

HOW TO READ DESCRIPTIONS

1. An easy-to-see disassembly illustration is mainly provided for a disassembly job.
2. Numbers are given in the order of a disassembly job in the disassembly illustration.
3. An explanation of jobs and notes is presented in an easy-to-read way by the use of symbol marks. The meanings of the symbol marks are given on the next page.
4. A job instruction chart accompanies the assembly illustration, providing the order of jobs, names of parts, notes in jobs, etc.
5. In addition to the disassembly illustration, "REMOVAL POINTS" is provided to supplement in detail the explanation which does or cannot necessarily cover the main jobs.
6. Jobs necessary before and after those which are not included in the disassembly illustration are explained before the same illustration as related jobs.

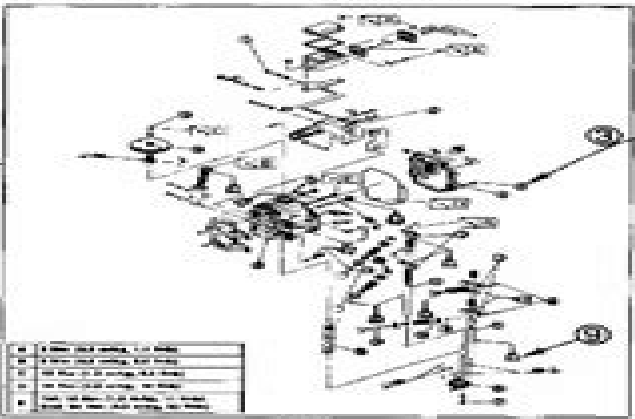
- ① Section
- ② Preparation for removal
- ③ Order of removal
- ④ Part name
- ⑤ Q'ty

- ⑥ Remarks
- ⑦ Removal point
- ⑧ Extent of removal
- ⑨ Symbol mark
- ⑩ Exploded diagram

POWER ② CYLINDER HEAD, VALVE AND CAMSHAFT ①

CYLINDER HEAD, VALVE AND CAMSHAFT
PREPARATION FOR REMOVAL

- Remove the water pump.
- Remove the following parts:
 - ① COV unit
 - ② Ignition coil
 - ③ Magneto flux
- Specify required:
 - ④ Flange nut
 - ⑤ Flange cap
 - ⑥ Flange nut



① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩

POWER ② CYLINDER HEAD, VALVE AND CAMSHAFT ①

NOTE ON REMOVAL AND REASSEMBLY

- Remove everything under the cover unit.
- Remove any gasket attached to the connecting surface.
- Take care not to scratch the connecting surface after removing the cylinder and piston head.
- For reassembly, the removed parts should be cleaned with solvent, and apply the gear oil to the mating surface.

Extent of removal

Symbol or Part Name	Part Name	Qty	Remarks
①	Cylinder head	1	Remove
②	Valve	1	Remove
③	Camshaft	1	Remove
④	Flange nut	1	Remove
⑤	Flange cap	1	Remove
⑥	Flange nut	1	Remove
⑦	Ignition coil	1	Remove
⑧	Magneto flux	1	Remove
⑨	COV unit	1	Remove
⑩	Water pump	1	Remove

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩

REMOVAL POINTS

CYLINDER HEAD

① Remove

NOTE

- The removed cylinder head, valve is the same as the cylinder head and valve head, and then remove it.
- Do not to scratch the gasket surface to the mating flange.

REMOVAL POINTS

① Remove

② Remove

③ Remove

④ Remove

⑤ Remove

⑥ Remove

⑦ Remove

⑧ Remove

⑨ Remove

⑩ Remove

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