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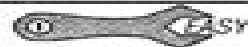
As soon as the engine starts, check the cooling system indicator stream. It must be present and strong as long as the motor is operated. If not, stop the motor and rectify the problem before proceeding. Common problems could include insufficient water pressure or incorrect flush adapter installation.

5. Flush the motor for at least 5-10 minutes or until the water exiting the engine is clear. When flushing while running the motor, check the engine temperature (using a gauge or carefully by touch) and stop the engine immediately if steam or overheating starts to occur. Make sure that carbureted motors slow to low idle for the last few minutes of the flushing procedure.

6. Stop the engine (if running), then shut the water off.
7. Remove the adapter from the engine or the engine from the test tank, as applicable.

8. If flushing did not occur with the motor running (so the motor would already be vertical), be sure to place it in the full vertical position allowing the cooling system to drain. This is especially important if the engine is going to be placed into storage and could be exposed to freezing temperatures. Water left in the motor could freeze and crack the powerhead or gearcase.

FLUSHING JET DRIVES



Regular flushing of the jet drive will prolong the life of the powerhead, by clearing the cooling system of possible obstructions.

Models With a Flushing Plug

• See Figure 39

Most jet drives are equipped with a plug on the port side just above the lubrication hose.

1. Remove the plug and gasket, install the flush adapter, connect the garden hose and turn on the water supply.
2. Start and operate the powerhead at a fast idle for about 15 minutes. Disconnect the flushing adapter and replace the plug.

■ The procedure just described will only flush the powerhead cooling system, not the jet drive and impeller. To flush the jet drive unit, direct a stream of high pressure water through the intake grille.

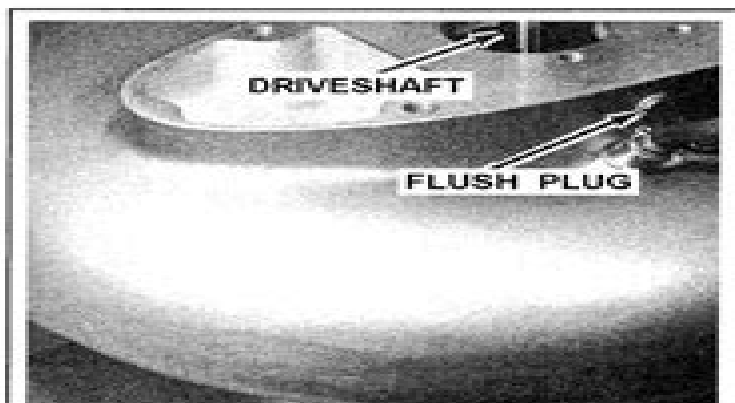


Fig. 39 Most jet drives are equipped with a flushing plug on the side of the unit.

Models Without a Flushing Plug

• See Figure 40

Units not equipped with a flushing plug can be suitably modified by drilling and tapping a small hole in the port side of the jet drive unit to accept a flush adapter. Proceed as follows:

1. The jet drive must be dropped from the intermediate housing and disassembled.
2. Deflect the lubrication hose coupler sideways to remove it from the grease fitting and secure the hose out of the way.
3. Drill a 15/64 in. hole above the grease fitting, as illustrated. Using an 8mm x 1.25 tap thread the hole. Blow away all metal chips from the interior and exterior of the housing, using compressed air.
4. Install the plug and gasket (available at the local Yamaha dealer). Assemble and install the jet drive to the intermediate housing.
5. The powerhead may now be flushed as described in the previous section for units with the flush plug.

Engine Oil (2-Stroke)

OIL RECOMMENDATIONS

• See Figure 41

Use only an NMMA (National Marine Manufacturers Association) certified TC-W3 or equivalent 2-stroke lubricant. Of course, Yamaha recommends Yamalube 2-stroke engine oil lubricant, since it is specially formulated to match the needs of Yamaha motors. Yamalube is a petroleum based, clean burning lubricant that reduces carbon deposits and ensures maximum protection against engine wear. Yamalube contains ashless detergent to minimize piston rings from sticking.

■ Yamaha does not recommend the use of any oil additives.

In all cases, use a high quality TC-W3 oils designed to ensure optimal engine performance and to minimize combustion chamber deposits, to avoid detonation and prolong spark plug life. Use only 2-stroke type outboard oil. Never use automotive motor oil.

■ Remember, it is this oil, mixed with the gasoline that lubricates the internal parts of the 2-stroke engine. Lack of lubrication due to the wrong mix or improper type of oil can cause catastrophic powerhead failure.

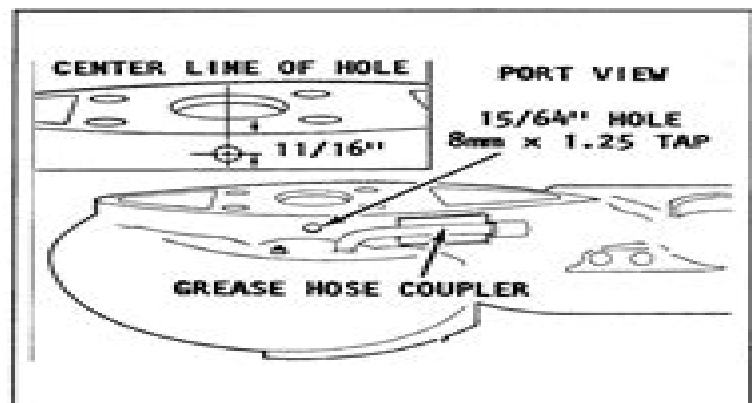


Fig. 40 On models not equipped with a flushing plug, a hole should be drilled and tapped to receive a plug as illustrated.

Yamaha Outboard 8 Hp Manual

Roman Wölfel



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