



REMOVAL POINTS

Rotor

- Remove:
 - Nut (rotor) ①
 - Plain washer ②
 Use the rotor holding tool ③.



Rotor holding tool:
YU-1235/90890-01235

- Remove:
 - Rotor ①
 Use the flywheel puller ②.



Flywheel puller:
YM-1189/90890-01189

NOTE:

When installing the flywheel puller, turn it counterclockwise.

INSPECTION

CDI magneto

- Inspect:
 - Rotor inner surface ①
 - Stator outer surface ②
 Damage → Inspect the crankshaft runout and crankshaft bearing.
If necessary, replace CDI magneto and/or stator.

Woodruff key

- Inspect:
 - Woodruff key ①
 Damage → Replace.

ASSEMBLY AND INSTALLATION

CDI magneto

- Install:
 - Stator ①
 - Screw (stator) ②

NOTE:

Temporarily tighten the screw (stator) at this point.

Yamaha 63n Engine Manual

G Thomas



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