

- (2) Measure the valve clearance of the valve shown in the figure.

Inspection standard

IN: 0.18 - 0.22 mm

(0.0071 - 0.0087 in.) (hot)

EX: 0.13 - 0.17 mm

(0.011 - 0.015 in.) (hot)

- (3) Rotate the crankshaft in the forward direction and bring No. 4 cylinder to the compression TDC.



Adjusting the Valve Clearance (1) LA015-23

5. Adjust the valve clearance

- (1) Loosen the lock nut. Turn the adjusting screw for valve clearance adjustment.

Standard

IN: 0.20 mm (0.0079 in.) (hot)

EX: 0.16 mm (0.0142 in.) (hot)

- (2) Tighten the lock nut and inspect the valve clearance again.



Adjusting the Valve Clearance LA04-21

6. Install the cylinder head cover

- (1) Cylinder head cover gasket
(2) Set bolt
T = 100 kg-cm (7.23 ft-lb)
(3) Air cleaner connector
(4) Ventilation hose connector



Cylinder Head Cover LA015-108

SOLE SPEED INSPECTION AND ADJUSTMENT

1. Warm-up the engine

Standard coolant temperature:
75 - 85° C

2. Install the tachometer

3. Inspect the idle speed

- (1) Check the accelerator wire return and contact between the injection pump idle adjusting screw and adjusting lever.



Installing the Tachometer LA05-19

- (2) Inspect the idle speed.
Standard 1.0 - 1.75 ton vehicle:
750 ± 25 rpm
2.0 - 3.0 ton vehicle:
700 ± 25 rpm

4. Adjust the idle speed

- (1) Loosen the lock nut and turn the adjusting screw for adjustment.

Standard 1.0 - 1.75 ton vehicle:

750 ± 25 rpm

2.0 - 3.0 ton vehicle:

700 ± 25 rpm

- (2) Tighten the lock nut and inspect the idling rpm again.



Adjusting the idling rpm LA04-28

MAXIMUM SPEED INSPECTION AND ADJUSTMENT

1. Warm-up the engine

Standard coolant temperature:
75 - 85° C

2. Install the tachometer

3. Inspect the maximum no-load speed

- (1) With the engine in stopped state, fully depress the accelerator pedal and check that the adjusting lever is in contact with the maximum set screw.
(2) Start the engine. Measure the engine speed when the accelerator pedal is fully depressed.

Standard 1.0 - 1.75 ton vehicle:

2,300 ± 50 rpm

2.0 - 3.0 ton vehicle:

2,600 ± 50 rpm

4. Adjust the maximum no-load speed

- (1) Loosen the adjusting screw, and turn the adjusting screw for adjustment.

Standard 1.0 - 1.75 ton vehicle:

2,300 ± 50 rpm

2.0 - 3.0 ton vehicle:

2,600 ± 50 rpm

5. Inspect the maximum loaded speed

- (1) Operate the material handling lever with the engine running at the maximum speed, and measure the engine rpm at full-rail.

Standard:

The decrease in the engine rpm at full rail shall be within 200 rpm.

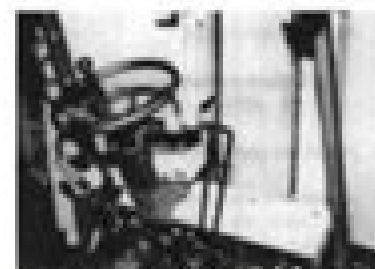
- (2) Seal the adjusting screws.



Installing the Tachometer LA05-19



Adjusting the No-load Maximum rpm LA04-28



Inspecting the Loaded Maximum rpm LA05-25

Toyota 2j Engine Manual

Motor Sales Co Toyota

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the 'Motor Sales Co Toyota' text.

Toyota 2j Engine Manual:

Toyota 2f Engine Repair Manual Toyota Corporation,2006-01-01 Factory engine repair manual for the iconic 2F petrol gasoline engine as fitted to the Toyota 40 55 and 60 Series four wheel drive vehicles This repair manual has been prepared to provide information covering general repair for 2F Gasoline engine as fitted to the TOYOTA LAND CRUISER Per Toyota Motor Sales Co LTD The Toyota 2F engine was one of the F series of OHV inline 6 cylinder engines produced by Toyota between 1955 1992 F Series engines are known for their high amount of torque at low RPM massive cast iron blocks and heads and also their high reliability The 2F Engine had one of the longest production runs of any Toyota engine The F Series engines all incorporate overhead valves actuated by pushrods from a gear driven camshaft in the lower portion of the engine The engine was first introduced in the Toyota FJ40 Land Cruiser and in many countries was the only gasoline engine offered in the Landcruiser until 1993 Although it s commonly badged as the Land Cruiser engine it was used in a variety of other large truck applications as well such as in fire trucks and the Toyota FQ15 trucks It was also used in the Crown based Japanese Police Patrol Cars FH26 and FS20 FS50 **Freight Management and Distribution Today** ,1985 *Minnesota Criminal Justice Reporting System Operating Manual* Minnesota. Criminal Justice Information Section,1978 **Popular Mechanics** ,1976-11 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle *The Autocar* ,1987 **Popular Mechanics** ,2003-12 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle *Toyota Engine Repair Manual, A Series* Toyota Jidōsha Hanbai Kabushiki Kaisha,1979 *Road and Track* ,1998-05 **Popular Mechanics** ,2003-12 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle *Toyota T & 2T Engine Repair Manual* Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical Division,1971 **Popular Mechanics** ,2004-11 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Toyota K Series Engine Repair Manual Includes 2K, 3K-B, 3K-C, 3K-H,4K-J.** Toyota Motor Sales Co. Ltd,1978 *Toyota Engine Repair Manual, 8R-C, 18R-C* Toyota Motor Sales, U.S.A., Inc,1972 *Toyota Engine Repair Manual* Toyota Jidōsha Kōgyō Kabushiki Kaisha,1972 **Handling & Shipping** ,1978 **Autocar & Motor** ,1992-11 *Toyota Engine Repair Manual* Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical Department. Haruhi

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