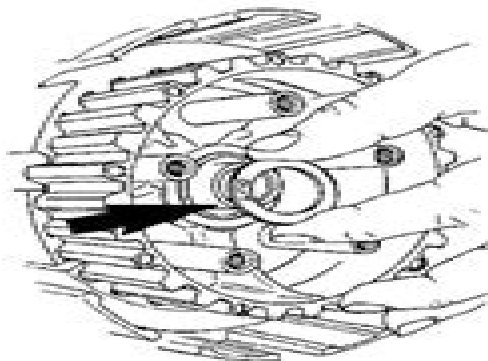


5. While holding clutch outer drum in position, refit the splined sleeve and needle roller bearing. When the sleeve is correctly fitted, it is flush with clutch drum face.



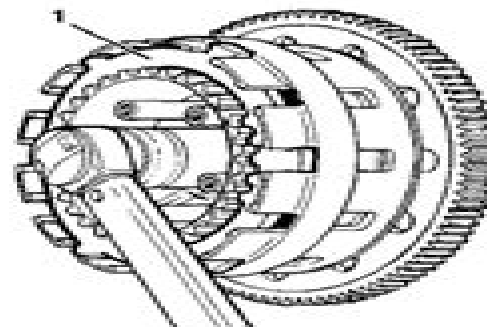
CAUTION: Re-check the drive gear position on the 4 cylinder balancer and repeat operations 2, 3, 4 and 5 if the balancer is not correctly aligned. Severe engine damage could result from incorrect balancer alignment.

6. Fit the shim and large washer to the outer drum.
7. Fit the clutch inner drum.
8. Fit the Belleville washer ('out' mark facing outwards), and centre nut.



Belleville Washer 'Out' Mark

9. Lock the inner and outer drums together using service tool 3880025. Depress the rear brake pedal to prevent the engine from turning, and tighten the clutch centre nut to 105 Nm. Remove the service tool.



1. Service tool 3880025

10. Disengage first gear and check for free rotation of the clutch inner drum.



CAUTION: If the inner drum does not rotate freely, it must be removed and re-shimmed to prevent severe engine damage.

NOTE:

- Friction plates and clutch plates must be inspected for signs of wear, damage or distortion before re-use, and replaced if not in a serviceable condition. (see Friction plate wear/warp).
11. Soak all clutch plates in oil before fitting to the clutch basket in the same order as removal.
 12. Carefully refit the clutch pushrod and end piece ensuring that the pushrod seals in the crankcase do not become displaced or damaged.
 13. Refit the clutch pressure plate together with the springs and bolts. Tighten the bolts to 10 Nm.
 14. Clean and refit the clutch cover using a new gasket. Tighten the clutch cover bolts to 12 Nm.
 15. Refit the breather hose and clip (where fitted).
 16. Re-fill the engine with the correct grade and type of engine oil.

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reproduction of the Factory Workshop Manual No 11 originally published in the US by Floyd Clymer The major revision in the later pre unit factory manuals was the addition of technical specifications for the T120 Bonneville 1959 Unfortunately those revisions also included the deletion of repair data for rigid frame sprung hub and 3T models This makes the Factory Workshop Manual No 11 the most comprehensive workshop manual available for pre unit twin cylinder Triumph motorcycles up to and including 1962 models as it includes repair and maintenance data for the full line of rigid frame sprung hub swing arm and 350cc models Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines gear boxes frames swing arm forks wheels hubs carburetors electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Size 5 5 x 8 5 with 224 pages and 84 illustrations includes 8 pages of detailed technical specification charts and both an illustration index and a comprehensive index of contents Applicable to the following models 5T Speed Twin T100 Tiger 100 TR5 Trophy 6T Thunderbird T110 Tiger 110 and 3T De Luxe Includes maintenance and repair data for the following engines Twin Cylinder 350cc OHV 500cc OHV and 650cc OHV

Triumph TR 2, 3, 3A, 4, 4A Owners Workshop Manual John Harold Haynes,1997 *Triumph Herald 1200, 1250, Vitesse and Spitfire Workshop Manual* Standard-Triumph Sales Limited. Service Division,1974 **Triumph 1300 Workshop Manual** Standard-Triumph Sales Ltd. Service Division,1966 **Triumph 650 & 750 twins owners workshop manual** Jeff Clew,1978 Triumph 675 Matthew Coombs,2010-01-01 Daytona 675cc 06 10 Street Triple 675cc 08 10 Street Triple R 675cc 09 10 **Triumph Stag Owner's Workshop Manual.** John Harold Haynes,2012-12 A service and repair manual for the Triumph Stag **Triumph 650 and 750 Twins Owners Workshop Manual** Jeff Clew,Chris Rogers,1981 **Triumph Herald 1200, 12/50, Vitesse and Spitfire Workshop Manual** Standard-Triumph Sales Limited. Service Division,1966* **Triumph TR 2, 3, 3A, 4, 4A Owners Workshop Manual** John Harold Haynes,John Lennox Sim Maclay,Brian Leonard Chalmers-Hunt,1980 Triumph 1300 Workshop Manual Triumph Motors British Leyland UK Ltd. Service Division, Triumph TR2, 3, 3A, 4, 4A John Lennox Sim Maclay,Brian Leonard Chalmers-Hunt,1972 Triumph TR4 Workshop Manual ,1962

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