

**MERCURY**

# **MERCURY**

## ***Service Manual***



**30/40  
2-Cylinder**

Starting Model Year 1994  
Serial Numbers 0G053314 & Above (USA)  
09855139 & Above (Belgium)

**30/40 2-Cylinder**

Starting Model Year 1994  
S/N 0G053314 & Above (USA)  
0G-020140R03 AU/CU/ST 2003

# Workshop Manual For 40hp 2 Stroke Mercury

**AN Whitehead**



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