

Triumph

and then the lead can easily be removed.

5. Remove the rotor.
6. Remove the rotor key and distance piece.

7. Remove the clutch hub securing nut and cup.

NOTE: Machines prior to serial no. H49833 have a tab washer and a different cup washer, rather than the self-locking securing nut.

8. Screw the body of extractor no. Z13 into the clutch hub until it bottoms, then tighten the center bolt until the hub is released.



Removing the clutch housing

9. Assemble extractor no. Z151 and D662/3 on the engine sprocket and tighten its center bolt until the engine sprocket is released.

10. Withdraw the engine sprocket, clutch hub, and primary chain together.

11. Remove the transmission mainshaft key and check the oil seal for leakage.

INSPECTION

1. Inspect the clutch shock absorber for worn rubbers or punctures. They can be removed by prying them out, small rubbers first. Replace as necessary. When reassembling, apply thread-locking compound to the cover plate securing screws.

2. First thoroughly clean the primary chain then check it for wear by scribing two marks on a flat surface 12 in. apart, and centering two pivot pins at the scribe marks. Fully compressed, the chain link pivot should line up with the marks; fully stretched, it should not extend more than ¼ in. beyond the marks.

3. Check the fit between the shock absorber spider and the clutch hub splines. The spider should be a push fit on the clutch hub, with no radial movement.

4. Check the fit of the engine sprocket on the crankshaft in the same manner. There should be no radial movement.

5. Check the clutch hub bearing diameter, rollers, and clutch sprocket bearing. Replace any bearing rollers that are pitted or worn. See specifications.

6. Make sure the shock absorber spider is a good fit in the inner and outer



Installing clutch hub rubbers

retaining plates, and that the arms have not excessively scored the inner surface of the retaining plates.

ASSEMBLY

1. Grease the clutch hub and install the thrust washer and twenty of the correct rollers. Do not use ¼ in. x ¼ in. rollers.

2. Position the hub and press the shock absorber, complete with the three threaded pins, on the hub.

3. Install a new tapered distance collar behind the engine sprocket, with the taper toward the crankshaft main bearing and oil seal.

4. Install the transmission mainshaft key and tap the clutch hub onto its taper.

5. Lubricate the primary chain and lay it over the clutch sprocket.

6. Wrap the chain around the engine sprocket, then position the sprocket on the crankshaft.

7. Place clutch locking tool Z13 in the clutch plate housing, then install the cup washer and self-locking nut. Torque the nut to specifications.

NOTE: On machines before serial no. H49833, install the tab washer with the long tab in the hole in the shock absorber spider, install the securing nut and bend a tab to lock the nut.

8. Install the alternator rotor, making sure that the key or locating peg is correctly positioned.

9. Install the alternator stator. Put a 0.008 in. (0.2 mm) feeler gauge between each stator pole and the rotor. Turn over the engine to make sure that the rotor and stator do not touch.

Transmission Countershaft Sprocket

REMOVAL AND INSTALLATION

1. Disassemble the clutch and primary drive as previously described. Remove the sprocket cover.

2. Bend back the tab washer and, while holding the rear brake, remove the sprocket securing nut.

3. Slide off the final drive chain and remove the countershaft sprocket.

4. Make sure the oil seal is in good condition, then lubricate the ground boss

of the new sprocket and position it on the transmission mainshaft.

5. Replace the tab washer, screw on the securing nut finger-tight, then, with the chain in place, tighten the nut to torque specifications.

6. Oil the bushing that protrudes from the mainshaft high gear and install the sprocket cover with a new paper gasket.

7. The remainder of installation is a reversal of the removal procedure.

Clutch and Shifter Operating Mechanisms

DISASSEMBLY

1. Remove the right exhaust header pipe and footrest.

2. Drain the gearbox oil.

3. Disconnect the clutch cable from the actuating lever.

4. Remove the two nuts and four recessed screws that secure the gearbox outer cover. Remove the kick-starter.

5. Hold the gearshift lever in one hand, then tap the cover with a soft-faced mallet until it is free to be removed.

6. Unscrew the two nuts inside the gearbox outer cover and remove the shifter return springs complete with the thrust buttons and distance pieces.



Clutch operating mechanism

7. Unscrew the countersunk screw that secures the clutch operating mechanism and withdraw the assembly.

8. Remove the shifter lever pinch bolt, remove the lever, and then withdraw the shaft from the cover.

9. Remove the cotter pin from the clutch operating shaft. This will release the clutch operating balls.

10. Remove the two cotter pins and disconnect the plungers and springs from the shifter quadrant.

11. If the shifter spindle bushing requires replacement, heat the outer cover to 100°C and drive it out with a suitable, shouldered drift. Drive in the new bushing before the cover has a chance to cool.



