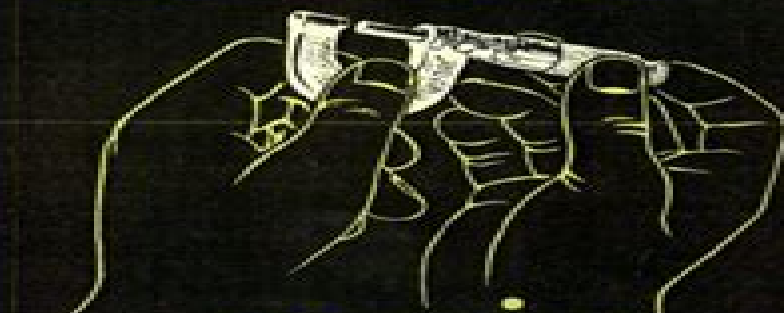


ZEUS PRECISIONS



**DATA CHARTS AND
REFERENCE TABLES
FOR DRAWING OFFICE
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION
1976**

CONVERSION FACTORS

LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonnes

AREA

1 m ²	= 1.196 yard ²	1 in ²	= 645.2 mm ²
1 hectare	= 2.471 acre	1 yard ²	= 0.8361 m ²
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

CAPACITY

1 cm ³	= 0.061 in ³	1 in ³	= 16.387 cm ³
1 m ³	= 1.308 yard ³	1 yard ³	= 0.7646 m ³
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

VELOCITY

1 km/h	= 0.6215 mile/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
Light 182.282 mile/s = 299.79 M m/s			

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STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DR. LET. SIZES	STO. MET. SIZES
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.20	0.0079		1.70	0.0669		4.70	0.1850	80	.80
	0.22	0.0087		1.75	0.0689		4.75	0.1875	79	.79
	0.25	0.0099		1.80	0.0709		4.80	0.1900	78	.78
	0.28	0.0110		1.85	0.0728		4.85	0.1925	77	.77
	0.30	0.0118		1.90	0.0748		4.90	0.1950	76	.76
	0.32	0.0125		1.95	0.0768		4.95	0.2000	75	.75
	0.35	0.0136			0.0788		5.00	0.2000	74	.74
	0.38	0.0150		2.00	0.0787		5.05	0.2047	73	.73
	0.40	0.0156		2.05	0.0807		5.10	0.2097	72	.72
	0.42	0.0165		2.10	0.0826		5.15	0.2146	71	.71
	0.45	0.0177		2.15	0.0846		5.20	0.2196	70	.70
	0.48	0.0189		2.20	0.0866		5.25	0.2246	69	.69
	0.50	0.0197		2.25	0.0886		5.30	0.2296	68	.68
	0.52	0.0205		2.30	0.0906		5.35	0.2346	67	.67
	0.55	0.0217		2.35	0.0926		5.40	0.2396	66	.66
	0.58	0.0229		2.40	0.0946		5.45	0.2446	65	.65
							5.50	0.2496	64	.64
							5.55	0.2546	63	.63
							5.60	0.2596	62	.62
							5.65	0.2646	61	.61
							5.70	0.2696	60	.60

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DR. LET. SIZES	STO. MET. SIZES
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	8.70	0.3425		12.40	0.4961		19.00	0.7480	80	8.00
	8.75	0.3445		12.45	0.4981		19.05	0.7500	79	7.90
	8.80	0.3465		12.50	0.5000		19.10	0.7520	78	7.80
	8.85	0.3485		12.55	0.5020		19.15	0.7540	77	7.70
	8.90	0.3505		12.60	0.5040		19.20	0.7560	76	7.60
	8.95	0.3525		12.65	0.5060		19.25	0.7580	75	7.50
	9.00	0.3545		12.70	0.5080		19.30	0.7600	74	7.40
	9.05	0.3565		12.75	0.5100		19.35	0.7620	73	7.30
	9.10	0.3585		12.80	0.5120		19.40	0.7640	72	7.20
	9.15	0.3605		12.85	0.5140		19.45	0.7660	71	7.10
	9.20	0.3625		12.90	0.5160		19.50	0.7680	70	7.00
	9.25	0.3645		12.95	0.5180		19.55	0.7700	69	6.90
	9.30	0.3665		13.00	0.5200		19.60	0.7720	68	6.80
	9.35	0.3685		13.05	0.5220		19.65	0.7740	67	6.70
	9.40	0.3705		13.10	0.5240		19.70	0.7760	66	6.60
	9.45	0.3725		13.15	0.5260		19.75	0.7780	65	6.50
	9.50	0.3745		13.20	0.5280		19.80	0.7800	64	6.40
	9.55	0.3765		13.25	0.5300		19.85	0.7820	63	6.30
	9.60	0.3785		13.30	0.5320		19.90	0.7840	62	6.20
	9.65	0.3805		13.35	0.5340		19.95	0.7860	61	6.10
	9.70	0.3825		13.40	0.5360		20.00	0.7880	60	6.00
	9.75	0.3845		13.45	0.5380		20.05	0.7900	59	5.90
	9.80	0.3865		13.50	0.5400		20.10	0.7920	58	5.80
	9.85	0.3885		13.55	0.5420		20.15	0.7940	57	5.70
	9.90	0.3905		13.60	0.5440		20.20	0.7960	56	5.60
	9.95	0.3925		13.65	0.5460		20.25	0.7980	55	5.50
	10.00	0.3945		13.70	0.5480		20.30	0.8000	54	5.40
	10.05	0.3965		13.75	0.5500		20.35	0.8020	53	5.30
	10.10	0.3985		13.80	0.5520		20.40	0.8040	52	5.20

SIZE AND LETTER SIZES

Zeus Engineering Handbook

Terry C. Jones



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Table of Contents Zeus Engineering Handbook

1. Understanding the eBook Zeus Engineering Handbook
 - The Rise of Digital Reading Zeus Engineering Handbook
 - Advantages of eBooks Over Traditional Books
2. Identifying Zeus Engineering Handbook
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Zeus Engineering Handbook
 - User-Friendly Interface
4. Exploring eBook Recommendations from Zeus Engineering Handbook
 - Personalized Recommendations
 - Zeus Engineering Handbook User Reviews and Ratings
 - Zeus Engineering Handbook and Bestseller Lists

5. Accessing Zeus Engineering Handbook Free and Paid eBooks
 - Zeus Engineering Handbook Public Domain eBooks
 - Zeus Engineering Handbook eBook Subscription Services
 - Zeus Engineering Handbook Budget-Friendly Options
6. Navigating Zeus Engineering Handbook eBook Formats
 - ePub, PDF, MOBI, and More
 - Zeus Engineering Handbook Compatibility with Devices
 - Zeus Engineering Handbook Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Zeus Engineering Handbook
 - Highlighting and Note-Taking Zeus Engineering Handbook
 - Interactive Elements Zeus Engineering Handbook
8. Staying Engaged with Zeus Engineering Handbook
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Zeus Engineering Handbook
9. Balancing eBooks and Physical Books Zeus Engineering Handbook
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Zeus Engineering Handbook
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Zeus Engineering Handbook
 - Setting Reading Goals Zeus Engineering Handbook
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Zeus Engineering Handbook
 - Fact-Checking eBook Content of Zeus Engineering Handbook
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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