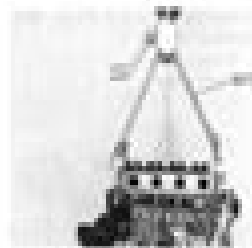


- (2) Remove the cylinder head from the cylinder block.
 - a. Set the SST to the mark, SST 98800-00000.
 - b. Pry with a procedure 2 method is difficult.
 - c. Do not damage the insulation surface of the removed cylinder head.

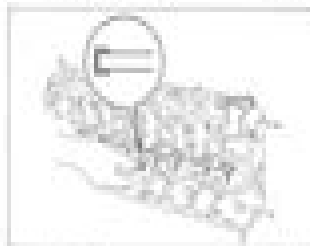


Removing the Cylinder Head

9-60211

Cylinder Head Assembly

1. Valve removal
- (1) Valve seat ring



Removing the Seat

9-60209

- (2) Set the SST to the seat and compress the spring. SST 98800-00000.
- (3) Remove seat.
- (4) Spring removal.
- (5) Spring.

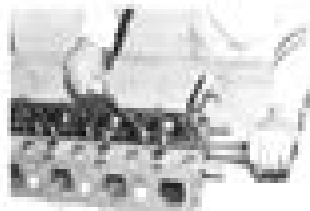


Compressing the Spring

9-60210

- (6) Valve seat oil seal

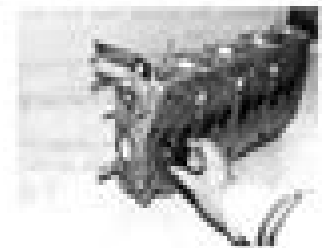
Caution:
Pry with two prybars for seat removal. But carefully approach to prevent the insulate seat surface of the head from being damaged.



Removing the Oil Seal

9-60212

- (7) Remove the valves and arrange them cylinder to cylinder.
 - a. Exhaust valves
 - b. Intake valves



Removing the Valves

9-60213

INSPECTION AND CLEANING

1. Cleaning of the piston and cylinder block surfaces.
 - (1) Use a scraper and remove the carbon from the piston surfaces.
 - (2) Remove the head gasket adhering on the top surface of the cylinder block with the scraper, and use an oil gun to blow off oil from both sides.

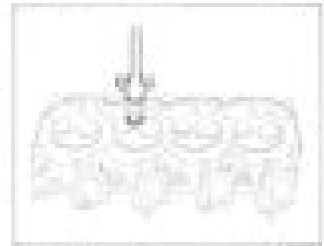
Caution:
Do not work with the presence of flame spraying.



Cleaning the Cylinder Block

9-60214

2. Cylinder head combustion chamber cleaning.
 - (1) Use a wire brush and remove carbon from the combustion chamber.



Cleaning the Cylinder Head

9-60215

3. Gasket removal from cylinder head.
 - (1) Use a scraper and clean the cylinder head bottom surface and manifold mounting surface.

Caution:
Do not damage the cylinder head.



Cleaning the Cylinder Head

9-60216

Toyota 1z Engine Manual

**Toyota Jidōsha Hanbai Kabushiki
Kaisha**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located on the right side of the light blue bar.

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Toyota Engine Repair Manual, A Series Toyota Jidōsha Hanbai Kabushiki Kaisha,1979 *Toyota Engine Repair Manual, 8R-C, 18R-C* Toyota Motor Sales, U.S.A., Inc,1972 **Toyota Engine Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical Department. Haruhi Center,1977 *Toyota 2f Engine Repair Manual* Toyota Corporation,2006-01-01 Factory engine repair manual for the iconic 2F petrol gasoline engine as fitted to the Toyota 40 55 and 60 Series four wheel drive vehicles This repair manual has been prepared to provide information covering general repair for 2F Gasoline engine as fitted to the TOYOTA LAND CRUISER Per Toyota Motor Sales Co LTD The Toyota 2F engine was one of the F series of OHV inline 6 cylinder engines produced by Toyota between 1955 1992 F Series engines are known for their high amount of torque at low RPM massive cast iron blocks and heads and also their high reliability The 2F Engine had one of the longest production runs of any Toyota engine The F Series engines all incorporate overhead valves actuated by pushrods from a gear driven camshaft in the lower portion of the engine The engine was first introduced in the Toyota FJ40 Land Cruiser and in many countries was the only gasoline engine offered in the Landcruiser until 1993 Although it s commonly badged as the Land Cruiser engine it was used in a variety of other large truck applications as well such as in fire trucks and the Toyota FQ15 trucks It was also used in the Crown based Japanese Police Patrol Cars FH26 and FS20 FS50

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