

VALVE GUIDE REAMING SETS



FIG. 1. The H. O. Lee valve guide reaming tool is designed to ream valve guides in engines and other valve guides. The tool is made of high speed steel and is available in three sizes.

1



FIG. 2. The H. O. Lee valve guide reaming tool is designed to ream valve guides in engines and other valve guides. The tool is made of high speed steel and is available in three sizes.

2



FIG. 3. The H. O. Lee valve guide reaming tool is designed to ream valve guides in engines and other valve guides. The tool is made of high speed steel and is available in three sizes.

3

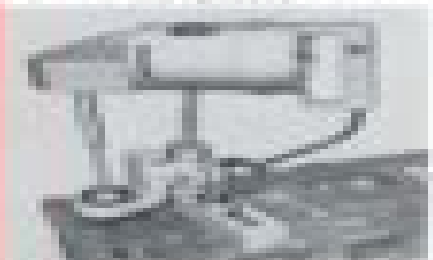


FIG. 4. The H. O. Lee valve guide reaming tool is designed to ream valve guides in engines and other valve guides. The tool is made of high speed steel and is available in three sizes.

4

The H. O. Lee valve guide reaming tools are designed to ream valve guides in engines and other valve guides. The tool is made of high speed steel and is available in three sizes. These tools can be used to ream valve guides in engines and other valve guides.

Installing Oversize Stem Valves

This is accomplished by reaming out the valve guide for oversize stem valves. Most of the engine and valve manufacturers now offer at least three sizes of oversize valves.

The H. O. Lee valve guide reaming tool provides a true alignment with original guide bore using Lee self-aligning pilot. The reamer is held rigid with reaming bar during reaming operation. Results in square and extremely accurate bore. Tools available described on page 2.

Installing Replaceable Valve Guides

When old valves are still serviceable, it is more economical to install replaceable valve guides. Reaming and finishing reamers used with the H. O. Lee valve guide reamer run the reamer for a replaceable guide. A complete listing of the replaceable valve guides, reaming and finishing reamers, and reaming pilot available are listed on page 2. Guide service data on both pages.

OPERATING INSTRUCTIONS

FOR INSTALLING OVERSIZE STEM VALVES

Clean out valve guide hole with an H7000 valve Solid Valve Guide Reamer. Position self-aligning pilot in valve guide with H7000 Stem Valves. Loosen all screws of reamer guide assembly and install pilot aligning bar in reamed hole. Position with an expanding pilot. Reamer can now clamp and can be aligned to stem hole. Tighten clamp nut with finger until hole is held firmly in place. Tighten screws and ball rollers. Loosen clamp nut, reamer and ball to check as shown in photo number 1. (NOTE: To insure extreme accuracy it may be necessary to loosen and tighten screws of reamer guide assembly several times.)

Remove expanding pilot and aligning bar. Position pilot reamer in valve guide. Install reaming bar on top of reamer as shown in photo number 2.

In photo number 3, Reaming Bar is shown in position in reamed hole, providing true alignment. Pilot is now ready for reaming. It should be used for hand operation.

Power Drive H7000, adaptable to a power unit, is shown in photo number 4. Available with 150 or 250 watt universal motor.

FOR INSTALLING REPLACEABLE VALVE GUIDES

The same procedure is used when installing replaceable valve guides. Just be aware that the replaceable guide you wish to install has an O.D. of .015. In photo 2, the H7000 reaming reamer would be used with the H7000C bar. The reaming reamer operation would be followed with the H7000C bar. The H7000C bar is used to finish the reamer using the reamer bar. In all reaming and finishing reamers, a .015 drill is recommended. All new valve guides should be installed with some type of gress. O.D. of valve guide and hole must be lubricated before attempting to install guide. It is necessary to run 1.0 of guide after installation, use H7000 valve solid reamer shown on page 2.

Circle 10 on Reader Service Card

Circle 11 on Reader Service Card

Valve Guide Tool For Ko Lee

Hussin A.Rothana



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B. M. Ikert,1929 *Motor Age* ,1939 **Chilton Automotive Buyer's Guide** ,1949 Operator, Organizational, Direct
Support, and General Support Maintenance Manual Including Repair Parts List for Grinding Kit, Valve Seat (K O Lee Co, Inc)
(4910-00-060-9983). ,1989 **Canadian Automotive Trade** ,1960 *Farm Equipment Red Book* ,1961 *Farm*
Implement News Buyer's Guide Farm Implement News Co., Chicago, Farm Implement News Company, 1956 *Operator's,*
Organizational, Direct Support and General Support Maintenance Manual Including Repair Parts List for Grinding Machine,
Valve Face, Model K403C and K500C, (K.O. Lee Co.), (NSN 4910-00-540-4679). ,1989 String Trimmer and Blower
Intertec Publishing Corporation, 1992 Provides detailed information on how to operate maintain and repair string trimmers
and blowers the following manufacturers of electric and gasoline powered string trimmers and blowers are covered Alpina
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