

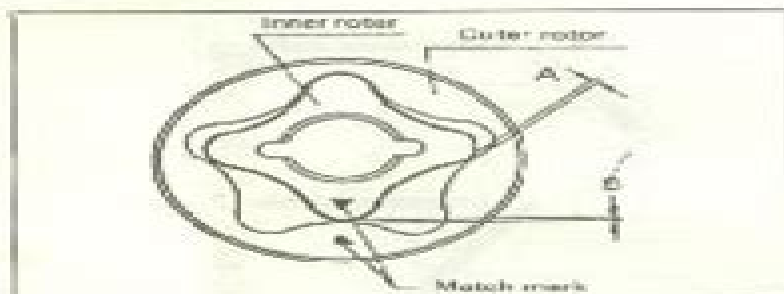
1. Trochoidal Pump Rotor Width

12 mm (0.472 in)

2. Rotor Dimensions-Inner and Outer

Clearance between A and B
Standard:

0.03 — 0.09 mm
(0.0001 — 0.0002 in)



J. Primary Drive

The drive gear is mounted on the crankshaft and the driven gear is integral with the clutch assembly and mounted on the transmission main shaft.

Primary reduction ratio		
No. of teeth		Ratio
Drive	Driven	
24	28	3.28

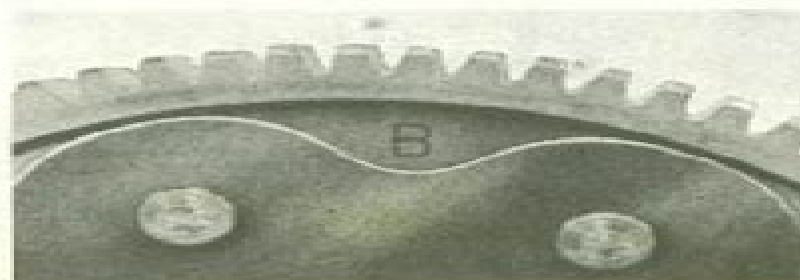
1. Check the drive gear and driven gear for obvious signs of wear or damage from foreign material within the primary case.
2. If primary drive gears exhibit excessive noise during operation, gear lash may be incorrect.

Numbers are scribed on the side of each gear. Add these numbers. If their total exceed tolerance, replace with a numbered gear that will bring total within specification.

NOTE:

This procedure is rarely required. However, if a gear must be replaced due to damage, it is always advisable to pay strict attention to the lash numbers during replacement.

	Lash numbers (symbol)	
Primary drive gear	A — D	
Primary driven gear	C — F	
Lash tolerances	Drive	Driven
	A	C
	B	D
	C	E
	D	F



K. Clutch

1. Checking friction plates

The friction plates are liable to wear. The standard thickness of the friction plate is 3.0 mm (0.12 in). If it is worn more than 0.3 mm (0.012 in) or has uneven wear, it should be replaced.

Xs 400 Workshop Manual

G Orfield



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