

Install the fourteen crankcase bolts which are located on both sides of the engine. Start with the #1 position on the left side and continue in ascending order to #14. The bolts will require either a 5 mm (red) or 6 mm (yellow) Allen for removal. Note the different colors that are respective to the size of the Allen to be used and the torque specification. Make sure the crankshaft and transmission shafts still turn freely.

5 mm Crankcase Bolt Torque	10 N-m (7.2 ft-lb)
6 mm Crankcase Bolt Torque	24 N-m (17 ft-lb)



Turn the engine to remove the two bolts on the right side.



Install the last two bolts with a 5 mm Allen and tighten to specification.

5 mm Crankcase Bolt Torque	10 N-m (7.2 ft-lb)
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Yamaha Xv535 Virago Motorcycle Service Repair Manual

Keith Weighill



Yamaha Xv535 Virago Motorcycle Service Repair Manual:

Clymer Yamaha XV535-1100 Virago 1981-2003: Service, Repair, Maintenance Ed Scott,2004-05-30 Service repair and maintenance manual Yamaha XV535 Through 1100 Owners Workshop Manual Alan Ahlstrand,John Harold Haynes,1994 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer *American Book Publishing Record* ,2004

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Yamaha XV (Virago) V-Twins 1981 to 2003 Alan Ahlstrand,2003-12-01 Each Haynes Manual is based on a complete teardown and rebuild of the specific vehicle Features hundreds of hands on photographs taken of specific repair procedures in progress Includes a full chapter on scheduled owner maintenance and devotes a full chapter to emissions systems Wiring diagrams are featured throughout Yamaha XV V-Twins Service and Repair Manual Alan Ahlstrand,John Harold Haynes,1997 There is a Haynes manual for most popular domestic and import cars trucks and motorcycles By conducting complete tear downs and rebuilds the Haynes staff has discovered all the problems owners will find in rebuilding or repairing their vehicle Documenting the process in hundreds of illustrations and dear step by step instructions makes every expert tip easy to follow From simple maintenance to trouble shooting and complete engine rebuilds it s easy with Haynes **Yamaha XV (Virago) V-Twins '81 to '03** Editors of Haynes Manuals,2015-09-01 Complete coverage for your Yamaha XV Virago V Twins covering 535cc 699cc 748cc 920cc 981cc and 1063 for 1981 to 2003 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts

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service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too *Yamaha YZF-R1* Matthew Coombs,2001 **Yamaha XVS650 & 1100 (Drag Star, V-Star) '97 to '11** Editors of Haynes Manuals,2016-05-01 Complete coverage for your Yamaha XVS650 and 1100 V Star Drag Star covering XVS650 650A 650S for 1998 2011 and 1100 Drag Star and V Star models for 1999 to 2009 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis **Clymer Yamaha YZ125-250; WR250Z, 1988-1993** Penton Staff,1994-01-01 With the help of the Clymer Yamaha YZ125 250 WR250Z 1988 1993 Repair Manual in your toolbox you will be able to maintain service and repair your Yamaha YZ125 250 motorcycle built between 1988 and 1993 or your Yamaha WR250Z motorcycle built between 1991 and 1993 to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too

Yamaha XT and SR125 Singles Service and Repair Manual Jeremy Churchill,2008-02-01 XT125 124cc 82 85 SR125SE 124cc 82 85 SR125 124cc 91 03 **Yamaha YBR125 & XT125R/X 2005 to 2009** Matthew Coombs,2009-01-01 YBR125 124cc 05 09 YBR125 Custom 124cc 08 09 XT125R 124cc 05 09 XT125X Supermoto 124cc 05 09 *Yamaha FJR1300, '01 To '13* Editors of Haynes Manuals,Matthew Coombs,2020-05-26 Yamaha FJR1300 01 13 is written specifically for the do it yourselfer with step by step procedures linked to hundreds of easy to follow photos and illustrations

Motorcycle Maintenance Techbook Keith Weighill,2004

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