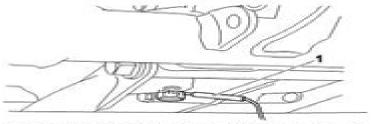
- Install:
- Temperature probe tester "1" (onto the engine oil drain bolt)
- Digital tachometer (onto the spark plug lead of cylinder #1)



Pocket tester 90890-03132 Digital tachometer 90890-06760



Start the engine and warm it up until the specified oil temperature is reached.



Oil temperature 95.0-105.0 °C (203.00-221.00 °F)

- 3. Check:
 - Engine idling speed
 Out of specification → Adjust.

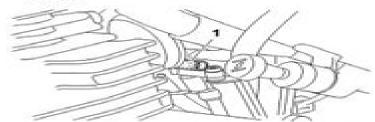


Engine idling speed 1300–1500 r/min

- Adjust:
- · Engine idling speed

~~~~~~~~~~~

 Turn the pilot screw "1" in until it is lightly seated.

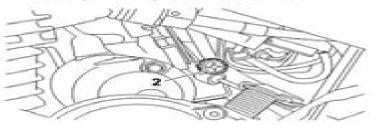


 Turn the pilot screw out the specified number of turns.



Pilot screw turns out 1-1/4

 Turn the throttle stop screw "2" until the specified engine idling speed is obtained.



\*\*\*\*

- Adjust:
  - Throttle cable free play Refer to "ADJUSTING THE THROTTLE CA-BLE FREE PLAY" on page 3-7.



Throttle cable free play 3.0-5.0 mm (0.12-0.20 in)

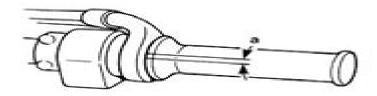
EASISTED.

ADJUSTING THE THROTTLE CABLE FREE PLAY

NOTE:

Prior to adjusting the throttle cable free play, the engine idling speed should be adjusted properly.

- 1. Check:
- Throttle cable free play "a"
  Out of specification → Adjust.



10°

Throttle cable free play 3.0-5.0 mm (0.12-0.20 in)

- Adjust:
- Throttle cable free play

# **Xg Motor Manuals**

Motor (New York, N.Y.)

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