

1997 TRANSFER CASES**General Motors Corp. New Venture 231 Overhaul****IDENTIFICATION**

Transfer case can be identified by an I.D. tag, located on rear case. I.D. tag provides model number, serial number and low range ratio. Date of manufacture is the serial number (I.D. number). This information is necessary when ordering parts.

DESCRIPTION

Model 231 transfer case is a part time, chain-driven, 4-position unit with 2-piece aluminum case. Torque input in 4WD high and low range is undifferentiated. 2WD operation is achieved by a vacuum shift motor. Shift motor disconnects right front axle when 2WD is selected. Vacuum shift motor is controlled by a vacuum switch located on front of transfer case and actuated by shift sector.

ON-VEHICLE SERVICE**FRONT OIL SEAL****Removal & Installation**

1. Mark front drive shaft and flange for installation alignment reference. Remove front drive shaft. Remove flange. Discard washer and nut. Using a screwdriver, carefully remove oil seal. Ensure seal contact surface is clean.
2. Apply ATF to seal lip and flange seal surface. Install NEW oil seal. Install flange and NEW washer and nut. Tighten nut to specifications. See **TORQUE SPECIFICATIONS** . Install front drive shaft using alignment marks. Check transfer case fluid.

EXTENSION HOUSING OIL SEAL & BUSHING**Removal & Installation**

1. Mark rear drive shaft and flange for installation alignment reference. Remove rear drive shaft. Tap extension housing in a clockwise direction and remove extension housing. DO NOT pry on extension housing. Using a screwdriver, remove oil seal from extension housing.
2. Using bushing driver, replace bushing in extension housing. Install NEW extension housing oil seal. Apply silicone sealant to extension housing mating surface. Install extension housing. To complete installation, reverse removal procedure.

ADJUSTMENTS**GEARSHIFT LINKAGE**

Remove transfer case shift lever knob retainer. Remove shift lever knob. Remove floor console. Place shift

Transfer Case 231 Manual

Jim Allen



Transfer Case 231 Manual:

Jeep 4X4 Performance Handbook Jim Allen, The world of high performance Jeeping can be a challenge With the used Jeep market growing new models appearing and an aftermarket constantly offering new and better bolt on parts and accessories there have never been so many options for the off road Jeep lover Now in a new second edition *Jeep 4x4 Performance Handbook* debunks the myths and eliminates the mystery of getting the most out of your Jeep through the thorough research and expertise of author and Jeep expert Jim Allen He explains the bolt on parts swaps and modifications that will give the most bang for the buck whether you hit the trail in a CJ or a Wrangler TJ and YJ a Cherokee or a Liberty or one of the many classic and vintage Jeeps available From bumper to bumper this book covers it all improving street performance and off road toughness towing ability and suspension brakes and electrical systems and the all important safety equipment and modifications *Jeep 4x4 Performance Handbook* will get you on the road and off without breaking the bank of wasting time in the garage **Component Service Manual**, 1986 **Technical Manual** United States. War Department, 1945 **Jeep 4x4 Performance Handbook, 3rd Edition** Jim Allen, James Weber, 2021-09-14 In this fully updated third edition of *Jeep 4x4 Performance Handbook* Jeep experts Jim Allen and James Weber give you all the information and expertise you need to build and drive your ultimate Jeep without breaking the bank **American Light Trucks and Utility Vehicles, 1967-1989** J. "Kelly" Flory, Jr., 2019-10-31 The truck's role in American society changed dramatically from the 1960s through the 1980s with the rise of off roaders the van craze of the 1970s and minivan revolution of the 1980s the popularization of the SUV as family car and the diversification of the pickup truck into multiple forms and sizes This comprehensive reference book follows the form of the author's popular volumes on American cars For each year it provides an industry overview and for each manufacturer an update on new models and other news followed by a wealth of data available powertrains popular options paint colors and more Finally each truck is detailed fully with specifications and measurements prices production figures standard equipment and more **Jeep Component Service Manual** American Motors Corporation, Jeep Corporation, 1986 **Jeep TJ 1997-2006** Michael Hanseen, 2018-08-15 p p1 margin 0 0px 0 0px 0 0px font 12 0px Arial The Jeep CJ the icon that started it all is the most popular off road vehicle of all time The look style and functionality of the CJ made it instantly popular and recognizable the world over in no doubt partly due to its military presence in World War II The Jeep Wrangler platform had the difficult task of replacing the extremely popular CJ platform Outwardly similar in appearance the YJ TJ and JK that followed all had significant design improvements as can be expected when a platform has a life span of more than five decades The YJ was the first Chrysler release after it purchased AMC in the mid 1980s and it was aimed at taming the original CJ for more comfort and arguably a larger audience The TJ that followed next was an evolutionary update significant in that it featured a coil spring suspension and the celebrated return of round headlights for a more traditional look compared to the square lights of the YJ In *Jeep TJ 1997 2006 How to Build Modify* everything you need to know about

