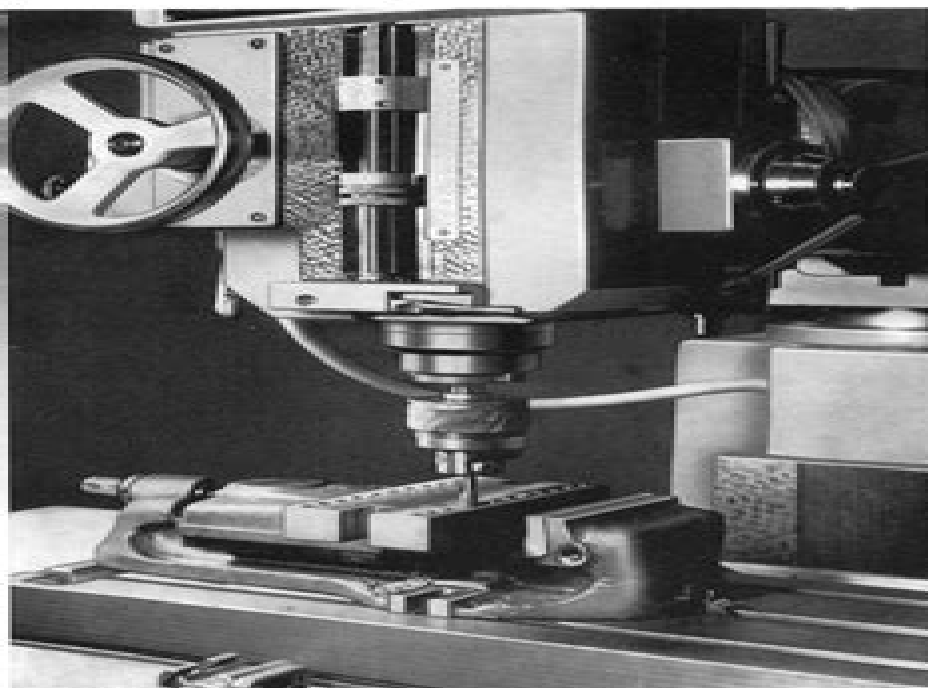


VICES

The following standard types and sizes of mechanical vices are supplied for the FNK 25 milling machines:

Type CSN	Size	Clamping jaws (mm) $\pm$	
		Clamping capacity	width
Simple 24 3131	125	100	125
Swivel-based 24 3131 24 3132	125	100	125
Swivel-based and tilting 24 3150	100	63	100
Self-centring 24 3137	125	$\varnothing$ 5—110	125
Self-centring 24 3138	100	$\varnothing$ 10—80	100

All the vices are provided with a slot block to fit the T-slot of the longitudinal table for easier alignment of the clamping jaws when mounting on the table.



FNK 25

User Manual For Tos Fnk25

Lei Huang



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