

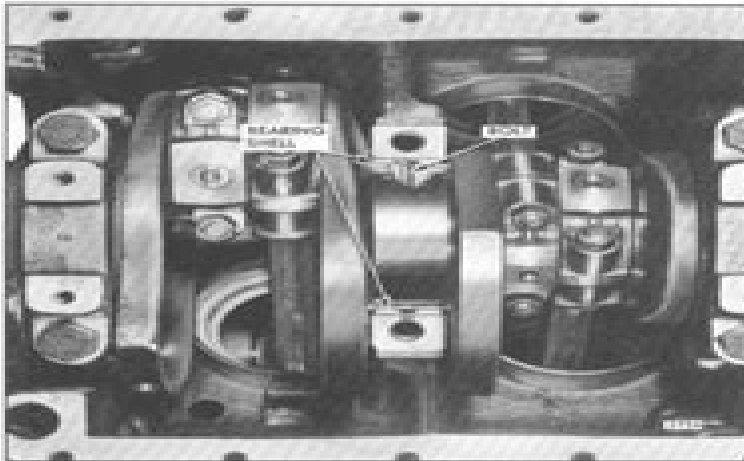


Fig. 4 – Removing Upper Main Bearing Shell
(Except Rear Main)

Remove Main Bearing Shells (Crankshaft in Place)

The bearing caps are numbered 1, 2, 3, etc., indicating their respective positions and, when removed, must always be reinstalled in their original position.

All crankshaft main bearing journals, except the rear journal, are drilled for an oil passage. Therefore, the procedure for removing the upper bearing shells with the crankshaft in place is somewhat different on the drilled journals than on the rear journal.

Remove the main bearing shells as follows:

1. Drain and remove the oil pan to expose the main bearing caps.
2. Remove the oil pump and the oil inlet and outlet pipe assemblies. If shims are used between the oil pump and the main bearing caps, save the shims so that they may be reinstalled in exactly the same location.
3. Remove one main bearing cap stabilizer at a time, place washers (equal to the thickness of the stabilizer) on the bearing cap bolts and reinstall the bolts.
4. Remove one main bearing cap at a time (Fig. 3) and inspect the bearing shells as outlined under *Inspection*.

Reinstall each bearing shell and bearing cap before removing another bearing cap:

- a. To remove all except the rear main bearing shell, insert a $5/16"$ x $1"$ bolt with a $1/2"$ diameter and $1/16"$ thick head (made from a standard bolt) into the crankshaft journal oil hole. Then revolve the shaft to the right (clockwise) and roll the bearing shell out of position as shown in (Fig. 4). The head of the bolt must not extend beyond the outside diameter of the bearing shell.
- b. Remove the rear main bearing upper shell by tapping on the edge of the bearing with a small curved rod, revolving the crankshaft at the same time to roll the bearing shell out as shown in (Fig. 5).
- c. The lower halves of the crankshaft thrust washers will be removed along with the rear main bearing cap. The upper halves of the washers can be removed for inspection by pushing on the ends of the washers with a small rod, forcing them around and out of the main bearing support.

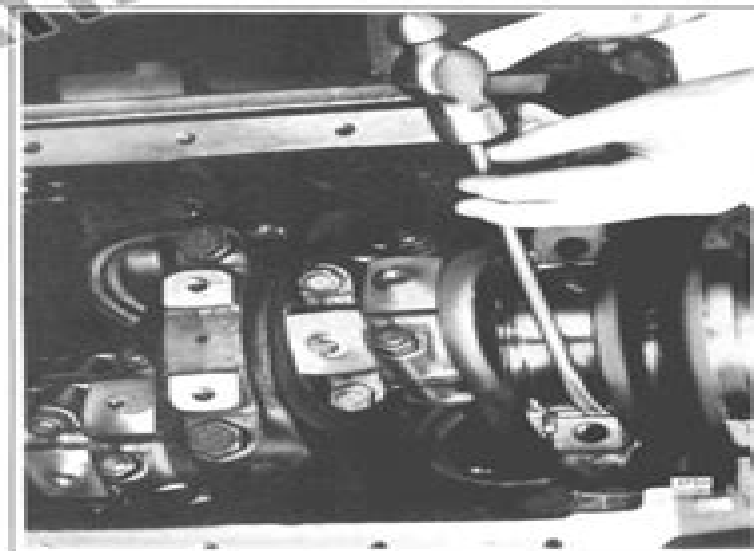


Fig. 5 – Removing Upper Rear Main Bearing Shell

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