

**COMPOSIZIONE KIT ZF 63 A - ZF 63 - ZF 63 A - ZF 63 KIT COMPONENTS**

| Fig. | Pos. | Part number         | Old P/N       | Descrizione                              | Description                        | Qty |
|------|------|---------------------|---------------|------------------------------------------|------------------------------------|-----|
| -    | -    | <b>3312 199 017</b> | <b>501175</b> | <b>Kit guarnizioni e anelli elastici</b> | <b>Seal kit &amp; piston rings</b> |     |
| 2    | 2    | 0634 306 328        | 105571        | - Anello OR                              | - O-ring                           | 1   |
| 1    | 24   | 3312 301 030        | 413883        | - Paracollo entrata                      | - Input shaft seal                 | 1   |
| 1    | 3    | 0634 319 132        | 442135        | - Paracollo uscita                       | - Output shaft seal                | 1   |
| 3    | 3    | 3312 308 020        | 408388        | - Guarnizione                            | - Gasket                           | 1   |
| 1    | 22   | 0634 304 405        | 501211        | - Guarnizione OR                         | - O-Ring                           | 1   |
| 2    | 5    | 3312 302 041        | 447038        | - Anello elastico                        | - Piston ring                      | 3   |
| 3    | 8    | 0634 309 621        | 500065        | - Anello di tenuta                       | - Seal                             | 1   |
| 1    | 6    | 0634 304 688        | 442731        | - Guarnizione OR                         | - O-Ring                           | 1   |
| 1    | 7    | 0634 306 204        | 105542        | - Guarnizione OR                         | - O-Ring                           | 1   |
| 1    | 11   | 3312 301 008        | 439653        | - Guarnizione                            | - Gasket                           | 1   |
| -    | -    | <b>3312 199 018</b> | <b>500432</b> | <b>Kit guarnizioni e frizioni</b>        | <b>Seal kit &amp; clutch kit</b>   |     |
| 1    | -    | 3312 199 017        | 501175        | - Kit guarnizioni e anelli elastici      | - Seal kit & piston rings          | 1   |
| 2    | 15   | 3312 302 009        | 455786        | - Disco frizione interno                 | - Inner disc                       | 8   |
| 2    | 14   | 3312 302 008        | 455787        | - Disco frizione esterno                 | - Outer disc                       | 10  |
| -    | -    | <b>3312 199 019</b> | <b>501216</b> | <b>Kit cuscinetti</b>                    | <b>Bearing kit</b>                 |     |
| 2    | 9    | 3312 302 040        | 441438        | - Cuscinetto a rullini                   | - Needle bearing                   | 4   |
| 2    | 25   | 0635 501 942        |               | - Cuscinetto a rullini conici            | - Tapered roller bearing           | 1   |
| 2    | 26   | 0635 501 941        |               | - Cuscinetto a rullini conici            | - Tapered roller bearing           | 1   |
| 2    | 6    | 0635 501 940        |               | - Cuscinetto a rullini conici            | - Tapered roller bearing           | 1   |
| 2    | 23   | 0635 501 937        | 447754        | - Cuscinetto a rullini conici            | - Tapered roller bearing           | 1   |
| 2    | 27   | 0635 501 938        | 333859        | - Cuscinetto a rullini conici            | - Tapered roller bearing           | 1   |
| 2    | 28   | 0635 501 922        |               | - Cuscinetto a rullini conici            | - Tapered roller bearing           | 1   |
| 2    | 24   | 3312 302 023        | 277213        | - Spessore 0,1 mm                        | - Shim 0,1 mm                      | 2   |
| 2    | 24   | 3312 302 024        | 277214        | - Spessore 0,15 mm                       | - Shim 0,15 mm                     | 2   |
| 2    | 24   | 3312 302 025        | 277215        | - Spessore 0,2 mm                        | - Shim 0,2 mm                      | 2   |
| 2    | 29   | 3312 304 027        | 166807        | - Spessore 0,1 mm                        | - Shim 0,1 mm                      | 2   |
| 2    | 29   | 3312 304 028        | 442340        | - Spessore 0,15 mm                       | - Shim 0,15 mm                     | 2   |
| 2    | 29   | 3312 304 029        | 154102        | - Spessore 0,3 mm                        | - Shim 0,3 mm                      | 2   |
| 2    | 29   | 3312 304 030        | 154101        | - Spessore 0,5 mm                        | - Shim 0,5 mm                      | 2   |

**COMPOSIZIONE KIT CUSCINETTI ZF 63 A, R. 2,52 (uprated version), R. 2,7  
ZF 63 A BEARINGS KIT, RATIO I = 2.52 (uprated version), Ratio I = 2.7**

| Fig. | Pos. | Part number         | Old P/N | Descrizione                   | Description              | Qty |
|------|------|---------------------|---------|-------------------------------|--------------------------|-----|
| -    | -    | <b>3312 199 053</b> |         | <b>Kit cuscinetti</b>         | <b>Bearing kit</b>       |     |
| 2    | 9    | 3312 302 040        | 441438  | - Cuscinetto a rullini conici | - Needle bearing         | 4   |
| 2    | 25   | 0635 501 942        |         | - Cuscinetto a rullini conici | - Tapered roller bearing | 1   |
| 2    | 23   | 0635 501 941        |         | - Cuscinetto a rullini conici | - Tapered roller bearing | 1   |
| 2    | 6    | 0635 501 940        |         | - Cuscinetto a rullini conici | - Tapered roller bearing | 1   |
| 2    | 26   | 0735 370 229        | 501332  | - Cuscinetto a rullini conici | - Tapered roller bearing | 1   |
| 2    | 27   | 0635 501 938        | 333859  | - Cuscinetto a rullini conici | - Tapered roller bearing | 1   |
| 2    | 28   | 0635 501 922        |         | - Cuscinetto a rullini conici | - Tapered roller bearing | 1   |
| 2    | 24   | 3312 302 023        | 277213  | - Spessore 0,1 mm             | - Shim 0,1 mm            | 2   |
| 2    | 24   | 3312 302 024        | 277214  | - Spessore 0,15 mm            | - Shim 0,15 mm           | 2   |
| 2    | 24   | 3312 302 025        | 277215  | - Spessore 0,2 mm             | - Shim 0,2 mm            | 2   |
| 2    | 29   | 3312 304 027        | 166807  | - Spessore 0,1 mm             | - Shim 0,1 mm            | 2   |
| 2    | 29   | 3312 304 028        | 442340  | - Spessore 0,15 mm            | - Shim 0,15 mm           | 2   |
| 2    | 29   | 3312 304 029        | 154102  | - Spessore 0,3 mm             | - Shim 0,3 mm            | 2   |
| 2    | 29   | 3312 304 030        | 154101  | - Spessore 0,5 mm             | - Shim 0,5 mm            | 2   |

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