how to modify your TJ for off road use is covered Beginning with why you should choose a TJ for modification Jeep expert Michael Hanssen takes you through all the different systems needing modification including engine modifications and swaps transmission swaps transfer case and driveshafts modifications axles and traction systems suspensions and lifts wheels tires brakes chassis protection electrical and winches Included in every chapter are step by step modification instructions to help walk you through the process If you want to build a TJ for serious off road trail use or you just want a capable and great looking Jeep for around town this book has you covered

Jeep Transfer Cases Trenton McGee, 2024-06-24 Learn the step by step procedures for tearing down rebuilding and improving the most popular Jeep transfer cases by using this comprehensive manual written with the do it yourselfer in mind The transfer case is arguably the heart of any Jeep It s the key component that splits power to the front and rear axles and ultimately provides the traction that has allowed Jeep to maintain its legendary off road status for nearly 80 years Jeep used several different transfer cases in its various vehicle models many of which have an excellent reputation and remain sought after today But even the best mechanical components can wear over time and need periodic service to ensure decades of reliable service While transfer cases may seem complicated on the surface they can be successfully rebuilt by a competent weekend mechanic with surprisingly few specialized tools Jeep Transfer Cases How to Rebuild covers rebuilding the most popular and widely used transfer cases found in dozens of Jeep models for decades including the Dana 18 Dana 20 Dana 300 and the NP231 The entire rebuild process is shown from beginning to end while providing valuable pointers complete specifications and a list of the specialized tools that are required Also included are tips for upgrading these cases for better strength and off road performance including deeper low range gearsets slip yoke eliminator SYE kits and much more Author Trenton McGee has written hundreds of technical articles on virtually every component on 4x4 vehicles for off road magazines McGee takes a layman s approach to tackling complex tasks while avoiding complex technical jargon This book will help you better understand your transfer case and determine if rebuilding your transfer case is for you or your local 4x4 repair shop

Manuals Combined: U.S. Army M923 M927 M929 M931 M932 M934 M939 Truck Operator Repair Parts Manuals , OVERVIEW a The following manuals contains instructions for operating and servicing the following M939 A1 A2 series vehicles 1 M923 A1 A2 Cargo Truck WO W Dropside 2 M925 A1 A2 Cargo Truck W W Dropside 3 M927 A1 A2 Cargo Truck WO W XLWB 4 M928 A1 A2 Cargo Truck W W XLWB 5 M929 A1 A2 Dump Truck WO W 6 M930 A1 A2 Dump Truck W W 7 M931 A1 A2 Tractor Truck WO W 8 M932 A1 A2 Tractor Truck W W 9 M934 A1 A2 Expansible Van WO W 10 M936 A1 A2 Medium Wrecker W W b Vehicles purpose 1 The M923 A1 A2 M925 A1 A2 M927 A1 A2 and M928 A1 A2 series cargo trucks provide transportation of personnel or equipment over a variety of terrain and climate conditions 2 The M929 A1 A2 and M930 A1 A2 series dump trucks are used to transport various materials over a variety of terrains Each vehicle can be equipped with troop seat and tarpaulin and bow kits for troop transport operations 3 The M931 A1 A2 and M932 A1 A2 series tractor trucks are equipped

with a fifth wheel used to haul a semitrailer over a variety of terrain 4 The M934 A1 A2 series expansible vans are designed to transport electronic base stations over a variety of terrain 5 The M936 A1 A2 series wreckers are designed for recovery of disabled or mired vehicles and perform crane operation

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