Clutch mechanism installed

Triumph Tr7v Tiger 750 1977 Repair Service Manual

Editors of Haynes Manuals



Triumph Tr7v Tiger 750 1977 Repair Service Manual:

Triumph Workshop Manual for Bonneville 750 and Tiger 750 Unit Construction Twins, 198? **Triumph TR7 Service and Repair Manual** John Harold Haynes, Peter Ward, 2014-06 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work *Triumph Motorcycles Illustrated Workshop Manual 1945-1955* Floyd Clymer, 2007-02-01 1945 to 1955 and later Models An illustrated workshop manual covering Triumph twin cylinder motorcycles from 1945 to 1955 This is a faithful reproduction of the Factory Workshop Manual No 11 originally published in the US by Floyd Clymer The major revision in the later pre unit factory manuals was the addition of technical specifications for the T120 Bonneville 1959 Unfortunately those revisions also included the deletion of repair data for rigid frame sprung hub and 3T models This makes the Factory Workshop Manual No 11 the most comprehensive workshop manual available for pre unit twin cylinder Triumph motorcycles up to and including 1962 models as it includes repair and maintenance data for the full line of rigid frame sprung hub swing arm and 350cc models Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines gear boxes frames swing arm forks wheels hubs carburetors electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Size 5 5 x 8 5 with 224 pages and 84 illustrations includes 8 pages of detailed technical specification charts and both an illustration index and a comprehensive index of contents Applicable to the following models 5T Speed Twin T100 Tiger 100 TR5 Trophy 6T Thunderbird T110 Tiger 110 and 3T De Luxe Includes maintenance and repair data for the following engines Twin Cylinder 350cc OHV 500cc OHV and 650cc OHV *Triumph Motorcycles Illustrated Workshop Manual 1937-1951* Floyd Clymer, 2007-01-01 1935 to 1939 MODELS An Illustrated Workshop Manual Covering Pre War Triumph Twin And Single Cylinder Motorcycles From 1935 To 1939 After the outbreak of war in September 1939 all of the Triumph motorcycles constructed were destined for military use civilian production did not resume again until 1946 This is a faithful reproduction of the 1939 Floyd Clymer E T Brown Workshop Manual originally published in the US in 1947 It includes repair and maintenance data for rigid frame pre war single cylinder SV OHV and twin cylinder OHV Triumph motorcycles from 1935 to 1939 Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines carburetors clutches gear boxes forks electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Measuring 5 5 x 8 5 with 96 pages and 56 illustrations Applicable To The Following Models L2 1 2 1 2 5 3 1 3 2 3 5 5 1 5 2 5 3 5 4 5 5 5 10 6 1 Tiger 70 Tiger 80 Tiger 90 2H Tiger 70C 3S 3H Tiger 80C 5H Tiger 90C 6S 2HC 3SC 5T Speed Twin 5S and T100 Tiger 100 Includes Maintenance And Repair Data For The Following Engines Single Cylinder 250cc OHV 350cc SV 350cc OHV 500cc SV 500cc OHV 550cc SV and 600cc SV Twin Cylinder 500cc OHV and 650cc OHV

SERVICE AND MAINTENANCE MANUAL TRIUMPH MOTORCYCLES 1935-1949 BROWN F.T & DAVIES A.

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workshop manual ISBN 9781588502902 which will also be of use to owners of the 1985 1988 T140 Devon Bonneville

Triumph 650 and 750 Twins Owners Workshop Manual Jeff Clew, Chris Rogers, 1981 Triumph TR7 1975 thru 1981 John Haynes, 1965-06-01 Triumph TR7 1975 81 Shop Manual Haynes 96 pgs 47 ill **Clymer Vintage British Street Bikes: BSA, Norton, Triumph Repair Manual** Penton Staff, 1993-04-01 With the help of the Clymer Vintage British Street Bikes BSA Norton Triumph Repair Manual in your toolbox you will be able to maintain service and repair your motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too The specific models covered by this manual are BSA 500cc Unit Twins 1963 1972 BSA 650cc Unit Twins 1963 1972 Norton 750cc Commando 1969 1975 Norton 850cc Commando 1969 1975 Triumph 500cc Twins 1963 1979 Triumph 750cc Twins 1963 1979 **Book of the Triumph Motorcycles Illustrated Workshop Manual 1935-1939** Floyd Clymer, 2007 An Illustrated Workshop Manual Covering Pre War Triumph Twin And Single Cylinder Motorcycles From 1935 To 1939 After the outbreak of war in September 1939 all of the Triumph motorcycles constructed were destined for military use civilian production did not resume again until 1946 This is a faithful reproduction of the 1939 Floyd Clymer E T Brown Book Of The Triumph originally published in the US in 1947 It includes repair and maintenance data for rigid frame pre war single cylinder SV OHV and twin cylinder OHV Triumph motorcycles from 1935 to 1939 Much of the data is applicable to earlier models that utilize the engines listed below Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines carburetors clutches gear boxes forks electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Measuring 5 5 x 8 5 with 100 pages and 56 illustrations Applicable To The Following Models L2 1 2 1 2 5 3 1 3 2 3 5 5 1 5 2 5 3 5 4 5 5 5 10 6 1 Tiger 70 Tiger 80 Tiger 90 2H Tiger 70C 3S 3H Tiger 80C 5H Tiger 90C 6S 2HC 3SC 5T Speed Twin 5S and T100 Tiger 100 Includes Maintenance And Repair Data For The Following Engines Single Cylinder 250cc OHV 350cc SV 350cc OHV 500cc SV 500cc OHV 550cc SV and 600cc SV Twin Cylinder 500cc OHV and 650cc OHV

