

GENERAL

The rear axle is composed of two axles, a differential, a hitch and a differential protector.
Each axle contains an axle, a housing and two bearings.
At installation, use torque values and Loctite products from the exploded view. Clean threads before using Loctite products when installing screws.

REAR DIFFERENTIAL OIL LEVEL

Lift back of vehicle. Place swing arm horizontally. Clean filler plug prior to check oil level. Check oil level by removing filler plug. Oil level must reach lower edge.



1. Filling
Add oil if necessary.

MODEL	CAPACITY	RECOMMENDED OIL
All models	200 mL (8.76 U.S. qt)	REOLINE pump oil T5000 (API GL5)

REAR DIFFERENTIAL OIL REPLACEMENT

Ensure vehicle is on a level surface.
Clean drain plug area.
Place a drain pan under rear differential drain plug area.

Unscrew filler plug.
Remove drain plug.



1. Drain plug
2. Filling
Clean drain plug area then reinstall drain plug.
Use a funnel and fill rear differential at the proper level with recommended oil.

MODEL	CAPACITY	RECOMMENDED OIL
All models	200 mL (8.76 U.S. qt)	REOLINE pump oil T5000 (API GL5)

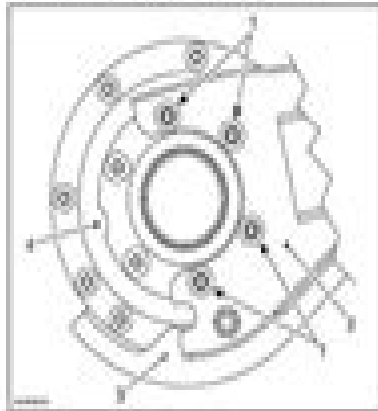
Reinstall filler plug.

REAR AXLE

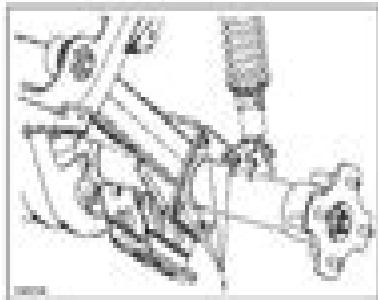
Removal

Lift rear of the vehicle until rear shock absorbers are fully extended. Install jack stands under frame to support vehicle.
Remove rear wheels.
Remove lower shock absorber bolts.
Remove rear brake-caliper and detach brake hose from bracket on rear axle.
CAUTION: Do not let caliper hang by the hose and don't stretch or twist brake hose.

Unscrew bolts no. 8 and no. 9 retaining rear axle to swing arm. See the following illustrations.



8 or 9
1. Remove these bolts
2. Swing arm
3. Differential protector
4. Rear differential



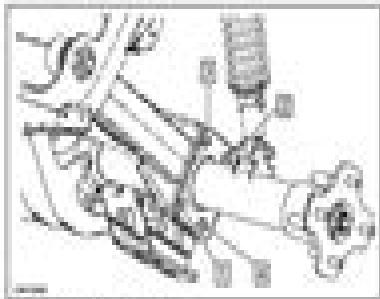
8 or 9
1. Remove these bolts

Detach rear axle from swing arm.

Installation

Installation is essentially the reverse of removal procedure. Paying attention to the following details.
Apply grease (RPV 200 STD 011) on the end of propeller shaft.
Install all bolts before torquing.
Install bolt no. 8 with Loctite 600.

On the LH side, torque the hexagonal bolts no. 8 in a cross-cross sequence. See the following illustrations.



Detach from swing arm (LH side)

RH AXLE

RH Axle Housing

Removal

Lift rear of the vehicle. Install jack stands under swing arm.
Remove:
- wheel and wheel nut
- cotter pin no. 10
NOTE: Discard the cotter pin. At the time of the installation, use a new cotter pin only.
- camshaft nut no. 11
- flat washer no. 12
- caliper

CAUTION: Do not let caliper hang by the hose and don't stretch or twist brake hose.
- rear differential protector no. 1
- lower bolt retaining RH shock from axle housing.
Unscrew 100% head screws no. 6 and no. 7 retaining RH axle housing no. 2 from rear differential.
Remove axle housing then pull out axle no. 3.

Inspection

Check axle housing for wear or other damage, replace if necessary.
Check axle for wear, cracks, bend, spots of rust, or other damage. Change the axle if any problem is detected.
Check of axle/housing ball bearings no. 10 for excess wear and smooth operation. Replace if necessary.

Traxter 500 Shop Manual

GM Corporation

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the GM Corporation text.

Traxter 500 Shop Manual:

The Pennsylvania Sportsman, 2000 **New York Sportsman**, 2000 1963 Dodge 330, 340 / Dart 170, 270, GT / Polara 500 Service Manual Dodge Division, 2020-05-10 This 1963 Dodge 330 340 Dart 170 270 GT Polara 500 Service Manual is a high quality licensed PRINT reproduction of the service manual authored by Dodge Division and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 700 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the mechanical components of your vehicle such as the engine transmission suspension brakes fuel exhaust steering electrical and drive line Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics The following 1963 Dodge models are covered 330 440 Dart Polara This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles Triumph Stag Owner's Workshop Manual. John Harold Haynes, 2012-12 A service and repair manual for the Triumph Stag **1925 - 1926 Chevrolet Car, Pickup, & Truck Repair Shop Manual** GM Corporation, 2020-05-10 This 1925 1926 Chevrolet Car Pickup Truck Repair Shop Manual is a high quality licensed PRINT reproduction of the service manual authored by General Motors Corporation and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 152 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the mechanical components of your vehicle such as the engine transmission suspension brakes fuel exhaust steering electrical and drive line Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics The following 1925 1926 Chevrolet models are covered Superior Superior Truck This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles *Triumph TR4 and TR4A Workshop Manual* Brooklands Books Ltd, 1961-03-20 The complete professional or amateur mechanic s guide to all repair and servicing procedures *Triumph 350 and 500 Unit Twins Owners Workshop Manual, No. 137* John Haynes, 1989-06-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer *Triumph 350 and 500 Twin Owners Workshop Manual* Clive Brotherwood, 1974 1935 - 1936 Chevrolet Shop Manual (includes 1936 Supplement) GM Corporation, 2020-05-10 This 1935 1936 Chevrolet Shop Manual includes 1936 supplement is a high quality licensed PRINT reproduction of the service manual authored by General Motors Corporation and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 212 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the mechanical components of your vehicle such as the engine transmission suspension brakes fuel exhaust steering electrical and drive line Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics The following 1935 1936 Chevrolet models are covered Master Deluxe Truck Master Standard Standard Truck

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