systems Engineering Organization development in silos development in platforms Implementation strategies and management processes This work is intended for practitioners engineers project managers instructors researchers students and developments of systems that fit into this approach Elected IncoSE Product of the Year 2015 *Operator's, Organizational, Direct Support, and General Support Maintenance Manual for Power Supplies, PP-7694/U, (NSN 6130-01-123-1881), PP-7695/U, (NSN 6130-01-115-4653), PP-7696/U, (NSN 6130-01-114-7825), PP-7697/U, (NSN 6130-01-114-7826), PP-7698/U, (NSN 6130-01-115-9130), PP-7699/U, (NSN 6130-01-114-7827), PP-7700/U, (NSN 6130-01-115-4651), PP-7701/U, (NSN 6130-01-115-4652).* ,1985 **Area Array Interconnection**

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Hussain,2020-10-29 Approx 770 pagesApprox 770 pages

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