

SEQUENCE OF TAKE-DOWN and ASSEMBLY OPERATIONS

WINCHESTER
TRADEMARK

MODEL 77 AUTOMATIC*
22 RIFLE

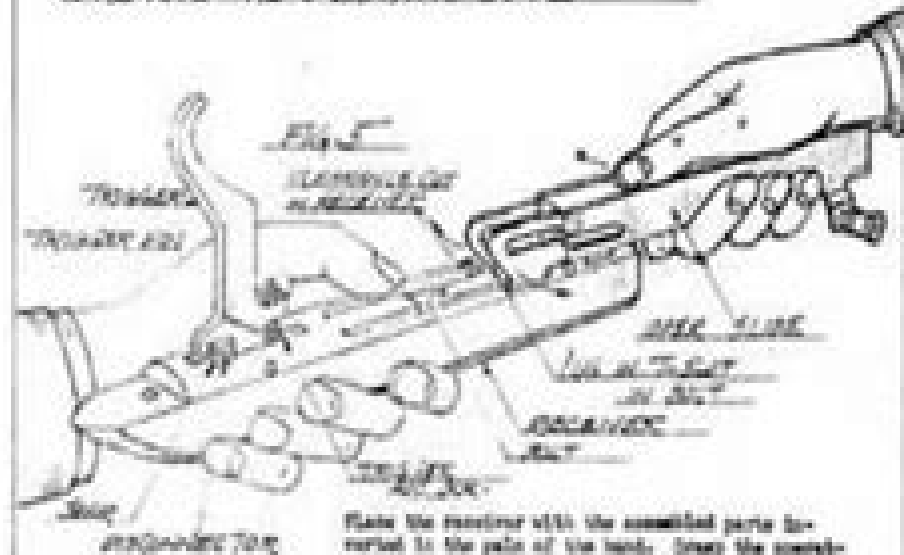


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WINCHESTER-WESTERN DIVISION
OLIN MATHIESON CHEMICAL CORPORATION
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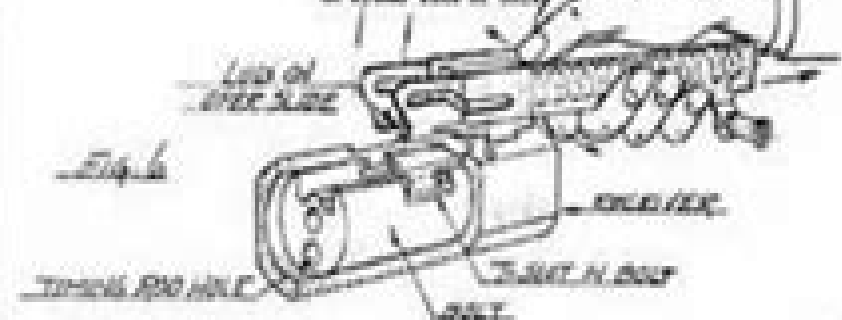
* SELF LOADING

TO TAKE DOWN M/77 AUTOMATIC (CLIP).

1. REMOVE THE OPERATING SLIDE.



Place the receiver with the assembled parts described in the palm of the hand. Grasp the operating slide with the thumb and fingers of the right hand. Press one side of the operating slide outward with the thumb. At the same time, pressing the other side outward with the fingers. This operation disengages the lugs on the rear end of the frame of the operating slide from the T-shaped on either side of bolt.



While still enclosing the operating slide with the right hand to prevent the operating slide spring from flying loose, lift the end of the operating slide with the thumb apart, out of the bolt and receiver through the clearance slot in the receiver, and slide the operating slide forward and off the operating slide guide rib, thus freeing the operating slide and operating slide spring.

FRANK B. S. G. 4.

Winchester Model 77 Manual

**United States. Department of the
Army**



Winchester Model 77 Manual:

Special Forces commander's manual for MOS 11B (SQI S) United States. Department of the Army,1979 **Field Manuals** United States. War Department,1979-10 **Special Forces Soldier's Manual for MOS 11 B (SQI S)** United States. Department of the Army,1979 **The Police Shotgun Manual** Roger H. Robinson,1973 *Index of Technical Publications* United States. Department of the Army,1977 *Catalog of Copyright Entries. Third Series* Library of Congress. Copyright Office,1979 , **Shooter's Bible, 109th Edition** Jay Cassell,2017-10-03 Published annually for more than eighty years the Shooter s Bible is the most comprehensive and sought after reference guide for new firearms and their specifications as well as for thousands of guns that have been in production and are currently on the market Nearly every firearms manufacturer in the world is included in this renowned compendium The 109th edition also contains new and existing product sections on ammunition optics and accessories plus updated handgun and rifle ballistic tables along with extensive charts of currently available bullets and projectiles for handloading With a timely feature on the newest products on the market and complete with color and black and white photographs featuring various makes and models of firearms and equipment the Shooter s Bible is an essential authority for any beginner or experienced hunter firearm collector or gun enthusiast *Catalog of Copyright Entries, Third Series* Library of Congress. Copyright Office,1977 Includes index

Reports of the Minister of Education Ontario. Department of Education,1916 **The English Catalogue of Books ...** ,1884 Books and Pamphlets, Including Serials and Contributions to Periodicals Library of Congress. Copyright Office,1977-07 **Shooter's Bible, 110th Edition** Graham Moore,2018-10-02 Published annually for more than eighty years the Shooter s Bible is the most comprehensive and sought after reference guide for new firearms and their specifications as well as for thousands of guns that have been in production and are currently on the market Nearly every firearms manufacturer in the world is included in this renowned compendium The 110th edition also contains new and existing product sections on ammunition optics and accessories along with updated handgun and rifle ballistic tables and extensive charts of currently available bullets and projectiles for handloading With a timely feature on the newest products on the market and complete with color and black and white photographs featuring various makes and models of firearms and equipment the Shooter s Bible is an essential authority for any beginner or experienced hunter firearm collector or gun enthusiast Official Gazette of the United States Patent Office United States. Patent Office,1961 *Scientific and Technical Aerospace Reports* ,1977 Sessional Papers Ontario,1917 *Index to the British Catalogue of Books* ,1884

NIOSH Publications Catalog National Institute for Occupational Safety and Health,1985 *Library Literature* ,1976

Report of the Minister of Education Ontario. Department of Education,1917

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