Triumph Tiger 800/800XC, '10-'14 Haynes Publishing, 2015-07-15 Complete coverage of your Triumph Tiger 800 10 14

Triumph Triples & Fours (carburettor engines) '91 to '04 Editors of Haynes Manuals, 2016-03-15 Complete coverage for your Triumph 750 900 Triples and 1200 Fours covering 750 900 and 1200cc for 1991 thru 2004 Fuel injected T509 955i Speed Triple Sprint ST RS T595 955i Daytona and 1999 on Tiger models are not covered Routine Maintenance and servicing

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HM Triumph TR 2 3 3A 4. 4A 1952 - 1967 OP Haynes,2013-08 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work

The Complete Official Triumph TR7 1975, 1976, 1977, 1978, 1979, 1980 1981 British Leyland Motors Staff,2016-01-15 The Complete Official Triumph TR7 1975 1981 is a comprehensive source of technical repair information for Triumph TR7 models sold in the United Kingdom and in North America during the model years 1975 1981 Includes Triumph TR7 Owner s Manual 1975 1981 Triumph TR7 Repair Manual 1975 1981

Triumph 1050 Sprint ST, Speed Triple and Tiger (04-09) Matthew Coombs,2009 Sprint ST 1050cc 05 09 Speed Triple 1050cc 05 09 Tiger 1050cc 07 09

Triumph Stag Owner's Workshop Manual. John Harold Haynes,2012-12 A service and repair manual for the Triumph Stag

Triumph Motorcycles 1937-1961 Single Cylinder Workshop Manual - All Models 1937-1945 Plus Terrier & Tiger Cub 1953-1961 ,2024-02-03 204 pages and more than 100 illustrations and charts size 5 5 x 8 5 inches Originally published under a similar title this publication is a faithful reproduction of the A St J Masters 1961 5th edition of the 1937 1961 Triumph Single Cylinder workshop manual published in the USA by Floyd Clymer under arrangement with the original publishers C Arthur Pearson Ltd of London UK There are very few workshop manuals that deal with the early single cylinder Triumph motorcycles This is likely due to the fact that in 1945 at the end of WW2 when Triumph resumed production of their civilian line of motorcycles they discontinued the manufacture of single cylinder machines From that point onwards they concentrated on their twin cylinder models and it was not until 1952 that Triumph announced another single the 150cc T15 Terrier SINGLE CYLINDER ALL MODELS 1937 1945 When this manual was originally published in 1949 its primary focus was on the 1937 to 1945 single cylinder motorcycles which included a war surplus market that was well stocked with ex military singles Models covered are 2H 2HC 3S 3SE 3SW 3H 3HW 5S 5SE 5SW 5H 6S T70 T80 T90 The bulk of these machines were based on a design that dates back to 1934 which also makes this manual of use to owners of those earlier Triumph singles TERRIER TIGER CUB 1953 1961 Ultimately the 1961 5th edition of this manual was revised and expanded to include the 1953 1961 Terrier and Tiger Cub models The information included is appropriate for all T15 T20 T20C T20S models fitted with an external distributor The engine section includes the 1960 change to energy transfer ignition plus the change at engine number 57617 when the split line between the main

castings was moved to the center line of the cylinder Many Triumph enthusiasts consider that the external distributor Tiger Cub models brought the true Triumph single cylinder line to a conclusion This is further supported by the fact that the final workshop manual for the T15 T20 T20C T20S published under the Triumph name was the August 1964 manual No 8 part number 906 64 which only included the external distributor models In addition under BSA ownership the Tiger Cub engine had previously been utilized as the basis for the 1959 BSA C15 and ultimately by the BSA Bantam Cub series from 1966 onwards Unfortunately Triumph motorcycle owners are subjected to considerable confusion surrounding the appropriate selection from the multitude of originals and reprints of the various manuals that have recently flooded the online marketplace We encourage you to exercise caution when purchasing a manual for your motorcycle or automobile as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years

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